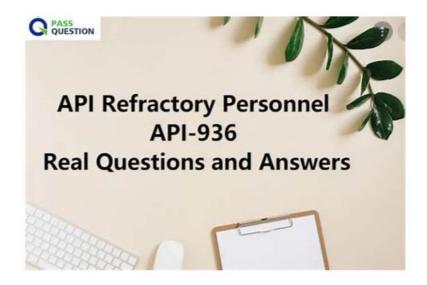
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API-936 (Refractory Personnel) Certification Exam is an industry-specific certification program that is designed for individuals who work with refractory materials in various industrial settings. Refractory Personnel certification program is offered by the American Petroleum Institute (API) and is recognized globally as a standard for refractory personnel.

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API Refractory Personnel Sample Questions (Q25-Q30):

NEW QUESTION #25

What temperature is required to form a permanent bond in phosphate-bonded plastic refractory?

- A. 500°F to 700°F (260°C and 370°C)
- B. 50°F to 100°F (10°C and 38°C)
- C. 300°F to 500°F (150°C and 260°C)
- D. 100°F to 300°F (38°C and 150°C)

Answer: A

Explanation:

Phosphate-bonded plastic refractories develop their final bonding during high-temperature exposure. As described in TR 980: "Phosphate-bonded plastics require temperatures between 500°F and 700°F (260°C and 370°C) to form a permanent ceramic bond."

- API TR 980, Section 5.2.3

NEW OUESTION #26

The most commonly used binder for refractory concrete is

- A. cements
- B. calcium aluminate cement
- C. silicates
- D. all of the above

Answer: B

NEW QUESTION #27

Who is responsible to provide details of metal fiber reinforcement including dimensions, concentration, type and metallurgy?

- A. Inspector
- B. Manufacturer
- C. Contractor
- D. Owner

Answer: B

Explanation:

The manufactureris responsible for specifying the exact dimensions, type, concentration, and metallurgical properties of metal fiber reinforcement in castable refractories. These fibers are often integral to the formulation and performance of the material and are introduced during manufacturing (not field mixing), with characteristics tailored to improve thermal shock resistance and crack propagation control.

API 936 defers to the manufacturer's technical data for the design and quality control of any material component, including reinforcement. The contractor is responsible for verifying that materials match the manufacturer's documented specification. Reference:

API Std 936, Section on "Material Submittals" and "Manufacturer's Technical Datasheets" API TR 978, Section on "Metallic Reinforcement in Monolithics" indicates that fiber specs are a manufacturer responsibility

NEW QUESTION #28

The standard size of a fabricated test panel for pneumatic gunning qualification is

- A. (700 mm x 700 mm)
- B. None of the above
- C. (500 mm x 500 mm)
- D. (600 mm x 600 mm) 24 " x 24"

Answer: D

NEW QUESTION #29

Testing frequency for material qualification of refractory for other services requires

- A. None of the above
- B. 1 sample per 3 pallets or more from each production run
- C. 1 sample per pallet or less from each production run
- D. 1 sample per 3 pallets or less from each production run

Answer: D

NEW QUESTION #30

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