

# Latest API-936 Learning Material - 100% Valid Questions Pool

**Q #8.** API-936 Refractory Personnel  
Latest Questions and Answers

**API 936 deals with**

**A**

Monolithic refractory

**B**


Installations of refractory linings

**C**

Installation, quality control procedures for monolithic refractory linings

**D**

None of the above



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Obtaining API-936 Certification requires a significant investment of time and effort. Candidates must have a combination of

education, training, and work experience in refractory linings to be eligible to take the exam. Refractory Personnel certification is valid for three years, after which individuals must complete a recertification process to maintain their credentials. Overall, API-936 certification is a valuable asset for refractory personnel and a testament to their knowledge, skills, and commitment to safety in the oil and gas industry.

Refractory linings play a crucial role in the safe and efficient operation of high-temperature equipment in the oil and gas industry. The proper installation and maintenance of refractory linings can prevent catastrophic failures that could result in equipment downtime, lost production, and even personnel injuries. Therefore, having certified refractory personnel who possess the necessary knowledge and skills is critical for maintaining the integrity and reliability of high-temperature equipment.

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## **API-936 Exam Introduction | Exam API-936 Objectives**

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Achieving the API-936 Certification provides individuals and organizations with many benefits and opportunities. For individuals, the certification is a testament to their knowledge and skills in refractory technology and enhances their professional standing and employability. For organizations, having certified personnel can improve their reputation, competitiveness, and compliance with industry standards and regulations. Furthermore, the certification program allows for continuous learning and improvement, as certified professionals are required to renew their credentials every three years by meeting certain education and experience requirements.

## **API Refractory Personnel Sample Questions (Q82-Q87):**

### **NEW QUESTION # 82**

The surface of a refractory section exposed to the source of heat

- **A. hot face**
- B. None of the above
- C. cold face
- D. smooth face

**Answer: A**

### **NEW QUESTION # 83**

Refractories chemically and physically stable at

- A. Average temperatures
- **B. High temperatures**
- C. None of the above
- D. Low temperatures

**Answer: B**

### **NEW QUESTION # 84**

Surface preparation and welding procedures are the responsibility of the:

- **A. Contractor.**
- B. Manufacturer.
- C. Inspector.
- D. Owner.

**Answer: A**

Explanation:

According to API Std 936 - Refractory Installation Quality Control, the roles and responsibilities of each party are clearly defined. Specifically, it states:

"The contractor shall be responsible for... the preparation of the surface prior to lining, and the quality of the workmanship, including the welding of anchors and any required preheat or post-weld heat treatment."

- API Std 936, Section 5.3.1, Contractor Responsibilities

Therefore, surface preparation and welding activities, including anchor welding, fall under the Contractor's scope of work. The inspector's role is to verify compliance, not to execute procedures.

#### NEW QUESTION # 85

Which party or individual is responsible for submitting a dryout procedure for a new lining?

- A. Refractory manufacturer
- **B. Contractor**
- C. Dry-out company
- D. Inspection company

**Answer: B**

Explanation:

According to API 936, the contractor is responsible for submitting a detailed dryout procedure. This procedure must be reviewed and approved by the owner or the owner's representative. While manufacturers may provide guidance, the contractor is accountable for ensuring the procedure aligns with project specifications, material requirements, and environmental conditions.

Reference:

API Std 936, Section 6.5.1 - "The contractor shall submit a proposed dryout procedure... for review and approval."

#### NEW QUESTION # 86

The physical attributes testing of manufactured bricks during pre-shipment testing shall require a minimum Acceptable Quality Limit (AQL) of:

- A. 4%
- B. 10%
- C. 1%
- **D. 5%**

**Answer: D**

Explanation:

API 936 mandates specific AQL values during pre-shipment testing:

"Physical property test results shall meet the specified requirements with a minimum AQL of 5.0 percent."

- API Std 936, Section 5.2.4

Hence, the correct AQL for physical property verification of pre-shipment brick testing is 5%.

#### NEW QUESTION # 87

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