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### API Pressure Vessel Inspector Sample Questions (Q170-Q175):

#### NEW QUESTION # 170

What does API-510 require to verify a welder's qualifications when welding on a pressure vessel?

- A. A practical demonstration
- **B. Performance qualification records**
- C. A written test
- D. Inspection of previous work

**Answer: B**

#### NEW QUESTION # 171

A corroded area in a carbon steel vessel is being repaired by using weld overlay (weld build-up). The vessel surface should be examined by:

- A. MT or PT before welding
- B. MT or PT after welding, and UT flaw detection after 24 hours
- C. MT or PT after welding
- **D. MT or PT before and after welding**

**Answer: D**

#### NEW QUESTION # 172

Which of the following relief devices is intended to work with steam boilers?

- A. Balanced Safety Relief.
- **B. Safety Valve.**
- C. Safety Relief Valve.
- D. Relief Valve.

**Answer: B**

#### NEW QUESTION # 173

Discuss how API-510 standards can be effectively communicated and implemented across an organization with multiple international locations.

**Answer:**

Explanation:

Effectively communicating and implementing API-510 standards across multiple international locations requires a centralized approach to standardization. This can be achieved by developing a comprehensive training program that is consistent across all locations, supported by digital tools such as webinars and e-learning modules that cover API-510 standards. Regular audits and reviews should be conducted to ensure compliance, and findings should be shared across the network to promote best practices. Additionally, appointing dedicated compliance officers or teams within each region can help address specific local compliance challenges and ensure the standards are applied uniformly.

### NEW QUESTION # 174

For alterations or repairs on vessels that were previously post-weld heat treated as a code requirement and fabricated of P-1 and P-3 materials, preheating is not to be less than \_\_\_\_\_ may be considered as an alternative to PWHT.

- A. 700°F
- B. 500°F
- C. 900°F
- **D. 300°F**

**Answer: D**

### NEW QUESTION # 175

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