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## ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q15-Q20):

### NEW QUESTION # 15

Which statement(s) are correct about the DOE Factorial plot output here? (Note: There are 3 correct answers).

☐

- A. The design indicated above is a 32 factorial design
- B. Two factors were operated at 3 levels each
- C. All factors had 2 levels in the experiment
- D. The highest tool age was achieved with metal hardness at high level while keeping the cutting speed at the low level
- E. The cutting speed and cutting angle are at the low level for the least tool age achieved

Answer: A,C,D

### NEW QUESTION # 16

With Measurement System Analysis we are concerned with two issues that impact the potential variability of the data. They are \_\_\_\_\_.

- A. Reliability and Repeatability
- B. Error and Spread

- C. Sensitivity and Deflection
- **D. Precision and Accuracy**

**Answer: D**

#### NEW QUESTION # 17

Find the value of (5) in the ANOVA table. Assume:

□

- A. 0.525
- B. 23.2
- C.  $0 < P < 0.005$
- D. 12.2
- E. 4.54
- F.  $0.005 < P < 0.01$
- G. 1.48
- H.  $0.01 < P < 0.05$
- I. 2.82
- J. 16.4
- **K. 18.6**
- L.  $0.05 < P < 0.10$
- M.  $0.10 < P < 1$
- N. 35.4
- O. 3.2

**Answer: K**

#### NEW QUESTION # 18

An x-bar control chart has been established with control limits of 3.245 and 3.257,  $n = 5$ . An engineer collects the following sample and plots the average on the control chart: 3.257, 3.256, 3.258, 3.259

- A. the process is not out of control
- **B. the engineer misused the control chart**
- C. the process is out of control
- D. the control limits are incorrect

**Answer: B**

#### NEW QUESTION # 19

The method of Steepest Ascent guides you toward a target inside the original inference space.

- A. True
- **B. False**

**Answer: B**

Explanation:

Explanation

#### NEW QUESTION # 20

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