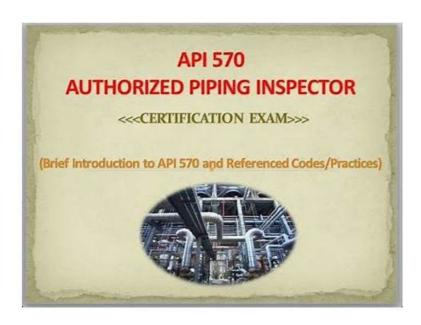
# **Authorized API-570 Simulated Test & Leader in Qualification Exams & High-quality API-570: Piping Inspector**



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## API API-570 Certification Sample Questions, Frenquent API-570 Update

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# **API Piping Inspector Sample Questions (Q21-Q26):**

#### **NEW QUESTION #21**

What should have been the correct number and type of guide bends on the PQR?

- A. No side bends required
- B. 1 side, 1 face and 1 root bend
- C. 6 side bends
- D. 2 face and 2 root bends

#### Answer: A

#### **NEW QUESTION #22**

What is the minimum holding time of SA-106 Grade B, 1 inch thick material?

- · A. not specified
- B. 1 hour
- C. 2.4 hours
- D. 2 hours

Answer: B

#### **NEW QUESTION #23**

The inspector shall approve all repair and alteration work at designated times, referred to as

- A. work stop points
- B. hold points
- C. inspector's discretion
- D. inspection delay points

Answer: B

#### **NEW QUESTION #24**

When a welder has not welded with a process during a period of, his qualifications for that process shall expire

- A. 6 months or more
- B. 12 months or more
- C. 3 months or more
- D. 9 months or more

Answer: A

#### **NEW QUESTION #25**

Determine the MAWP of the following piping system, at the next inspection, based on the following Design pressure/temperature Pipe description Outside diameter of pipe, D Thickness determined from Inspection Observed Corrosion Rate Next planned inspection 100 psig/750°F NPS 6, A285 C EFW, Straight Seam(No radiography) 6 5/8" 0.280" 0.01 inches/year 5 Years

MAWP=

- A. 522 psig
- B. 487 psig
- C. 878 psig
- D. 125 psig

Answer: A

#### **NEW QUESTION #26**

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