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■ QUESTIONS & ANSWERS ■

ASQ CSSBB

Six Sigma Black Belt Certification - CSSBB

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The ASQ Certified Six Sigma Black Belt (CSSBB) is a professional exam that is poised to position you or your organization as an industry expert and leader in utilizing Six Sigma methodologies and the DMAIC model. Passing this test and achieving the namesake certificate that comes with it is a sure way of earning yourself a mark of excellence. Significantly, the exam is a means towards certifying and portraying yourself as a trusted quality management professional, master business analyst, or excellent team manager who understands the importance of teamwork in an organization and can effectively assign roles towards achieving efficiency and timeliness. More so, the Certified Six Sigma Black Belt certification is best for those who may be interested in a career in such areas as the ones involving technical inspection, metrology, supply, engineering, healthcare, auditing, etc.

ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q258-Q263):

NEW QUESTION # 258

In a Fishbone Diagram the 6M's stand for Methods, Measurements, Machine, Man, Mother Nature and _____.

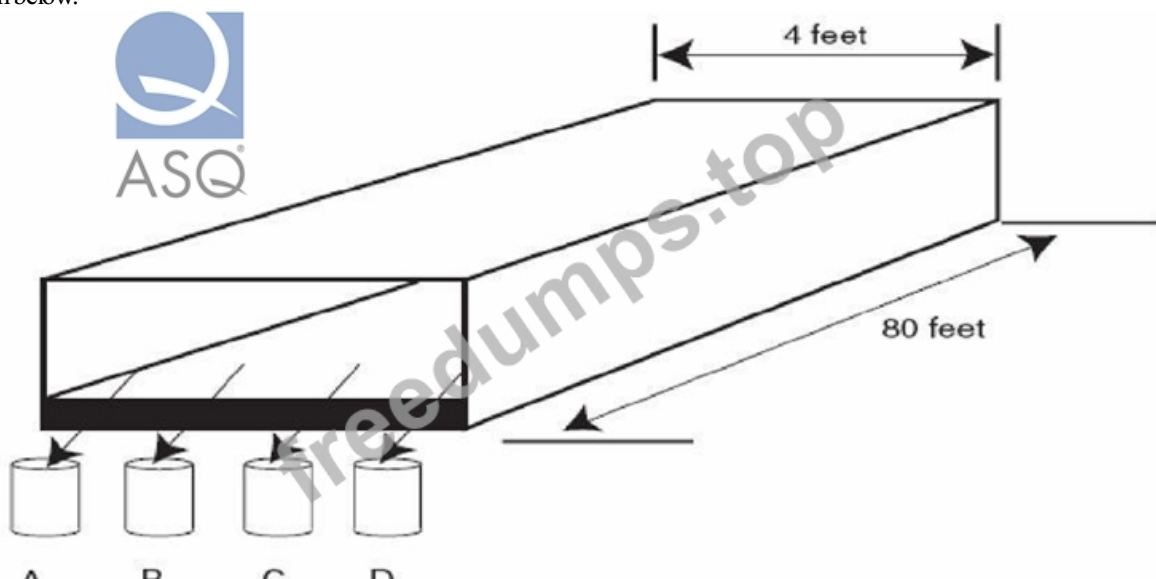
- A. Medical
- **B. Materials**
- C. Merger
- D. Management

Answer: B

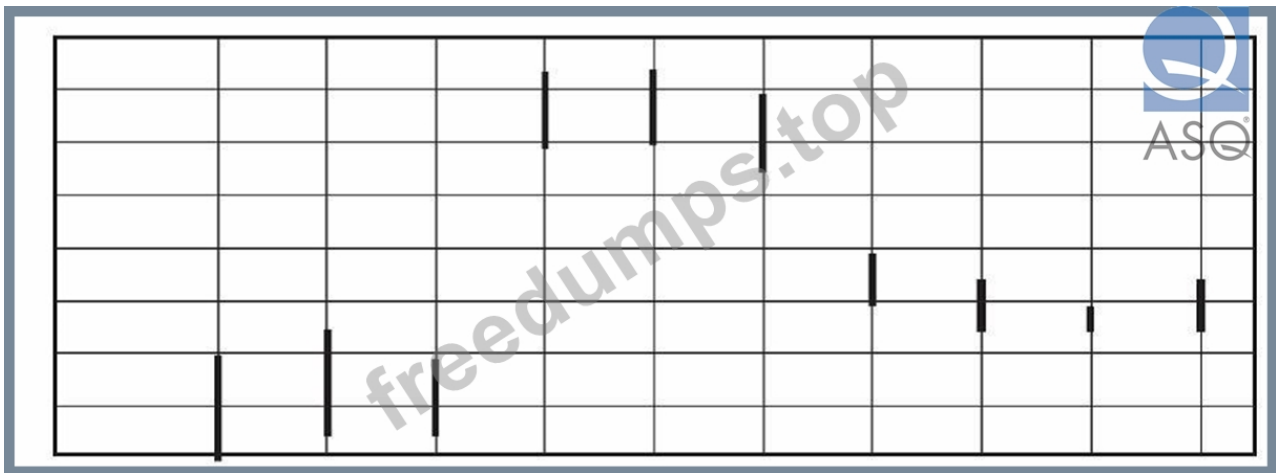
NEW QUESTION # 259

SCENARIO

A Six Sigma team is measuring the moisture content of corn starch as it leaves the conveyor belt of a dryer. They collect one sample four cups of starch at times indicated in the chart at fixed locations labeled A, B, C, and D across the end of the belt. See the diagram below.



