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API Refractory Personnel Sample Questions (Q52-Q57):

NEW QUESTION # 52

In API RP 936, the referenced ASTM standard procedure for cold crushing strength and modulus of rupture is

- **A. C 133 - 97**
- B. None of the above
- C. C704 - 01
- D. C181 - 91

Answer: A

NEW QUESTION # 53

When is metal fiber reinforcement used in castable refractory?

- A. Only when extra strength is required
- B. For all monolithic hot face castable refractory materials
- C. Only when added in the field
- **D. Only when specified by the owner**

Answer: D

Explanation:

Metal fiber reinforcement is not a universal requirement for all castables; it is used only when explicitly specified by the owner or design engineer based on the thermal and mechanical service conditions. Fibers are typically added to enhance resistance to thermal shock, spalling, or dynamic loads, particularly in cyclic or erosive environments like FCCU risers.

API 936 requires adherence to project specifications, and unless the use of fiber reinforcement is clearly indicated in the job specifications, it is not assumed or automatically added.

Reference:

API Std 936, Clause on Material Design and Job Specifications: "Metal fiber reinforced castables shall be used only where required by the job specifications." API TR 980, "Use of Fiber-Reinforced Castables," states: "Fiber reinforcement is not intrinsic to all castables and shall be used only when required by design."

NEW QUESTION # 54

Which party provides the quality requirements for hammer testing, extent of cracking, and surface voids?

- A. The contractor
- B. The refractory manufacturer
- **C. The owner**
- D. The inspector

Answer: C

Explanation:

API 936 specifies that:

"The owner shall provide acceptance criteria for hammer testing, visible cracking, and surface voids."

- API Std 936, Section 8.3.1

This ensures that acceptance standards align with the owner's operational and design tolerances. Option A is correct.

NEW QUESTION # 55

Section of transfer line in which flow is in an upward direction is called

- A. Plenum of FCCU
- B. None of the above
- **C. Riser of FCCU**
- D. Cyclone of FCCU

Answer: C

NEW QUESTION # 56

If application of hydraulic bonded or chemical setting refractory is interrupted, the refractory lining shall be:

- A. cut back to the shell in a straight line.
- B. cut back within 30 minutes.
- **C. immediately cut back to the shell between anchors.**
- D. cut back within 1 hour.

Answer: C

Explanation:

When installation is interrupted, the partially installed refractory must be cut back to the shell between anchors while it is still workable. This ensures a clean, rough bonding surface free from weak or partially set material. API 936 requires this method for both hydraulic bonded and chemically bonded systems to preserve lining integrity and avoid delamination between old and new material.

Reference:

API Std 936, Section 6.2.3 - "When work is interrupted, material shall be cut back to the shell between anchors while still plastic."

NEW QUESTION # 57

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