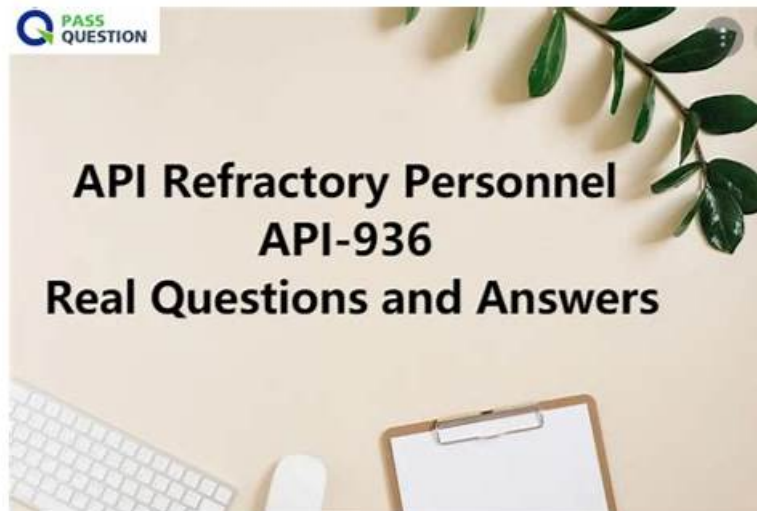


# Authentic API-936 Exam Questions - Exam API-936 Answers



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Obtaining the API-936 certification is a valuable achievement for professionals in the refractory industry. It demonstrates a level of knowledge and expertise in the field that is recognized globally, and it can lead to increased job opportunities and higher salaries. Refractory Personnel certification program is administered by the American Petroleum Institute and covers a wide range of topics related to refractory materials, installation, and inspection.

API-936 exam covers a wide range of topics, including refractory materials, installation, design, testing, and inspection. API-936 Exam is divided into two parts: a closed-book section and an open-book section. The closed-book section tests the candidate's knowledge of fundamental concepts, while the open-book section allows the candidate to use reference materials to answer more complex questions.

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## 2026 Reliable Authentic API-936 Exam Questions | 100% Free Exam Refractory Personnel Answers

It is known to us that getting the API-936 certification is not easy for a lot of people, but we are glad to tell you good news. The API-936 study materials from our company can help you get the certification in a short time. Now we are willing to introduce our API-936 Practice Questions to you in detail, we hope that you can spare your valuable time to have a try on our products. Please believe that we will not let you down!

### API Refractory Personnel Sample Questions (Q13-Q18):

#### NEW QUESTION # 13

Section of transfer line in which flow is in a downward direction is called

- A. None of the above
- B. Riser of FCCU
- C. Transfer line of FCCU
- D. Standpipe of FCCU

**Answer: D**

**NEW QUESTION # 14**

Testing frequency for material qualification of refractory for other services requires

- A. None of the above
- B. 1 sample per 3 pallets or more from each production run
- C. 1 sample per 3 pallets or less from each production run
- D. 1 sample per pallet or less from each production run

**Answer: C**

**NEW QUESTION # 15**

Which of the following is a correct condition for gunned material test panels used for CCS and PLC testing?

- A. The minimum gunned thickness shall be 2 in., with a tolerance of  $\pm 0.25$  in.
- B. A vibrating screed must be used during panel finishing.
- C. Test panels must be dried at 400°F (204°C) for 6 hours before specimen extraction.
- D. Test panels must be 24 in.  $\times$  24 in.  $\times$  6 in. thick and shot vertically.

**Answer: A**

Explanation:

API Std 936 specifies in Section 6.6.1.1 that the test panels for pneumatic gunning must be cast to a minimum thickness of 2 inches with an acceptable tolerance:

"The minimum gunned thickness shall be 2 in. (50 mm), and the final thickness shall be within  $\pm 0.25$  in. (6 mm) of the target."

- API Std 936, Section 6.6.1.1

**NEW QUESTION # 16**

Initial heating of newly installed refractory linings shall be performed with:

(This may have more than one correct answer; please select all answers that apply.)

- A. portable burners.
- B. process heating devices.
- C. electrical heating elements.
- D. open torches.

**Answer: A,B,C**

Explanation:

According to TR 980, direct open flame torches are not recommended for dryout because of their uneven heating and local overheating risk:

"Initial heating may be performed using portable burners, electrical heating elements, or process heating devices. Use of open torches is not recommended due to potential for localized overheating and damage."

- API TR 980, Section 5.3.3

Therefore:

A (electrical heating elements): Acceptable

B (open torches): Not acceptable

C (portable burners): Acceptable

D (process heating devices): Acceptable

**NEW QUESTION # 17**

Which of the following is a longitudinally hinged anchoring system for curved applications?

- A. Flexmesh
- B. Curl

- C. Hexmesh
- D. Hexalt anchor

**Answer: A**

Explanation:

Flexmesh is a longitudinally hinged anchoring system used in curved refractory linings. Its flexibility allows it to conform to the contours of circular vessels such as cyclones and ducts, reducing the risk of anchor failure and refractory cracking due to thermal stress and differential movement.

According to API 936 guidance and referenced literature like API TR 980, Flexmesh is particularly suited for applications in reformers, regenerators, and vessels with complex geometries. The system improves lining integrity by allowing a more adaptable and secure attachment of the refractory lining.

Reference: API TR 980 - Monolithic Refractories: Installation and Dryout, Section on "Anchoring Systems" API Std 936 - Appendix on anchoring devices

### NEW QUESTION # 18

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