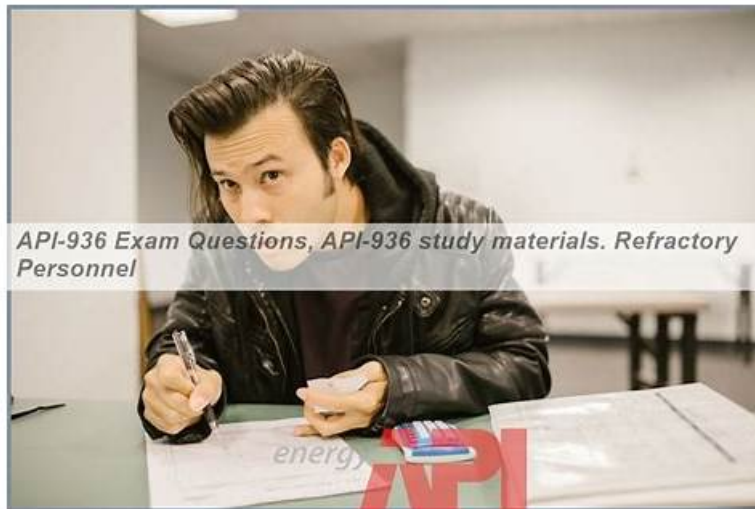


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API Refractory Personnel Sample Questions (Q10-Q15):

NEW QUESTION # 10

The test specimen of castable refractory for cold crushing strength shall be

- A. a or b
- B. 2 in. (51mm) cubes
- C. none of the above
- D. Cylinders, 2 in. (51mm) in dia. by 2 in. (51 mm) height

Answer: A

NEW QUESTION # 11

Based on-screen analysis, the size of Alumina - silicate aggregate in typical modern castable is

- A. 70 - 8-%

- B. None of the above
- C. 60 - 70%
- D. 50 - 60%

Answer: C

NEW QUESTION # 12

Initial heating of newly installed refractory linings shall be performed with:

(This may have more than one correct answer; please select all answers that apply.)

- A. open torches.
- B. electrical heating elements.
- C. portable burners.
- D. process heating devices.

Answer: B,C,D

Explanation:

According to TR 980, direct open flame torches are not recommended for dryout because of their uneven heating and local overheating risk:

"Initial heating may be performed using portable burners, electrical heating elements, or process heating devices. Use of open torches is not recommended due to potential for localized overheating and damage."

- API TR 980, Section 5.3.3

Therefore:

A (electrical heating elements): Acceptable

B (open torches): Not acceptable

C (portable burners): Acceptable

D (process heating devices): Acceptable

NEW QUESTION # 13

Metallic anchor made from rod or bar and usually used for dual layer linings that are configured in

- A. All of the above
- B. V shape
- C. Y shape
- D. U shape

Answer: C

NEW QUESTION # 14

Test results received from cast sample mock-ups will serve to qualify the:



Answer:

Explanation:

Options



Explanation:

mixing time

mix water levels

installation procedures

According to API Std 936 and supporting guidance from TR 980, cast sample mock-ups are used during pre-installation trials to ensure the suitability and repeatability of installation variables such as mixing procedures and water content. These mock-ups are critical to confirm that the material can be properly installed under anticipated field conditions.

From API 936:

"Mock-up cast sample trials shall be used to demonstrate the adequacy of the mixing time, water addition (mix water levels), and installation procedures prior to production installation."

- API Std 936, Section 6.3.2

This ensures that full-scale application performance is achievable using the approved methods and materials. However:

The "quality of the inspection equipment" and

"fabricator of the mock-up"

are not part of the qualification objectives defined for cast sample testing.

Correct selections:

mixing time

mix water levels

installation procedures

NEW QUESTION # 15

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