

# C\_TS422\_2023 Real Sheets - C\_TS422\_2023 Valid Vce Dumps



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## SAP C\_TS422\_2023 Exam Syllabus Topics:

| Topic   | Details                                                                                                                                                                                                                                                                |
|---------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Topic 1 | <ul style="list-style-type: none"><li>• Introduction to SAP S</li><li>• 4HANA Supply Chain Planning: This part covers the background and motivation for SAP S</li><li>• 4HANA, its main components, business applications, and user experience strategy.</li></ul>     |
| Topic 2 | <ul style="list-style-type: none"><li>• Capacity Planning in SAP S</li><li>• 4HANA: This section covers a discussion of SAP S</li><li>• 4HANA best practices, SAP HANA database concept, SAP Fiori user experience, and embedded analytics capabilities.</li></ul>     |
| Topic 3 | <ul style="list-style-type: none"><li>• Lean Manufacturing in SAP S</li><li>• 4HANA: This section covers repetitive manufacturing master data, line load planning, and Kanban systems.</li></ul>                                                                       |
| Topic 4 | <ul style="list-style-type: none"><li>• Advanced Planning in SAP S</li><li>• 4HANA: This section includes an overview of advanced planning fundamentals and master data. Explanation of key tools and processes. Discussion of planning evaluation concepts.</li></ul> |
| Topic 5 | <ul style="list-style-type: none"><li>• Production Orders in SAP S</li><li>• 4HANA: This section covers BOM item categorization, order status management, availability checks, routing selection, order type setup, and material handling processes.</li></ul>         |
| Topic 6 | <ul style="list-style-type: none"><li>• Process Orders in SAP S</li><li>• 4HANA: This section covers an introduction to process order components, processing, and relevant master data objects. Overview of Good Manufacturing Practices (GMP) features.</li></ul>     |

# 100% Pass 2026 C\_TS422\_2023: Fantastic SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Real Sheets

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## SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q59-Q64):

### NEW QUESTION # 59

Which business processes are affected by settings in the order-type-dependent parameters?

Note: There are 2 correct answers to this question.

- A. Check material availability.
- B. Define integration with cost accounting.
- C. Select master data.
- D. Schedule production orders.

**Answer: A,D**

Explanation:

The order-type-dependent parameters are configuration settings that control various aspects of production order processing, such as number range, scheduling type, availability check, costing variant, confirmation parameters, and so on. These parameters are assigned to a production order type, which is a key that defines the characteristics and business rules of a production order. The order-type-dependent parameters affect the following business processes:

Check material availability: The availability check determines whether the required materials and capacities are available for the production order. The availability check is controlled by the checking rule and the checking group, which are defined in the order-type-dependent parameters. The checking rule specifies which stocks, receipts, and issues are considered in the availability check. The checking group determines how the system responds to the availability situation, such as issuing a warning or an error message, or rescheduling the order.

Schedule production orders: The scheduling of production orders calculates the planned dates and times for the operations and the order. The scheduling is controlled by the scheduling type and the scheduling parameters, which are defined in the order-type-dependent parameters. The scheduling type determines whether the system performs forward or backward scheduling, and whether it considers the basic dates or the production dates. The scheduling parameters determine how the system calculates the operation durations, interoperation times, and floats. Reference: [SAP S/4HANA Production Planning and Manufacturing Certification Guide], page 123; [SAP Help Portal: Order-Type-Dependent Parameters].

### NEW QUESTION # 60

What will happen in the MRP run if you have created a new MRP-relevant material that supports both in-house production and external procurement?

- A. The MRP run assumes in-house production.
- B. The MRP run does NOT consider the material; it has to be planned interactively.
- C. The MRP run plans the material only if a quotation has been maintained.
- D. The MRP run assumes external procurement.

**Answer: A**

Explanation:

When a new MRP-relevant material in SAP S/4HANA supports both in-house production and external procurement (procurement type "X" in the MRP 2 view), MRP defaults to a specific behavior unless overridden by additional settings (e.g., source list, quota arrangement). By default, the MRP run assumes in-house production (B). This is because SAP's standard logic prioritizes in-house production (procurement type

"E") over external procurement ("F") when both are possible, unless a valid source of supply (e.g., scheduling agreement, contract) explicitly directs it to external procurement.

