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Pipe Welding Certification Practice Exam Smaw Pipe 6g Performance Test Questions And Correct Answers (Verified Answers) Plus Rationales 2026 Q&A | Instant Download Pdf

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1. What does the 6G pipe position represent?
 - A. Pipe fixed horizontally
 - B. Pipe rotated during welding
 - C. Pipe fixed at a 45-degree angle
 - D. Pipe welded vertically only

Answer: C

The 6G position involves a pipe fixed at a 45-degree angle, combining all welding positions.
 2. Which electrode is most commonly used for SMAW pipe root passes?
 - A. E6010
 - B. E7018
 - C. E7024
 - D. E6013

Answer: A

E6010 provides deep penetration and fast-freeze characteristics ideal for open-root pipe welds.
 3. What is the primary purpose of a hot pass in pipe welding?
 - A. Improve appearance
 - B. Burn out slag and refine the root

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Palo Alto Networks SD-WAN Engineer Sample Questions (Q31-Q36):

NEW QUESTION # 31

What is the primary function of the "CloudBlade" platform in a Prisma SD-WAN deployment when integrating with third-party services or Prisma Access?

- A. It is a monitoring dashboard used exclusively for viewing flow records.
- B. It acts as a physical line card on the ION device to provide additional 10Gbps interfaces.
- **C. It is a cloud-based API integration layer that automates the configuration of the ION devices and the remote service.**
- D. It is a containerized application running on the ION device that performs Deep Packet Inspection (DPI).

Answer: C

Explanation:

Comprehensive and Detailed Explanation

The CloudBlade platform is a distinguishing architectural component of the Prisma SD-WAN solution. It is not a physical piece of hardware, nor is it software that runs directly on the branch ION device's CPU.

Instead, the CloudBlade platform is a cloud-based API integration layer hosted by Palo Alto Networks. It functions as an intelligent broker or "translator" between the Prisma SD-WAN Controller and external third-party services (such as Prisma Access, Amazon Web Services, Azure, ServiceNow, or Zscaler).

When an administrator configures the Prisma Access CloudBlade, for example, they input their API credentials and intent (e.g., "Connect all US branches to US West"). The CloudBlade engine then:

Communicates with the Prisma Access API to provision the remote IPSec termination nodes (Security Processing Nodes).

Translates this configuration into specific instruction sets for the Prisma SD-WAN Controller.

The Controller then pushes the necessary VPN tunnel configurations, IKE parameters, and routing rules to the relevant ION devices.

This architecture eliminates the need for manual IPSec configuration on every branch device. It ensures that if the third-party service changes its IP addresses or settings, the CloudBlade can detect the change via API and automatically update the branch fleet, maintaining connectivity without manual administrator intervention.

NEW QUESTION # 32

When planning a software upgrade for a large fleet of ION devices, what is the recommended best practice regarding the "Software Version" assigned in the Site Summary?

- A. Manually log into each device and upload the new image file via USB.
- **B. Use Site Tags to group sites (e.g., "Pilot", "Region-1", "Region-2") and assign the new software version incrementally to these tags to minimize risk.**
- C. The ION devices upgrade themselves automatically whenever a new version is released by Palo Alto Networks.
- D. Assign the new software version to the "Global" site configuration to upgrade all 1000+ sites simultaneously.

Answer: B

Explanation:

Comprehensive and Detailed Explanation

The best practice for managing upgrades in a large-scale Prisma SD-WAN environment is the Canary or Phased Rollout approach, utilizing Site Tags.

Risk Mitigation: Upgrading all sites simultaneously (Option B) is highly risky. If the new software version has an unforeseen bug or compatibility issue with a specific circuit type, the entire network could face an outage.

Tag-Based Management: Administrators should create tags such as "Upgrade-Phase-1" (Pilot sites) or "Region-North". By assigning the specific Software Version to the Tag (rather than the individual site or the global default), the controller pushes the update only to that subset of devices.

Procedure:

Apply update to "Pilot" tag (5 sites). Monitor for 24-48 hours.

Apply update to "Region-1" tag (50 sites). Monitor.

Eventually, update the Global default once confidence is high.

Option A is unscalable, and Option D is incorrect as the administrator retains full control over when upgrades occur; they are not forced automatically without policy configuration.

NEW QUESTION # 33

By default, how many days will Prisma SD-WAN VPNs stay operational before the keys expire when an ION device loses connection with the controller?

