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API Pressure Vessel Inspector Sample Questions (Q11-Q16):

NEW QUESTION # 11

Under which of the following condition(s) should you require the removal of safety relief device(s)?

- A. Surface corrosion on the body of the relief device
- B. Blowback had been detected and the manufacturers recommend removal
- C. The safety relief device was opening on a irregular, unexplainable basis
- D. If a pressure test is being conducted in which the test pressure will exceed the set pressure of the safety relief valve with the lowest setting

Answer: C

NEW QUESTION # 12

Explain the role of digital documentation in maintaining API-510 compliance for pressure vessels.

Answer:

Explanation:

Digital documentation plays a critical role in maintaining API-510 compliance by ensuring that all records are accessible, up-to-date, and securely stored. Digital systems allow for real-time updates and easy retrieval of documents such as inspection reports, repair logs, and compliance certificates, which are essential for audit readiness. Furthermore, digital documentation supports the implementation of a risk-based inspection strategy by enabling the analysis of historical data to predict future maintenance needs and optimize inspection schedules.

NEW QUESTION # 13

The internal inspection interval must be reviewed whenever changes occur that could affect the degradation of the vessel. In which of the following situations does a review of the internal interval need not be conducted?

- A. fluid composition changes
- B. operating pressure decreases
- C. operating temperature increases
- D. operating pressure increases

Answer: B

NEW QUESTION # 14

Explain the API-510 provisions regarding the frequency and extent of inspections required after a pressure vessel has been altered or repaired.

Answer:

Explanation:

API-510 requires that pressure vessels undergo rigorous inspections following any repairs or alterations to ensure the integrity of the vessel is maintained. The standard stipulates that these vessels should be inspected immediately after the work is completed and before they are returned to service.

The type of inspection can vary but typically includes non-destructive testing (NDT) to verify the quality of the repair or alteration and to confirm that no additional damage was introduced during the process.

NEW QUESTION # 15

Under API-510, when is a pressure vessel subject to mandatory stress relieving?

- A. When the thickness of the vessel is reduced by 10%
- B. After every major repair
- C. After any repair
- **D. After alterations that involve cutting or welding on critical areas**

Answer: D

NEW QUESTION # 16

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