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SAP C-TS414-2023 Exam Syllabus Topics:

Topic	Details
Topic 1	• Quality Management in Manufacturing: This topic describes the processes related to implementing QM in Manufacturing.
Topic 2	• Quality Management in Sales and Distribution: The topic describes the integration of QM with Sales and Distribution.
Topic 3	• Quality Planning: The topic explains the configuration requirements of Quality Planning.
Topic 4	• Quality Management in Procurement and Inventory Management: It focuses on the integration of QM integrates with Procurement and Inventory Management.
Topic 5	• Quality Inspection: It explains the configuration requirements of Quality Inspection.
Topic 6	• Quality Improvement: It explains the configuration requirements of Quality Improvement.

SAP Certified Associate - SAP S/4HANA Cloud Private Edition, Quality Management Sample Questions (Q23-Q28):

NEW QUESTION # 23
You post a goods receipt for a purchasing document and inspection type 01 is active in the material master. The supplier has not provided the mandatory quality certificate.Which of the following process steps Is possible?Note: There are 2 correct answers to this question.

- A. iS Recording of inspection results
- B. Confirmation of certificate receipt after usage decision
- C. Recording of defects
- D. Posting of the usage decision

Answer: A,C

NEW QUESTION # 24
After you create customer master records, you define second inspection related default specification in the ....
Which of the followings options can you use to control when the quality inspection take place (2 correct ans)

- A. The inspection occurs after the release of the sales order
- B. The inspection occurs after the transport order is quit.
- C. The inspection occurs before the good issue in posted
- D. The inspection occurs after the good issue in posted

Answer: C,D

NEW QUESTION # 25

A quality info record is released for the purchase of a material from a supplier. In what ways can you restrict the release? Note: There are 2 correct answers to this question.

- A. To a period of time, by supplying a release date
- B. Until the supplier quality score is better than a threshold, by entering the minimum threshold
- C. Until the supplier has provided a quality certificate, by entering a certificate type
- D. To a quantity, by entering a release quantity

Answer: C,D

Explanation:

The quality info record: Procurement (transaction QI01/QI02) manages supplier-material relationships and can impose release restrictions:

* To a Quantity, by Entering a Release Quantity (A): In the quality info record, you can set a "Release Quantity" field to limit the approved purchase quantity (e.g., 100 units). Once exceeded, further approval is needed, a standard feature.
* Until the Supplier Has Provided a Quality Certificate, by Entering a Certificate Type (B): You can specify a certificate type (e.g., "ISO 9001") in the "Certificate" field, blocking release until the supplier provides it, verified during goods receipt.
* To a Period of Time, by Supplying a Release Date (C): While validity dates exist, they define the record's lifespan, not a specific release restriction mechanism.
* Until the Supplier Quality Score is Better Than a Threshold (D): Quality scores influence supplier evaluation but aren't directly set as a release condition in the info record.
Thus, "A" and "B" are the correct answers, reflecting standard SAP QM functionality.References: SAP Help Portal - "Quality Info Record: Procurement"; SAP S/4HANA QM User Guide - "Supplier Release".

NEW QUESTION # 26

To which of the following quality management basic data can you assign documents from the document management system (DMS)? Note: There are 2 correct answers to this question.

- A. Codes from code groups
- B. Sampling procedures
- C. Inspection methods
- D. Master inspection characteristics

Answer: C,D

Explanation:

The Document Management System (DMS) in SAP S/4HANA allows users to link documents (e.g., PDFs, drawings, or instructions) to various objects to provide additional context or instructions. In Quality Management, certain basic data objects support this integration natively:

* Inspection Methods (A): Inspection methods define how an inspection is performed (e.g., a test procedure). You can assign DMS documents to inspection methods to provide detailed instructions or reference materials (e.g., a calibration guide). This is configured in the inspection method master data (transaction QK01/QK02) where a document link field is available.
* Master Inspection Characteristics (D): Master inspection characteristics (MICs) define what is being inspected (e.g., length, weight). DMS documents can be assigned to MICs to include specifications, diagrams, or tolerances directly in the master data (transaction QS21/QS23). This is a standard feature to enhance inspection planning and execution.
* Codes from Code Groups (B): Codes and code groups are used for qualitative valuations (e.g., defect types). They do not have a direct field for DMS document assignment in their master data (transaction QS41/QS51), making this option incorrect.
* Sampling Procedures (C): Sampling procedures determine how samples are drawn (e.g., fixed sample size). While critical to inspection planning, they do not support direct DMS document assignment in standard SAP configuration (transaction QDV1/QDV2).
Thus, the correct answers are "Inspection methods" and "Master inspection characteristics," as both support DMS integration without additional customization.References: SAP Help Portal - "Document Management in QM"; SAP S/4HANA QM Configuration Guide - "Basic Data for Quality Management".

NEW QUESTION # 27

which copy model must user maintain in a Master inspection character to forbid changes in Inspection plan

- A. Reference characteristics

- B. Complete copy model
- C. Inspection qualification
- D. incomplete copy model

Answer: A

NEW QUESTION # 28

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