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Definition for Active Excavation Area

Is the area where the edge of the disturbance is within 25 feet of the centreline of the existing facilities.

Definition for Crossing agreement

Is the agreement entered into between the owner of the existing facility and the crossing company installing the new facility to specify the rights and obligations of the parties during the crossing Construction.

Define Crossing clearance distance

Is the vertical separation between the existing pipeline and facilities and where the new pipeline is being installed. The recommended crossing clearance distance between the new pipeline and the existing facilities is two feet (24"). The minimum distance is one foot (12"). The new pipeline should be installed at a level depth across the ROW, if practicable.

Define Crossing Company

Is the entity that intends to install, operate, maintain a new pipeline that crosses existing pipeline facilities. The Crossing company may designate a third-party or parties to perform the task necessary to accomplish a Crossing but remains responsible for the work performed by such third parties.

Define Crossing Construction

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API Pipeline Construction Inspector Exam Sample Questions (Q12-Q17):

NEW QUESTION # 12

ASME B31.4

- A. Standard Pipeline Transportation Systems for Liquids and Slurries
- B. Area where the edge of the disturbance is within 25, of centerline of existing facilities
- C. Standard Gas Transmission and Distribution Piping Systems
- D. Class 1 liquids having a flash point below 100 deg F. Gasoline.

Answer: A

NEW QUESTION # 13

Liquids having a flashpoint below 100 deg F are known as class _____ liquids.

- A. 0
- B. B
- C. 1
- D. 2

Answer: C

NEW QUESTION # 14

Valve locations per CFR 195

- A. Each side of a water crossing that is more than 100, wide from high water mark to high water mark. Unless the Administrator finds they are not justified.
- B. Area within 24" of facilities or the distance mandated by state law, whichever is greater. NOTE: CGA & INGAA says 18".
- C. 1. Survey 2. Clearing and grading 3. Stockpiling and stringing 4. Field bending 5. Ditching and excavation 6. Welding 7. Coating 8. Lowering In. 9. Backfilling 10. Cathodic Protection 11. Hydrostatic testing 12. Clean up and restoration
- D. To remedy threats to human health and the environment from unexpected releases and historical mistakes in hazardous waste management

Answer: C

NEW QUESTION # 15

Define validation in terms related related to data, information and document.

- A. Document stating requirements(example quality manual, quality plan, technical drawing, procedure document, work instruction).(ISO 9000 3.8.7)
- B. Confirmation, through the provisions of objective evidence, that specified requirements have been fulfilled.(The objective evidence needed for a fair if Acacian can be the result of an inspection or of other forms of determination such as performing alternative calculations or reviewing documents)(ISO 9000 3.8.12)
- C. Is the entity that intends to install, operate, maintain a new pipeline that crosses existing pipeline facilities. The Crossing company may designate a third-party or parties to perform the task necessary to accomplish a Crossing but remains responsible for the work performed by such third parties.
- D. Confirmation, through the provisions of objective evidence, that the requirements for a specific intended use or application have been fulfilled.(The objective evidence needed for a validation is the result of a test or other form of determination such as performing alternative calculations or reviewing documents)(ISO 9000 3.8.13)

Answer: A

NEW QUESTION # 16

In a new gas petroleum pipeline, a wrinkle bend may not be made on steel pipe to be operated at a pressure that produces a hoop stress of:

- A. 30 % or more of SMYS
- **B. 75 / 25**
- C. 29 % or more of Smys
- D. 90%

Answer: B

NEW QUESTION # 17

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