

API-936 Dump Check - API-936 Test Guide



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API-936 is an exam that assesses the knowledge of personnel who are involved with refractory materials. API-936 exam is important as it ensures that the personnel who are responsible for selecting, installing and maintaining refractory materials have the necessary information to perform these tasks efficiently. The API-936 exam is intended for those who work with refractory materials in the petrochemical industry, including engineers, contractors, inspectors and project managers.

API-936 certification exam covers a wide range of topics related to refractory materials, including material properties, installation techniques, testing methods, and maintenance procedures. API-936 Exam is divided into two parts - a multiple-choice section and a practical section. The multiple-choice section consists of 150 questions and covers topics such as refractory materials, installation techniques, and testing methods. The practical section consists of hands-on exercises that test the candidate's ability to perform various refractory installation and repair tasks.

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Individuals who pass the API-936 Certification Exam are awarded a certificate that is valid for three years. To maintain their certification, individuals must complete a minimum of 20 hours of continuing education each year and pass a recertification exam every three years.

API Refractory Personnel Sample Questions (Q81-Q86):

NEW QUESTION # 81

Which of the following is a correct condition for gunned material test panels used for CCS and PLC testing?

- A. A vibrating screed must be used during panel finishing.
- B. The minimum gunned thickness shall be 2 in., with a tolerance of ± 0.25 in.

- C. Test panels must be dried at 400°F (204°C) for 6 hours before specimen extraction.
- D. Test panels must be 24 in. × 24 in. × 6 in. thick and shot vertically.

Answer: B

Explanation:

API Std 936 specifies in Section 6.6.1.1 that the test panels for pneumatic gunning must be cast to a minimum thickness of 2 inches with an acceptable tolerance:

"The minimum gunned thickness shall be 2 in. (50 mm), and the final thickness shall be within ± 0.25 in. (6 mm) of the target."

- API Std 936, Section 6.6.1.1

NEW QUESTION # 82

To compose a sample for the CCS test from an equivalent number of refractory shapes the specimen should be

- A. At least five
- B. At least three
- C. None of the above
- D. At least four

Answer: A

NEW QUESTION # 83

The physical attributes testing of manufactured bricks during pre-shipment testing shall require a minimum Acceptable Quality Limit (AQL) of:

- A. 10%
- B. 4%
- C. 1%
- D. 5%

Answer: D

Explanation:

API 936 mandates specific AQL values during pre-shipment testing:

"Physical property test results shall meet the specified requirements with a minimum AQL of 5.0 percent."

- API Std 936, Section 5.2.4

Hence, the correct AQL for physical property verification of pre-shipment brick testing is 5%.

NEW QUESTION # 84

Based on screen analysis the fines (cement, fumed silica, fine alumina) in typical modern castable is

- A. 30 - 40%
- B. 20 - 30%
- C. None of the above
- D. 40 - 50%

Answer: A

NEW QUESTION # 85

For linings that use a surface layer of refractory plastic or a ramming mix, when should trimming, jointing, and venting be done?

- A. After the entire installation is complete
- B. After water curing for 24 hours
- C. Never; these steps are not required when refractory plastics or ramming mixes are used
- D. Before stopping work for the day or shift

Answer: D

When using refractory plastics or ramming mixes, it is critical that trimming, jointing, and venting be performed before stopping work for the day or shift. API 936 and TR 980 specify that proper surface preparation helps relieve vapor pressure during dryout and prevents cracking. If these steps are postponed, the surface may dry unevenly or set improperly, complicating the subsequent installation and reducing bond quality between layers.

Reference:

NEW QUESTION # 86

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