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API 1169 Sample Test Questions and Answers Rated A+

_____ as used in ASME b31.8 is the portion of the route of a pipeline or main that lies within, runs in a generally parallel direction to, and does not necessarily cross the rights of way of a road, street, highway, or railroad. - ANSWER-Parallel encroachment.

_____ is the planning, organizing, monitoring, controlling and reporting of all aspects of a project. - ANSWER-Project management

_____ is the specified way to carry out an activity or a process. - ANSWER-Procedure

_____ is the plan deciding between the Owner and Crossing Party to specify the details and provisions under which the crossing construction shall occur - ANSWER-Crossing plan

_____ is the property in which a pipeline company and a landowner both have a _____ interest. - ANSWER-Right of way (ROW), legal

A _____ is a pressure containing component used for repeated access to the interior of a piping system. - ANSWER-Quick opening closure

A welding procedure shall be re-established as a detailed welding procedure specification and shall be completely requalified when any of the essential variables listed below are changed, except: - ANSWER-Joint length

According to API 1169, an inspector is an individual qualified to monitor, assess, evaluate, verify, discuss, decide, resolve, report, and document pipeline construction activities to ensure the requirements of the design, drawings, specifications, regulations, and industry practices are being met safely, efficiently, and in an environmentally sound manner - ANSWER-True

According to API, calibration is a comparison to a standard of known accuracy and making any needed adjustments - ANSWER-True

Active corrosion is corrosion that is continuing or not arrested. - ANSWER-True

All personnel have and should use stop work authority whenever there is a concern for _____ during the pressure testing operations. - ANSWER-Safety

All valves, fittings, flanges, bolting, pipe, and tubing shall be marked in accordance with the marking sections of the standards and specifications to which the items were manufactured or in accordance with the requirements of MSS so-25. - ANSWER-True

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API Pipeline Construction Inspector Exam Sample Questions (Q381-Q386):

NEW QUESTION # 381

Define Right of way ROW

- A. Is the area where the ground disturbance occurs within 50 feet of the centerline of the existing facility or within the existing facilities ROW or easement, whichever is greater. Additional distance may be required for the constructions such as topography side-hill lays, cathodic operating equipment, and topography.
- B. Is the vertical separation between the existing pipeline and facilities and where the new pipeline is being installed. The recommended crossing clearance distance between the new pipeline and the existing facilities is two feet (24"). The minimum distance is one foot (12"). The new pipeline should be installed at a level depth across the ROW, if practicable.
- C. Is the construction of a new natural gas pipeline facility by Crossing company that will cross owners existing natural gas pipeline(s). The extent of the crossing area is established by the beginning and ending of the encroachment area. Crossing construction begins with the first disturbance of soil in the encroachment area and ends when the ROW has been restored.
- **D. Is the property in which a pipeline company and a landowner both have legal interest. The ROW is usually established through a written document known as an easement. The easement provides that each entity has the right to be there although each is permitted different uses of the land. Pipeline companies are typically granted permission to install operate and maintain a buried pipeline and sometimes, with surface apparatuses across a certain portion of land without interference with its rights to do so.**

Answer: D

NEW QUESTION # 382

Examples of information discussed and exchange between Designated contacts include?

- A. Is the entity that intends to install, operate, maintain a new pipeline that crosses existing pipeline facilities. The Crossing company may designate a third-party or parties to perform the task necessary to accomplish a Crossing but remains responsible for the work performed by such third parties.
- **B. Document stating requirements(example quality manual, quality plan, technical drawing, procedure document, work instruction).(ISO 9000 3.8.7)**
- C. Placement of the ROW, Location of the existing of proposed pipelines within the ROW, the types of easement (exclusive, or open and undefined), construction methods and practices, unique landscape, terrain, or environmental situations, separation distances, restrictions on type in location of heavy equipment crossings, any potential pipeline integrity concerns, responsibility for cathodic protection after installation, the ground disturbance timing.
- D. Management with regard to quality, can include establishing quality policies in quality objectives and processes to achieve these quality objectives through quality planning quality assurance quality control and quality improvement(ISO 9000 3.3.4)

Answer: B

NEW QUESTION # 383

Hazard recognition by inspector -terrain, waterway crossings, utilities, general ROW,

- A. Receptor Targeting
- **B. Disease Site**
- C. Job Site
- D. Site Specific

Answer: B

NEW QUESTION # 384

Of particular interest to the inspector, the following conditions should be noted:

- Soil moisture and settlement
- Permit placement and location
- Coating condition of the pipe
- Lowering the pipe into ditch

- **A. Lowering the pipe into ditch**
- B. Coating condition of the pipe
- C. Soil moisture and settlement

- D. Design validation

Answer: A

NEW QUESTION # 385

Inspectors should in terms of handling contamination issues:

_Know SPCC Plans

- Have a good understanding of spearheading the cleanup required
- Have knowledge of waste control permits

- **A. Adequacy, completeness and lack of conflict.**
- B. 4 ft
- C. Have knowledge of SPCC plans
- D. Site specific test procedure

Answer: A

NEW QUESTION # 386

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