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## SAP C-TS422-2023 Exam Syllabus Topics:

Topic	Details
Topic 1	<ul style="list-style-type: none"><li>Managing Clean Core: This section covers the application of clean core principles to enhance business process agility, reduce adaptation efforts, and drive innovation in ERP systems.</li></ul>
Topic 2	<ul style="list-style-type: none"><li>Demand Management in SAP S</li><li>4HANA: This section covers a comparison of production methods in various manufacturing environments.</li></ul>
Topic 3	<ul style="list-style-type: none"><li>Material Requirements Planning in SAP S</li><li>4HANA: This part of the exam covers an examination of planning strategies, tools, and long-term planning concepts. Overview of MRP fundamentals and lot size procedures.</li></ul>
Topic 4	<ul style="list-style-type: none"><li>Production Orders in SAP S</li><li>4HANA: This section covers BOM item categorization, order status management, availability checks, routing selection, order type setup, and material handling processes.</li></ul>
Topic 5	<ul style="list-style-type: none"><li>Master Data in SAP S</li><li>4HANA: This section covers the exploration of crucial production-related master data elements, with emphasis on bill of material, routing, and production version.</li></ul>

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## **SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q11-Q16):**

### **NEW QUESTION # 11**

What will happen in the MRP run if you have created a new MRPrelevant material that supports both inhouse production external procurement?

- A. The MRP run plans the material only if a quotation has been maintained.
- B. **The MRP run assumes inhouse production.**
- C. The MRP run assumes external procurement.
- D. The MRP run does NOT consider the material; it has to be planned interactively.

**Answer: B**

### **NEW QUESTION # 12**

If the stock level drops below the reorder stock in reorder point planning, what logic would the system use to trigger procurement?

- A. **Fill up based on the lot size procedure.**
- B. Fill up to the reorder stock level.
- C. Fill up to the safety stock level.
- D. Fill up to the maximum stock level.

**Answer: A**

Explanation:

In reorder point planning, the system compares the available stock with the reorder point to determine the net requirements. If the available stock falls below the reorder point, the system triggers a procurement proposal for the material. The quantity of the procurement proposal depends on the lot size procedure that is defined in the material master. The lot size procedure determines how the system calculates the order quantity based on factors such as demand, costs, and storage space. There are different types of lot size procedures, such as static, periodic, or optimum lot size. Reference: [Production Planning with SAP S/4HANA], page 156; [SAP Help Portal: Lot Size Calculation].

### **NEW QUESTION # 13**

How can you achieve a feasible production plan in case of capacity constraints? Note: There are 3 correct answers to this question.

- A. Reduce the planning time interval.
- B. **Determine a time period with available capacity on the planning board.**
- C. Execute an infinite production planning run for the critical resources.
- D. **Form optimum sequences to reduce setup times.**
- E. **Increase the capacity supply in a time-phased interval.**

**Answer: B,D,E**

Explanation:

In SAP S/4HANA PP/DS, achieving a feasible production plan under capacity constraints involves:

\* Determine a time period with available capacity on the planning board(C): Using the DS Planning Board (/SAPAPO/CDPS0), planners can visually identify periods with free capacity on resources and manually or automatically schedule orders into those slots, ensuring feasibility.

\* Increase the capacity supply in a time-phased interval(D): In the work center (CR02, Capacity tab) or PP/DS resource (/SAPAPO/RES01), you can define additional capacity (e.g., shifts, overtime) for specific time intervals via capacity variants, allowing more orders to fit within constraints.

\* Form optimum sequences to reduce setup times(E): Using heuristics (e.g., SAP\_PP\_020) or the PP/DS Optimizer, you can sequence operations on resources to minimize setup times (defined in routing, CA02), maximizing throughput and resolving capacity bottlenecks.

Execute an infinite planning run(A) ignores capacity constraints, creating an unfeasible plan requiring later adjustment-not a solution. Reduce the planning time interval(B) (e.g., horizon in /SAPAPO/CDPSC11) limits scope but doesn't address capacity directly. This is per SAP's PP/DS capacity planning strategies.

#### NEW QUESTION # 14

Your project team decides to use a make-to-order planning strategy for a strategic material in discrete manufacturing. What are the impacts of this decision? Note: There are 3 correct answers to this question.

- A. Production orders are created with sales order reference.
- B. Net requirements calculation is carried out for every sales order individually.
- C. Both the reduction of make-to-order stock and requirements occur on delivery.
- D. Sales orders have to be ATP-confirmed (available-to-promise) to be saved.
- E. Storage location MRP areas are required for sales-order-specific stock.

**Answer: A,B,D**

#### NEW QUESTION # 15

How can you set up the supply source for the Kanban process in SAP S/4HANA Cloud Private Edition? Note: There are 3 correct answers to this question.

- A. Use purchase orders for external procurement.
- B. Use stock transfer reservations for stock transfer.
- C. Use run schedule quantities for in-house production.
- D. Use purchasing costs for automated source prioritization.
- E. Use quotations for internal and external procurement.

**Answer: A,B,C**

Explanation:

In SAP S/4HANA Cloud Private Edition, the Kanban process manages material replenishment using control cycles (transaction PKMC). Supply sources are configured as follows:

- \* Use run schedule quantities for in-house production(A): For in-house production, the Kanban control cycle (PKMC) can specify a production supply area and a production version (MRP 4 view). When a Kanban is set to "Empty," the system generates run schedule quantities (planned orders in repetitive manufacturing, confirmed via MFBF), replenishing stock from the production line.
- \* