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What is the duration of the API-571 Exam

- Number of Questions: 70
- Format: Multiple choices, multiple answers
- Length of Examination: 3.25 hours

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API Corrosion and Materials Professional Sample Questions (Q142-Q147):

NEW QUESTION # 142

(Which of the following can be used to confirm 885 °F (475 °C) embrittlement?)

- A. Bend or impact testing
- B. Metallographic testing
- C. Ductility testing
- D. Magnetic particle testing

Answer: A

Explanation:

Comprehensive and Detailed Explanation From Exact Extract:

Per API RP 571, 885 °F (475 °C) embrittlement primarily affects carbon and low-alloy steels, causing a loss of toughness without obvious microstructural changes visible by routine metallography. Because the damage mechanism manifests as a shift in ductile-to-brittle transition temperature (DBTT), confirmation requires mechanical property testing, not surface or volumetric NDE. Impact testing (Charpy V-notch) and bend testing are specifically cited as effective methods to demonstrate the loss of toughness and increased brittleness associated with 475 °C embrittlement.

Why the other options are incorrect:

- * Metallography often shows little or no visible change.
- * Magnetic particle testing only detects surface-breaking flaws.
- * Ductility testing alone is not as definitive as impact toughness testing.

Referenced Documents (Study Basis):

- * API RP 571 - Section on 885 °F (475 °C) Embrittlement
- * API Corrosion and Materials Study Guide

NEW QUESTION # 143

A 5Cr-1Mo piping system in the hydrogen unit shows significant internal wall loss after 2 years in service due to CO² corrosion. Which material would be best suited to use to install a new pipe system?

- A. Titanium
- **B. 316 SS**
- C. 9Cr-1Mo
- D. A-106 Gr B

Answer: B

NEW QUESTION # 144

Metal dusting is preceded by _____ and is characterized by rapid metal wastage.

- A. Graphitization
- B. None of the above
- C. Decarburization
- **D. Carburization**

Answer: D

NEW QUESTION # 145

In a naphthenic acid corrosive (NAC) environment, what is the effect of sulfur?

- **A. Inhibition**
- B. No effect
- C. Sulfide cracking
- D. Corrosion accelerator

Answer: A

Explanation:

According to API RP 571 Section 5.1.3.4 (Naphthenic Acid Corrosion - NAC):

"Sulfur can act as an inhibitor to NAC. Where sulfur content in crude is high, a reduction in naphthenic acid corrosion is sometimes observed, especially in certain parts of vacuum and atmospheric units. However, this is not universally reliable, and corrosion can still occur based on local operating conditions and metal temperatures." Thus, Option C (Inhibition) is the correct choice, as sulfur can reduce NAC under some conditions.

NEW QUESTION # 146

_____ is accelerated high temperature wastage of materials that occurs when contaminants in the fuel form deposits and melt on the metal surfaces.

- A. Dealloying

- B. Spheroidization
- **C. Fuel ash corrosion**
- D. None of the above

Answer: C

NEW QUESTION # 147

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