After some more work on the dryer, additional data are collected which when plotted looks like this:



Which type of variation dominates?

- A. hour to hour
- B. none of the above
- C. within sample
- D. sample to sample within the hour

Answer: A

NEW QUESTION # 260

A set of data from a process has 8 readings per sample and 50 samples. The mean of the 50 sample means is 12.62. The mean of the 50 ranges is 0.18. Find the control limits for the xbar chart.

- A. 12.11 and 13.13
- B. none of the above
- C. 12.55 and 12.69
- D. 12.54 and 12.70

Answer: C

NEW QUESTION # 261

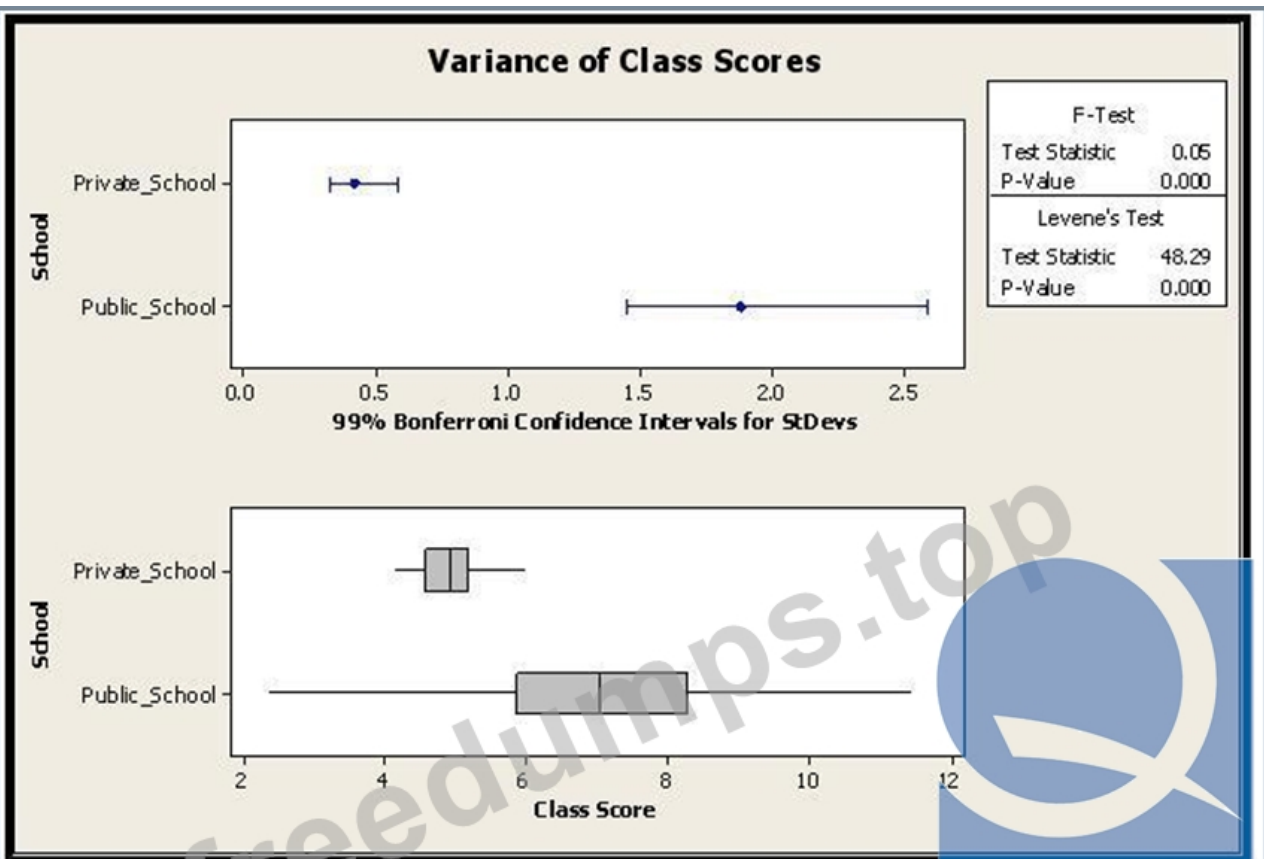
= 0.05 A sample of size 50 from machine A has a mean of 18.2 and standard deviation 3.1. A sample of size 40 from machine B has mean 17.6 and standard deviation 2.8. Do these data indicate that the population for machine A has a larger mean? Assume the populations are normal.

- A. no
- B. yes

Answer: A

NEW QUESTION # 262

From the variance F-test shown above, which of these conclusions is/are valid?



Test for Equal Variances: Class Score versus School

99% Bonferroni confidence intervals for standard deviations

School	N	Lower	StDev	Upper
Private_School	50	0.32753	0.42210	0.58233
Public_School	50	1.45338	1.87303	2.58404

F-Test (Normal Distribution)

Test statistic = 0.05, p-value = 0.000

- A. This test applies only to Normal Distributed data at 99 % confidence
- **B. The variance between the class score distribution is significantly different**
- C. There are not enough data points to make any statistical conclusions
- D. This test applies only to Non-normal Data at 99 % confidence
- E. The variance between the class score distribution is not significantly different

Answer: B

NEW QUESTION # 263

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