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QUESTION & ANSWERS

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Oracle Manufacturing Cloud 2025 Implementation Professional Sample Questions (Q21-Q26):

NEW QUESTION # 21

You are defining a standard operation for visual inspection. You want the completion of this standard operation to be reported in all work orders that reference it.

Which setup task must you perform to achieve this?

- A. Select the Automatically Transact check box while defining the standard operation.
- B. Ensure that the Charge Type of the resource is Automatic.
- C. Select the Count Point check box while defining the standard operation.
- D. Deselect the Count Point check box while defining the standard operation.

Answer: C

NEW QUESTION # 22

Which statement is NOT true about the Reservations tab?

- A. You can view the reservation details of a work order as a source of demand, and a sales order as supply.
- B. Demand details displayed are: Document Type (such as Sales Order), Customer Number and Name, Document Number, Due Date, and Quantity.
- C. A work order can be reserved against one or more sales orders.
- D. Manual reservations can be done for a work order in inventory.
- E. Reservations are generally created when a Back-to-Back sales order or a Configured Items sales order is reserved for the work order.

Answer: A

Explanation:

In Oracle Manufacturing Cloud, the Reservations tab provides detailed information on reservations linked to work orders and sales orders. The following explains why statement E is not true:

* Statement E is incorrect : A work order is typically viewed as a source of supply , not demand. Sales orders generate demand, while work orders are created to supply the required products. Therefore, reservation details will show the work order as a source of supply and the sales order as the source of demand.

Correct statements:

* Statement A : Demand details such as document type (e.g., Sales Order), customer number, document number, due date, and quantity are displayed.

* Statement B : Reservations are often created for Back-to-Back or Configured Items sales orders to ensure the necessary products are reserved in the system for production.

* Statement C : A work order can be reserved against one or more sales orders, especially in cases of configurable or customized items.

* Statement D : Manual reservations for a work order can be made directly in inventory to allocate the necessary materials for production.

Oracle Cloud SCM documentation on reservations explains the interaction between work orders and sales orders and clarifies that work orders serve as sources of supply.

NEW QUESTION # 23

To help ensure compliance with the US Code of Federal Regulations (21 CFR Part 11), your client wants to enable audit trail for manufacturing work definitions and standard operations.

Which is NOT included in the audit trail for standard operations such as creation, update, and deletion?

- A. Attachments at any level
- B. Descriptive flexfields (OFFs) at any level
- C. Operation resources. Including alternate resources

- D. Work definition header and version attributes
- E. Item structure component attributes referenced from Product Information Management(PIM)

Answer: E

Explanation:

When enabling audit trail functionality to ensure compliance with the US Code of Federal Regulations (21 CFR Part 11), certain actions related to work definitions and standard operations are audited for changes such as creation, update, and deletion. However, not all aspects are tracked in the audit trail.

* Item structure component attributes referenced from Product Information Management (PIM) are not included in the audit trail. PIM attributes are managed separately from manufacturing-specific data, and changes to these components are not captured in the standard operations audit trail.

Audited components typically include:

- * Work definition header and version attributes
- * Descriptive flexfields (DFFs) at any level
- * Attachments at any level
- * Operation resources, including alternate resources

Oracle Manufacturing Cloud 's documentation on audit trails details the entities that can be tracked, and PIM attributes are not part of the work definitions audit scope.

NEW QUESTION # 24

Production operations need operators to execute the right steps to produce quality products, so want to use " View Document Items on a Dispatch List. " Which statement is NOT true?

- A. You cannot view the document item attachment on the Manage Supplier Operations page.
- B. You can add attachments to the document item and invoke the engineering change order to release the latest revision of the document item and attachment.
- C. You can view the document item attachment in the dispatch list and on the Manage Supplier Operations page by using the attachment icon.
- D. You will always see the active revision of the attachment from currently effective revision of the document from Master Organization.

Answer: D

Explanation:

When using the " View Document Items on a Dispatch List " functionality, production operators can view and access necessary document attachments to ensure correct steps in the manufacturing process. The statement that is not true is:

* Statement B is incorrect because you do not always see the active revision of the attachment from the currently effective revision in the Master Organization. The revision displayed in the dispatch list may depend on the specific version that was assigned to the work order or operation at the time of creation, not necessarily the most current revision in the Master Organization.

Correct statements:

- * Statement A : Document attachments cannot be viewed on the Manage Supplier Operations page.
- * Statement C : Attachments can be added to document items, and updates can be managed through engineering change orders.
- * Statement D : Document item attachments are viewable both in the dispatch list and on the Manage Supplier Operations page via the attachment icon.

Oracle Manufacturing Cloud's " Dispatch List " functionality documentation outlines how document item attachments are handled and displayed.

NEW QUESTION # 25

A manufacturing plant works in two shifts of eight hours each. A Manufacturing user wants four units of a work center resource, R1, to be available during nonworking time, outside the regular shift on a particular day.

Which is the correct sequence of steps to create a resource exception on the Manage Work Center Resource Calendar page?

- A. Click inside the existing shift time on a specific date > Go to the Actions menu > Select Create Resource Exception > Populate the Start and Duration Fields > Go to the Resource Availability region > Populate A units in the Default Availability column.
- B. Click outside the existing shift time on a specific date > Go to the Actions menu > Select Create Resource Exception > Populate the Start and Duration fields > Go to the Resource Availability and Overrides region > Populate 4 units in the Availability Override column.

- C. Click Inside the existing shift time on a specific date > Go to the Create Work Center page > Click the Resource Availability tab > Click the Add icon > Select R1 from the Resource dropdown list > Enter 4 in Default Units Available.
- D. Click outside the existing shift time on a specific date > Go to the Create Work Center page > Click the Resource Availability tab > Click the Add icon > Select R1 from the Resource drop-

Answer: B

Explanation:

In Oracle Manufacturing Cloud, to make a resource (R1) available outside the regular shift for a specific day, you need to create a resource exception. This allows you to override the default shift schedule and make additional units of the resource available.

- * Click outside the existing shift time ensures that the exception applies to non-working hours.
- * Select Create Resource Exception from the Actions menu to initiate the exception.
- * Populate the Start and Duration fields to define the non-working period during which the resource will be available.
- * Enter 4 units in the Availability Override column to ensure that 4 units of resource R1 are made available for use during the exception period.

Oracle Manufacturing Cloud guide on managing resource calendars explains how to override shift availability using the resource exception functionality to schedule resources outside of normal working hours.

NEW QUESTION # 26

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