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API Refractory Personnel Sample Questions (Q45-Q50):

NEW QUESTION #45

The effective diameter of metal fiber is

- A. 0.2 0.3mm
- B. 0.3 0.6 mm
- C. 0.4 0.8mm
- D. None of the above

Answer: B

NEW QUESTION #46

The term that describes the condition of pre-set refractory in which gravitational forces cause it to lose its desired shaped is called

- A. Punky
- B. Slumping
- C. None of the above
- D. Bloating

Answer: B

NEW OUESTION #47

For linings that use a surface layer of refractory plastic or a ramming mix, when should trimming, jointing, and venting be done?

- A. After water curing for 24 hours
- B. After the entire installation is complete
- C. Never; these steps are not required when refractory plastics or ramming mixes are used
- D. Before stopping work for the day or shift

Answer: D

Explanation:

When using refractory plastics or ramming mixes, it is critical thattrimming, jointing, and venting be performed before stopping work for the day or shift. API 936 and TR 980 specify that proper surface preparation helps relieve vapor pressure during dryout and prevents cracking. If these steps are postponed, the surface may dry unevenly or set improperly, complicating the subsequent installation and reducing bond quality between layers.

Venting paths are particularly important in thick plastic or ramming layers where moisture may be trapped, and jointing ensures layer-to-layer continuity. Trimming also smooths out inconsistencies and aligns the lining to specifications.

Reference:

API TR 980 - Section "Refractory Plastics and Ramming Mixes: Trimming, Jointing, and Venting" requires these actions be doneprior to any interruption of installation work.

NEW QUESTION #48

API 936 documentation should content

- A. Execution details
- B. Quality standards
- C. All above
- D. Design details

Answer: C

Which of the following is the appropriate term for testing refractory that was sampled during project site installation in order to confirm that it meets specified physical property standards?

- A. As-installed testing
- B. Visual testing
- C. Pre-qualification testing
- D. Hammer testing

Answer: A

Explanation:

API 936 defines different testing phases for monolithic refractories. As-installed testing refers specifically to the testing of materials that have been installed and cured on site:

"As-installed testing is performed on specimens sampled from the job site and subjected to prescribed laboratory testing to confirm compliance with physical property specifications."

- API Std 936, Section 6.4.7

This is distinct from:

Pre-qualification testing (done before installation),

Hammer testing (a nondestructive field check), and

Visual testing (a general inspection technique).

Thus, the correct term is Option C - As-installed testing.

NEW QUESTION #50

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