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SAP C-TS414-2023 Exam Syllabus Topics:

Topic	Details
Topic 1	• Quality Management in Manufacturing: This topic describes the processes related to implementing QM in Manufacturing.
Topic 2	• Quality Planning: The topic explains the configuration requirements of Quality Planning.
Topic 3	• Quality Improvement: It explains the configuration requirements of Quality Improvement.

SAP Certified Associate - SAP S/4HANA Cloud Private Edition, Quality Management Sample Questions (Q33-Q38):

NEW QUESTION # 33
Which of the following must be assigned when you create an operation in an inspection plan?

- A. Standard text key
- B. Control key
- C. Work center
- D. Activity type

Answer: B

Explanation:
When creating an operation in an inspection plan (transaction QP01/QP02), certain fields aremandatory to define the operation's purpose and execution in SAP S/4HANA QM:
* Control Key (B): The control key is a mandatory field in the inspection plan operation. It determines the operation's behavior, such as whether inspection characteristics are required, whether it's a milestone, or if it triggers specific actions (e.g., QM01 for quality inspection). Defined in Customizing (SPRO > Quality Management > Quality Planning > Inspection Planning > Define Control Keys), it ensures the system knows how to process the operation. Without it, the operation cannot be saved.
* Activity Type (A): This is relevant for cost accounting (e.g., in Production Planning or QM orders) but is not mandatory in the inspection plan operation itself.
* Work Center (C): The work center (e.g., a test station) is optional in QM inspection plans unless specified by the control key. It's common but not universally required.
* Standard Text Key (D): This provides predefined descriptions for operations but is optional and not required to create an operation.
Thus, "Control key" is the correct answer, as it's the only mandatory assignment in standard SAP QM for inspection plan operations.References: SAP Help Portal - "Inspection Planning with Task Lists"; SAP S
/4HANA QM User Guide - "Operations in Inspection Plans".

NEW QUESTION # 34
You are using the SAP Fiori app "Record Inspection Results" in the quality inspection. Which process steps are supported by this app? Note: There are 3 correct answers to this question.

- A. Add unplanned inspection operations
- B. Assign documents and links to an inspection characteristic
- C. Add inspection method to an inspection characteristic
- D. Add remarks to an inspection characteristic
- E. Add unplanned inspection characteristics

Answer: B,D,E

Explanation:
The SAP Fiori app "Record Inspection Results" (App ID: F2170) supports:
* Add Unplanned Inspection Characteristics (B): Users can add unplanned characteristics (e.g., as complete or incomplete copies) to an operation during recording, enhancing flexibility.
* Add Remarks to an Inspection Characteristic (C): The app allows adding comments or notes to characteristics, supporting documentation (visible in the characteristic details).
* Assign Documents and Links to an Inspection Characteristic (D): Documents (e.g., via DMS) or links can be attached to characteristics in the app for reference.
* Add Unplanned Inspection Operations (A): Operations are predefined in the plan; the app doesn't support adding new operations.
* Add Inspection Method to an Inspection Characteristic (E): Methods are assigned in planning, not dynamically in the app.
Thus, "Add unplanned inspection characteristics," "Add remarks to an inspection characteristic," and "Assign documents and links to an inspection characteristic" are the correct answers.References: SAP Help Portal -
"Record Inspection Results Fiori App"; SAP S/4HANA QM User Guide - "Fiori Apps".

NEW QUESTION # 35
Your customer wants to add the quality score of a material as criterion for the vendor evaluation Where do you set the calculation procedure for the quality score:?

- A. Material master
- B. Dud code
- C. Quality info record in procurement
- D. Vendor master

Answer: B

NEW QUESTION # 36
Which of the following sample categories can be maintained in the sample-drawing item? Note: There are 3 correct answers to this question.

- A. Initial sample
- B. Primary sample
- C. Pooled sample
- D. Reserve sample
- E. Sample for storage condition

Answer: B,C,D

Explanation:
Sample-drawing items in the sample-drawing procedure (transaction QPV2) define sample categories:
* Reserve Sample (A): A standard category for samples retained for future testing (e.g., stability), maintained in the procedure.
* Pooled Sample (B): Represents combined samples for collective testing, a defined category in sample management.
* Primary Sample (D): The initial sample taken for immediate inspection, a core category in the procedure.
* Initial Sample (C): Not a distinct category; overlaps with "Primary sample."
* Sample for Storage Condition (E): Not a standard category; storage conditions are attributes, not sample types.
Thus, "Reserve sample," "Pooled sample," and "Primary sample" are the correct answers.References: SAP Help Portal - "Sample Management in QM"; SAP S/4HANA QM User Guide - "Sample-Drawing Procedure".

NEW QUESTION # 37
Which of the following physical sample categories can you create from a primary sample (2 correct ans)

- A. pool sample
- B. dip sample
- C. reserve sample
- D. drew sample
- E. mixed sample

Answer: A,C

NEW QUESTION # 38
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Answers

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