- A. 0
- B. 1
- C. 2
- D. 3

Answer: A

Explanation:

Comprehensive and Detailed Explanation

The Prisma SD-WAN (CloudGenix) solution is designed with a separation of the control plane (Controller) and the data plane (ION devices).¹ In the event that an ION device loses connectivity to the Cloud Controller (often referred to as running in "headless mode"), the device continues to forward traffic and maintain existing VPN tunnels using the keys it currently holds.² However, for security purposes, the VPN session keys (shared secrets) used for the Secure Fabric have a finite validity period. The system is designed such that these keys are rotated regularly.³ If the controller is unreachable, the ION device can continue to rotate keys locally and maintain the VPNs for a maximum default period of 72 hours (exactly 3 days).⁴ If the connection to the controller is not restored within this 72-hour window, the keys will eventually expire, and the ION will be unable to retrieve new authorized key material from the controller.⁵ Consequently, the VPN tunnels will go down, and the "out of shared secret key" error will be observed in the VPN status logs. This mechanism ensures that a permanently compromised or stolen device cannot maintain network access indefinitely without central authorization.

NEW QUESTION # 34

A network engineer is able to ping and traceroute from SD-WAN branch IP 192.168.1.123 to servers in primary data center - DC1, but is unable to ping or traceroute to a server 10.2.2.22 in the newly configured secondary data center, DC2.

The DC2 ION device is advertising the branch IP subnet 192.168.1.0/24 to the DC2 core via eBGP Core Peer. The DC2 data center site has site prefix 10.2.2.0/23 configured.

Which configuration will resolve the issue in this scenario?

- A. Remove site prefix 10.2.2.0/23 from DC2 site configuration.
- B. The default 0.0.0.0/0 static route to the DC2 ION pointing to the DC2 next hop.
- C. Reconfigure eBGP Core Peer as Edge Peer type.
- D. Reconfigure eBGP Core Peer to iBGP Core Peer.

Answer: B

Explanation:

Comprehensive and Detailed Explanation at least 150 to 250 words each from Palo Alto Networks SD-WAN Engineer documents:

In a Prisma SD-WAN deployment, the routing of traffic between branches and Data Centers (DCs) relies on the proper synchronization between the AppFabric (the overlay) and the local routing protocols (the underlay/LAN side). In this scenario, the branch can successfully reach DC1, indicating the branch ION is correctly participating in the fabric. However, traffic to DC2 (10.2.2.22) is failing.

The DC2 site has the site prefix 10.2.2.0/23 configured. In Prisma SD-WAN, defining a site prefix informs the Controller that this specific subnet "belongs" to that site, causing the Controller to advertise reachability for this prefix to all other ION devices in the fabric. Consequently, when the branch ION (192.168.1.123) attempts to reach 10.2.2.22, it correctly identifies DC2 as the destination and encapsulates the traffic toward the DC2 ION.

The bottleneck occurs once the packet arrives at the DC2 ION. While the ION is advertising the branch subnet (192.168.1.0/24) to the DC Core (ensuring the return path), the ION itself must know how to forward the incoming traffic from the branch to the internal DC network. If the DC2 ION does not have a specific route in its local routing table for the 10.2.2.0/23 subnet pointing to the DC Core's internal interface, the packet will be dropped.

According to Palo Alto Networks best practices for Data Center ION deployment, a static default route (0.0.0.0/0) should be configured on the ION device pointing toward the DC Core's next-hop IP address. This ensures that any traffic received from the AppFabric destined for internal DC resources—which are not directly connected to the ION—is successfully handed off to the core switching fabric for final delivery. Adding this default route (Option A) resolves the reachability issue by providing the "last-hop" routing instruction within the DC.

NEW QUESTION # 35

A network engineer is troubleshooting a user complaint regarding "slow application performance" for an internal web application. While viewing the Flow Browser in the Prisma SD-WAN portal, the engineer notices that the Server Response Time (SRT) is consistently high (over 500ms), while the Network Transfer Time (NTT) and Round Trip Time (RTT) are low (under 50ms). What does this data indicate about the root cause of the issue?

- A. The issue is due to a misconfigured DNS server at the branch.
- **B. The issue is likely on the application server itself (e.g., high CPU, slow database query), not the network.**
- C. The issue is caused by a high packet loss rate on the internet path.
- D. The issue is likely caused by congestion on the WAN circuit, requiring a QoS policy adjustment.

Answer: B

NEW QUESTION # 36

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