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- API 570 Exam Questions**
1. A welder continuity log should be maintained to allow verification that each welder has utilized each welding process within a _____ period.
a. one year
b. 2 year
c. **six month** API 577 8.2
 2. Undercut is normally found _____.
a. in the weld metal
b. in the base metal
c. **at the weld interface** API 577 T2
d. at the root of the weld, only
 3. The records of procedure, welder and welding operator qualification must be available to the _____.
a. Manufacturer
b. Welder
c. **Authorized Inspector** ASME IX QW-103
d. Foreman
 4. A welder qualifying with a groove weld in plate in the 4G position is qualified to weld groove welds in plate and pipe over 24" O.D. in at least the _____ positions.
a. Vertical
b. Flat & horizontal
c. **Flat & overhead** ASME IX QW-461.9
d. Horizontal
 5. A welder qualifying with plate fillet welds in the 3F and 4F positions is qualified to weld groove welds in plate in the _____ positions.
a. Flat only
b. Flat and horizontal
c. Flat and vertical
d. **None of the above** ASME IX QW-461.9
 6. A welder qualifying by making a groove weld on pipe with an O.D. of 3/4" in the 5G position is qualified to weld groove welds in:
a. 1/2" O.D. Pipe in the overhead position
b. **6" O.D. Pipe in the vertical position** ASME IX QW-461.9
c. 3/4" O.D. pipe in the horizontal position QW-452.3
d. None of the above
 7. When a tensile specimen breaks in the base metal outside of the weld or fusion line, the strength recorded may be at most ____ below the specified tensile and be accepted.
a. 3.5%
b. 0.5%
c. **5%** ASME IX QW-153
d. All of the above

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NEW QUESTION # 45

Welding procedures qualified by may be used, subject to the specific approval of the inspector

- A. others
- B. the use of API 1104 qualified procedures
- C. the use of AWS pre qualified, D1.1 type procedures
- D. the employer

Answer: A

NEW QUESTION # 46

The preheat zone shall extend beyond each edge of a pipe weld

- A. 2"
- B. 2T
- C. 1"
- D. 3T

Answer: C

NEW QUESTION # 47

In the AWS D 5.1, what is the designation for cellulose DCEP electrode?

- A. E 6011
- B. E 7016
- C. E 7018
- D. E 6010

Answer: D

NEW QUESTION # 48

The inspector shall approve all repair and alteration work at designated times, referred to as _____.

- A. inspection delay points
- B. inspector's discretion
- C. work stop points
- D. hold points

Answer: D

NEW QUESTION # 49

Rerating piping systems may be allowed only if the calculations are performed by

- A. an outside engineering firm
- B. a third party inspection organization
- C. the piping engineer or the inspector
- D. the plant manager

Answer: C

NEW QUESTION # 50

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