# API API-570 Questions Pdf & API-570 Valid Exam Review

INST	RUCTIONS	al Model Exam-Closed Book	
Exam	n Duration: 2 Hrs te read the question carefully, choose by don't write in the question paper	the most appropriate answer	
1.		n regularly furnished class 300 Raised Face Flanges? b. 0.09° d. 0.25°	
2.	When designating an injection point the injection point circuit is? a. Minimum 12 inches c. Three pipe diameters	circuit for the purpose of inspection, the recommended upstream limit of b. Maximum 12 inches d. Both a and c	
3	A process in which a ferrous metal is subsequently cooled in still air at room a, quenching c. Annealing	i heated to a suitable temperature above the transformation range and in ntemperature is referred to as? b. Normalizing Solution heat treating	
4.	One advantage of gamma radiography is a Culech		
	<ul> <li>Will detect all defects in a pipe well</li> <li>Can not supply a permanent visual</li> </ul>	b. Can be performed by anyone with little or no training record     d. Is not an ignition source in the presence of hydrocarbons	
5.	Which NOE is suitable for buried Piping?		
	a. Guided Wave UT c. EMAT Technique	b. ET d. RT	
6.		qualifications shall have no open discontinuity measured in the weld of direction on the convex surface of the specimen after bending b. 1.62° d. no open defects allowed	
7.	API 570 shall not be used as a substitute for the original construction requirements governing a piping system		
	Before it's placed in Service     Need not be used	b. After it's in service d. After dismantled	
8.	Which fluid service is optional as per	API 570?	
	a. Boiler Feed Water c. Catalyst	b. Sour Water d. Liquid Oxygen	
9.	Inspection interval for the piping system not cathodically protected, if the soil resistivity is 6500 Ohm-cm?		
	a. 5 Years c. 15 Years	b. 10 Years d. None of Above	
10.	An alternative to inspection of butled piping is to leak test the system with liquid at a pressure at least a. 1½ times the Maximum operating pressure b. 1½ times the Maximum operating pressure c. 10% greater than the Maximum operating pressure d. Actual		
11.	As a part of general maintenance, and a. The inspector is satisfied with the c b. The piping engineer is on site c. The repair organization has a contr	STATE OF STATE OF THE PROPERTY	

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API-570 (Piping Inspector) Certification Exam is an industry-recognized certification program designed for individuals who work in the field of piping inspection. Piping Inspector certification is offered by the American Petroleum Institute (API), which is a leading organization that develops standards and certifications for the oil and gas industry. The API-570 certification is highly valued by employers and is a requirement for many positions in the industry.

API-570 exam is conducted by the American Petroleum Institute (API), which is a leading organization for the development of standards and certifications in the oil and gas industry. API-570 exam consists of 150 multiple-choice questions and must be completed within 6 hours. Candidates must have a minimum of 3 years of experience in piping inspection and must also meet other eligibility requirements. The API-570 Certification is valid for a period of 3 years and can be renewed through continuing education and work experience. Piping Inspector certification is highly valued by employers in the oil and gas industry and demonstrates a candidate's commitment to excellence in their field.

To be eligible for the API-570 certification, applicants must have a minimum of three years of experience in piping inspection or related fields. Additionally, candidates must have a high school diploma or equivalent and pass the API-570 exam. API-570 exam consists of 150 multiple-choice questions that are designed to test the candidate's knowledge of piping inspection, repair, alteration,

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## **API Piping Inspector Sample Questions (Q129-Q134):**

#### **NEW QUESTION # 129**

Give the corresponding "P" number for SA 414 Gr.A material

- A. 0
- B. 1
- C. 2
- D. 11B

Answer: B

#### **NEW QUESTION #130**

Penrtrameters (IQls) shall either be or and shall be manufactured and identified in accordance with ASME.

- A. step wedge calibration block
- B. black-type white-type
- C. pica-type elite-type
- D. hole-type wire-type

Answer: D

#### **NEW QUESTION #131**

A piping system started with a wall thickness of 0.375 inches. Over a five year period the wall thickness is now 0.1". What is the long term corrosion rate?

- A. 0.005 inches per year
- B. 0.055 inches per year
- C. 550 Inches per year
- D. Not enough information given

Answer: B

### **NEW QUESTION # 132**

Bolts should extend during the installation of flanged connections.

- A. completely through their nuts
- B. at least 0.5 inches (12.7 mm) past their nuts
- C. only half way through their nuts
- D. two threads past their nuts

Answer: A

### **NEW QUESTION # 133**

What is the most common method used to manufacture tubing?

- A. Riveted
- B. Wire drawn
- C. Forged
- D. Seamlessly drawn

Answer: D

#### **NEW QUESTION #134**

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