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API Pressure Vessel Inspector Sample Questions (Q81-Q86):

NEW QUESTION # 81

When does the API-510 Inspection Code apply?

- A. Vessels after they have been placed in service
- B. Vessels constructed to API-572
- C. Pressure vessel being fabricated to ASME Section VIII, Division 1 or 2
- D. Only pressure vessels being fabricated for refinery/petro-chemical service

Answer: A

NEW QUESTION # 82

Which type of corrosion mechanism is not directly addressed in API-510?

- A. High-temperature hydrogen attack

- B. Atmospheric corrosion
- C. Galvanic corrosion
- D. Crevice corrosion

Answer: B

NEW QUESTION # 83

Repairing a crack on a vessel should not be attempted without prior consultation with _____.

- A. Pressure vessel engineer experienced in pressure vessel design
- B. The original manufacturer
- C. The company writing the insurance on the vessel
- D. Production manager

Answer: D

NEW QUESTION # 84

If local post-weld heat treatment is to be substituted for 360 degree banding, who is required to develop the procedure?

- A. The owner user
- B. The authorized pressure vessel inspector
- C. A pressure vessel engineer experienced in the appropriate engineering specialties
- D. The repair organization

Answer: C

NEW QUESTION # 85

Describe the considerations and procedures for pressure testing insulated pressure vessels under API-510.

Answer:

Explanation:

Pressure testing insulated pressure vessels under API-510 involves several considerations to ensure that the insulation does not conceal leaks or damage. Before testing, inspectors typically require that sections of insulation be removed to expose the vessel surface, particularly in areas prone to corrosion or wear. The testing itself, whether hydrostatic or pneumatic, must be conducted at pressures specified by API-510 to simulate operational conditions accurately. After testing, the insulation must be carefully replaced and inspected to ensure that it maintains its protective properties. Documentation of the entire process is crucial for future inspections and maintenance records.

NEW QUESTION # 86

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