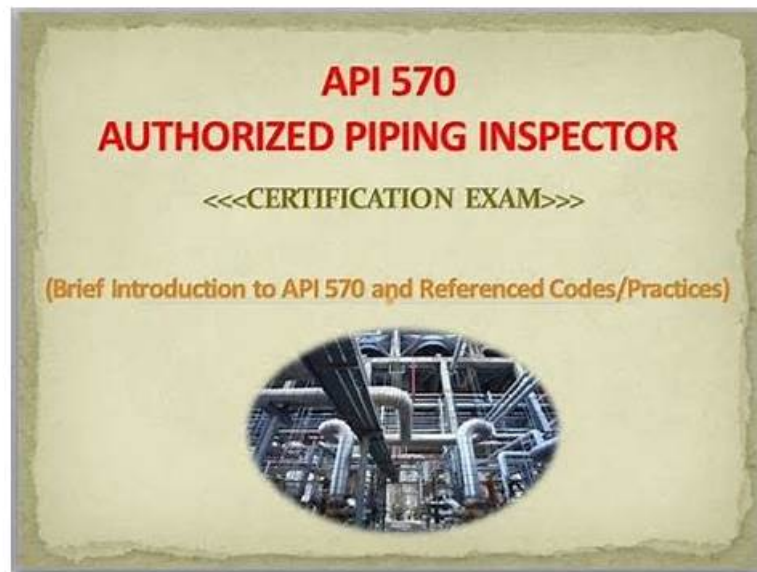


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API Piping Inspector Sample Questions (Q21-Q26):

NEW QUESTION # 21

What should have been the correct number and type of guide bends on the PQR?

- A. No side bends required
- B. 1 side, 1 face and 1 root bend
- C. 6 side bends
- D. 2 face and 2 root bends

Answer: A

NEW QUESTION # 22

What is the minimum holding time of SA-106 Grade B, 1 inch thick material?

- A. not specified
- **B. 1 hour**
- C. 2.4 hours
- D. 2 hours

Answer: B

NEW QUESTION # 23

The inspector shall approve all repair and alteration work at designated times, referred to as _____.

- A. work stop points
- **B. hold points**
- C. inspector's discretion
- D. inspection delay points

Answer: B

NEW QUESTION # 24

When a welder has not welded with a process during a period of, his qualifications for that process shall expire

- **A. 6 months or more**
- B. 12 months or more
- C. 3 months or more
- D. 9 months or more

Answer: A

NEW QUESTION # 25

Determine the MAWP of the following piping system, at the next inspection, based on the following Design pressure/temperature
Pipe description Outside diameter of pipe, D Thickness determined from Inspection Observed Corrosion Rate Next planned inspection 100 psig/750°F NPS 6, A285 C EFW, Straight Seam(No radiography) 6 5/8" 0.280" 0.01 inches/year 5 Years
MAWP=

- **A. 522 psig**
- B. 487 psig
- C. 878 psig
- D. 125 psig

Answer: A

NEW QUESTION # 26

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