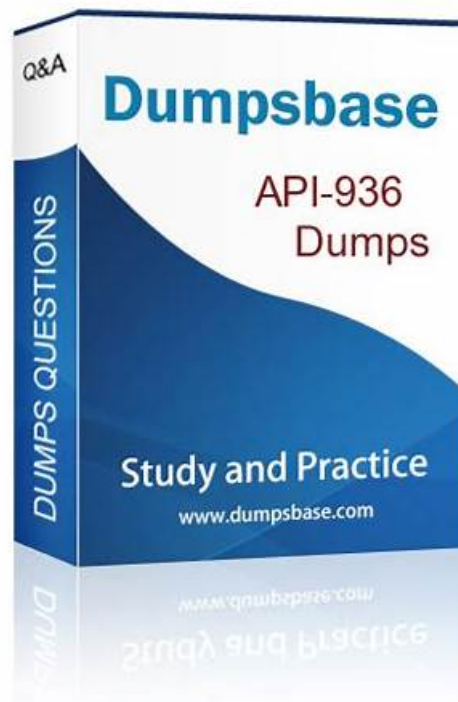


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API-936 exam consists of 120 multiple-choice questions, and candidates are given three and a half hours to complete the exam. API-936 Exam is challenging, and candidates are required to have a deep understanding of the subject matter to pass. However, with the right preparation, candidates can increase their chances of success and gain a valuable credential that can help advance their

career in the refractory industry.

API Refractory Personnel Sample Questions (Q43-Q48):

NEW QUESTION # 43

The term that describes the condition of pre-set refractory in which gravitational forces cause it to lose its desired shaped is called

- A. None of the above
- **B. Slumping**
- C. Bloating
- D. Punky

Answer: B

NEW QUESTION # 44

What is the size of a test specimen for permanent linear change of refractories?

- A. 2 in. (50 mm) x 2 in. (50 mm) x 4 in.(100 mm)
- **B. 2 in. (50 mm) x 2 in. (50 mm) x 9 in. (230 mm)**
- C. 2-1/2 in. (64 mm) x 2-1/2 in. (64 mm) x 2 in. (50 mm)
- D. 2 in. (50 mm) x 2-1/2 in. (64 mm) x 9 in. (230 mm)

Answer: B

Explanation:

The standard specimen size for conducting tests on Permanent Linear Change (PLC) of refractories is 2 in. x 2 in. x 9 in. (50 mm x 50 mm x 230 mm). This dimension is consistent with ASTM C113, which is referenced in API 936 for evaluating the dimensional stability of refractory materials after heat treatment.

Permanent Linear Change testing is essential to determine the expansion or shrinkage behavior of refractories when exposed to high temperatures, a critical property for ensuring dimensional compatibility in service.

Reference: API Std 936 - Clause on Inspection and Testing Requirements
Referenced Standard: ASTM C113 (Standard Test Method for Reheat Change of Refractory Brick)

NEW QUESTION # 45

Test results received from cast sample mock-ups will serve to qualify the:

Options

mixing time. quality of the inspection equipment. installation procedures. mix water levels.
fabricator of the mock-up.

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Answer:

Explanation:

Options

mixing time. quality of the inspection equipment. installation procedures. mix water levels.
fabricator of the mock-up.

mixing time.

mix water levels.

installation procedures.



Explanation:

mixing time

mix water levels

installation procedures

According to API Std 936 and supporting guidance from TR 980, cast sample mock-ups are used during pre-installation trials to ensure the suitability and repeatability of installation variables such as mixing procedures and water content. These mock-ups are critical to confirm that the material can be properly installed under anticipated field conditions.

From API 936:

"Mock-up cast sample trials shall be used to demonstrate the adequacy of the mixing time, water addition (mix water levels), and installation procedures prior to production installation."

- API Std 936, Section 6.3.2

This ensures that full-scale application performance is achievable using the approved methods and materials. However:

The "quality of the inspection equipment" and

"fabricator of the mock-up"

are not part of the qualification objectives defined for cast sample testing.

Correct selections:

mixing time

mix water levels

installation procedures

NEW QUESTION # 46

Refractory lined pipe used for the transport of hot particulate medium and gases between process vessels is called

- A. Transfer line of FCCU
- B. Fractionator of FCCU
- C. None of the above
- D. Standpipe of FCCU

Answer: A

NEW QUESTION # 47

The terminology for testing refractory that was sampled during installation in order to confirm that they meet specified physical property standards is called

- A. Physical property test
- B. None of the above
- C. As - installed testing
- D. Both of the above

Answer: C

NEW QUESTION # 48

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