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To be eligible for the API-936 Exam, candidates must have a minimum of five years of experience in the refractory industry. They must also have completed a minimum of 40 hours of training in refractory technology, which can be obtained through API-approved courses or through other industry-recognized training programs.

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API Refractory Personnel Sample Questions (Q25-Q30):

NEW QUESTION #25

For air-setting phosphate bonded, erosion-resistant refractories mixing, the mixer's paddles, and bowls shall be

- A. None of the above
- B. Carbon
- C. Aluminium
- D. Steel

Answer: D

Newly applied cast linings must cure before stripping the forms per the:

- A. manufacturer's recommendations.
- B. MSDS.
- C. owner's recommendations.
- D. inspector's recommendations.

Answer: A

Explanation:

The curing of newly installed refractory linings must adhere strictly to manufacturer guidelines to ensure integrity and performance: "Forms shall not be stripped until the lining has cured per the manufacturer's recommendation."

- API Std 936, Section 5.4.2.1

The manufacturer's recommendations ensure that the product reaches sufficient strength before demolding.

NEW QUESTION #27

The color of stripe for Inconel 600 alloy material of metallic anchor is

- A. None of the above
- B. 2 solid black
- C. 1 solid black
- D. 2 solid blue

Answer: D

NEW QUESTION #28

A condition describing a refractory lining that is soft and friable

- A. Slumping
- B. None of the above
- C. Plunky
- D. Bloating

Answer: C

NEW QUESTION #29

For erosion service, density results are determined from which of the following specimens?

- A. Abrasion plates and linear change bars
- B. Crushing cubes only
- · C. Abrasion plates only
- D. Crushing cubes and linear change bars

Answer: A

Explanation:

For linings intended for erosive service, API 936 requires testing that includes specimens that experience real service wear simulation:

"For erosive service, bulk density shall be determined using the abrasion resistance test specimens and the linear change specimens."

- API Std 936, Section 6.4.3

Thus, both abrasion plates and linear change bars are used to evaluate density in erosion-sensitive applications.

NEW QUESTION #30

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