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>> API-936 Valid Exam Topics <<

API-936 Knowledge Points & Practice API-936 Questions

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API-936 is an internationally recognized certification program offered by the American Petroleum Institute (API) for individuals who have expertise in the field of refractory materials. The API-936 Certification Exam is designed to test the knowledge and expertise of personnel involved in the installation, inspection, and testing of refractory materials used in the petroleum, petrochemical, and other similar industries.

API Refractory Personnel Sample Questions (Q81-Q86):

NEW QUESTION # 81

The selected compression test section of the specimen for the CCs test shall be free from

- A. cCracks
- B. All of the above
- C. Chipped surfaces
- D. Other obvious defects

Answer: B

NEW QUESTION # 82

When installing refractory castables in hot weather conditions, which of the following is acceptable? (This may have more than one correct answer; please select all that apply.)

- A. Air conditioning of ambient air
- B. Spraying water on equipment
- C. Shading of equipment and mix area
- D. Decreasing mixing time

Answer: A,B,C

Explanation:

API TR 980 provides guidance for hot weather installation, recommending:

"Preventive measures include shading material and equipment, cooling of mix water and forms, and in some cases, air conditioning of ambient air. Spraying water on equipment may be used to reduce radiant heat."

- API TR 980, Section 4.5.2

However, decreasing mixing time is not advised; it can result in insufficient material wet-out or inconsistent dispersion. Therefore:

A (air conditioning): Acceptable

B (decreasing mixing time): Not acceptable

C (shading): Acceptable

D (spraying water): Acceptable

NEW QUESTION # 83

Ceramic fiber batten strips shall be:

- A. the same grade as hot face material.
- B. anchored with staples.
- C. anchored with Lock Studs.
- D. a maximum length 3 ft (0.9 m).

Answer: D

Explanation:

According to API 936, ceramic fiber batten strips are used in fiber lining applications to secure joints or protect against gas penetration. The specification sets a strict requirement on their length:

"Ceramic fiber batten strips shall be a maximum length of 3 ft (0.9 m)."

- API Std 936, Section 5.3.2.3

Other anchoring methods such as lock studs or staples may apply in different contexts or materials, but they are not prescribed for ceramic fiber batten strips per this specific requirement.

NEW QUESTION # 84

During gunning, inclusion of rebound is minimized by which of the following techniques?

- A. Start at the lowest level elevation and build up gradually to full thickness in complete rings
- B. Begin gunning at the lowest level and work around to full thickness in a spiral pattern
- C. Start at the lowest level and build up gradually to full thickness in an area not more than 10 ft² (1 m²)
- D. Cover all areas up to 1/2-in (13 mm) thick stud tip thickness before building to full thickness

Answer: C

Explanation:

To minimize rebound during gunning, API TR 980 clearly instructs to:

"Begin at the lowest level of the installation and build up gradually to full thickness in a small area of approximately 10 ft² (1 m²), avoiding sweeping motions."

- API TR 980, Section 4.3.4

This method prevents rebound contamination and cold joints that could occur if a larger area is covered too quickly or in an uncontrolled pattern.

Therefore, Option C is correct, and Options A, B, and D are incorrect according to best practices outlined in API TR 980.

NEW QUESTION # 85

The color of stripe for Inconel 600 alloy material of metallic anchor is

- Answer: D**

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