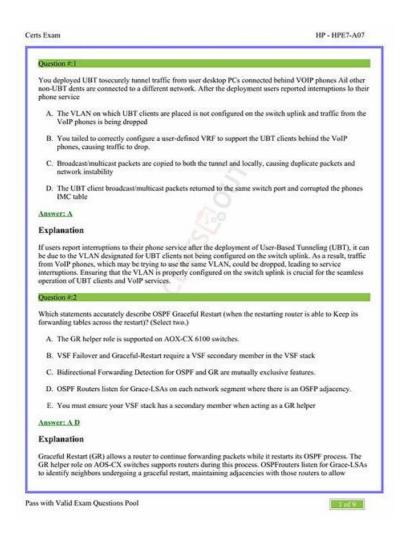
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API-936 exam covers a wide range of topics related to refractory materials and their applications, including refractory types, properties, and selection criteria, installation techniques, curing and drying processes, and quality control measures. API-936 exam also assesses the candidates' understanding of industry codes and standards, such as API, ASTM, and ASME, as well as safety practices and procedures. Refractory Personnel certification is valid for three years and requires individuals to pass a recertification exam after that period to demonstrate their continued competency in the field. API-936 Certification is a valuable asset for refractory professionals, as it confirms their expertise and enhances their marketability and career opportunities.

API-936 (Refractory Personnel) Exam is a certification exam offered by the American Petroleum Institute (API) that is designed for individuals who work in the field of refractory installation and inspection in the oil and gas industry. API-936 exam is designed to test the knowledge and skills of the candidates in various areas such as refractory materials, installation, testing, and inspection.

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API 936 is a certification exam designed for refractory personnel who work in the petrochemical, power generation, and other high-temperature industries. API-936 Exam is administered by the American Petroleum Institute (API) and is intended to assess the knowledge and skills of individuals who are involved in the selection, installation, inspection, and maintenance of refractory materials. Refractory materials are used to line furnaces, boilers, and other high-temperature equipment to protect them from damage and ensure safe and efficient operation.

API Refractory Personnel Sample Questions (Q86-Q91):

NEW QUESTION #86

Additives used to facilitate moisture removal of refractory linings during dry out are called

- A. None of the above
- B. Organic fiber
- C. Mineral fiber
- D. Metal fiber

Answer: B

NEW QUESTION #87

In API RP 936, the referenced ASTM standard procedure for cold crushing strength and modulus of rupture is

- A. None of the above
- B. C 133 97
- C. C704 01
- D. C181 91

Answer: B

NEW QUESTION #88

Selection, installation, inspection, and testing of anchors shall be in accordance with:

- A. drawing and specifications
- B. contractor's QA/QC department
- C. API RP 577
- D. welding code

Answer: A

Explanation:

API 936 clearly stipulates that the selection, installation, inspection, and testing of anchors must comply with theproject's drawings and specifications. These documents define anchor spacing, type, material, orientation, and welding requirements, which must be followed during construction and QA processes.

API 936 does not defer this responsibility to external documents like API RP 577 or welding codes unless explicitly referenced in the project specifications. QA/QC departments may oversee adherence, but do not define the criteria themselves.

Reference: API Std 936, Section 5.3 - Anchor System Requirements: "Anchor installation shall be in accordance with the project drawings and specifications."

NEW QUESTION #89

Spalling of layers from the hot surface of a refractory lining is called

- A. Crumbling
- B. Spalling
- C. Erosion
- D. Sheeting

Answer: B

NEW QUESTION #90

Which of the following is a quality control element?

(This may have more than one correct answer; please select all answers that apply.)

- A. Report writing
- B. Initial Inspection
- C. Installation monitoring
- D. As-installed testing

Answer: B,C,D

Explanation:

According to API Std 936, the quality control program includes several essential elements to ensure compliance with material specifications and installation procedures. These elements include:

"Key quality control activities include, but are not limited to: material qualification testing, initial inspection, installation monitoring, and as-installed testing."

- API Std 936, Section 4.1, Quality Control Program

Although documentation is essential, report writing is not listed as a core quality control element within this section. Therefore, A, B, and C are the correct answers.

NEW QUESTION #91

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