Option A is incorrect because external procurement requires a source list or quota arrangement to take precedence. Option C is false, as quotations are not a prerequisite for MRP planning; they are optional for external procurement. Option D is also incorrect- MRP will plan the material automatically based on its master data, not require interactive planning. This behavior is documented in

SAP's MRP processing rules.

#### NEW QUESTION # 61

Which business processes are affected by settings in the order type-dependent parameters? Note: There are 2 correct answers to this question.

- A. Select master data.
- B. Schedule production orders.
- C. Define integration with cost accounting.
- D. Check material availability.

**Answer: A,C**

Explanation:

In SAP S/4HANA, order type-dependent parameters (configured in Customizing via Production > Shop Floor Control > Master Data > Define Order Type-Dependent Parameters, transaction OPL8) control key aspects of production order processing for a specific plant and order type. These settings affect:

\* Select master data(C): The parameters determine how master data (e.g., BOM, routing) is selected during order creation. For example, the "Production Version" field specifies whether a version is mandatory or optional, and the "BOM Application" influences which BOM is chosen (e.g., production-specific). This ensures the correct master data is pulled into the order.

\* Define integration with cost accounting(D): The parameters include settings like "Costing Variant" (Planned and Actual) and "Results Analysis Key," which dictate how costs are calculated and posted to the order. These integrate production orders with Controlling (CO), affecting cost object controlling processes.

Schedule production orders(A) is influenced by scheduling parameters (e.g., in OPKP), not directly by order type-dependent parameters, which focus on order creation and execution settings. Check material availability (B) is controlled by the "Availability Check" field in these parameters, but it's a subset of broader order processing, not the primary process affected-master data and costing are more directly tied to the configuration. This is per SAP's production order configuration documentation.

#### NEW QUESTION # 62

Which master data fields can have an impact on whether MRP creates planned orders or purchase requisitions for a material?

Note: There are 2 Correct answers to this question?

- A. Procurement Type
- B. MRP Groups
- C. MRP type
- D. Material Type

**Answer: A,C**

Explanation:

The master data fields that can have an impact on whether MRP creates planned orders or purchase requisitions for a material are:  
MRP type: The MRP type is a parameter that defines how a material is planned by MRP. Depending on the MRP type, MRP can create different types of procurement proposals for a material. For example, if the MRP type is PD (MRP), MRP can create either planned orders or purchase requisitions, depending on the procurement type of the material. If the MRP type is VB (Reorder Point Planning), MRP can only create purchase requisitions, regardless of the procurement type of the material.

Procurement type: The procurement type is a parameter that defines how a material is procured, either internally or externally. Depending on the procurement type, MRP can create different types of procurement proposals for a material. For example, if the procurement type is E (External Procurement), MRP can only create purchase requisitions for a material. If the procurement type is X (Both Procurement Types Possible), MRP can create either planned orders or purchase requisitions, depending on the source of supply determination.

The master data fields that do not have an impact on whether MRP creates planned orders or purchase requisitions for a material are:

MRP groups: The MRP groups are parameters that allow you to group materials with similar planning characteristics and assign them common MRP settings, such as planning horizon, lot-sizing procedure, or planning calendar. The MRP groups do not directly affect the type of procurement proposals created by MRP, but they can influence the quantity and timing of the requirements and receipts.

Material type: The material type is a parameter that defines the attributes and properties of a material, such as valuation class, price control, or account determination. The material type does not affect the type of procurement proposals created by MRP, but it can influence the valuation and accounting of the material movements.

### NEW QUESTION # 63

During production order creation, several valid production versions are found. How does the system choose the production version?

- A. Lot size or material cost
- B. Alphanumeric or quota arrangement
- C. Validity period or sales order
- D. Planned order or material number

**Answer: C**

Explanation:

The system chooses the production version based on the validity period and the sales order. The validity period determines whether the production version is valid for the planned start date of the production order. The sales order determines whether the production version is assigned to a specific sales order item or not. If there are multiple production versions that meet these criteria, the system chooses the one with the lowest alphanumeric value. Reference: [SAP S/4HANA Production Planning and Manufacturing Certification Guide], page 113; [SAP Help Portal: Production Version]

### NEW QUESTION # 64

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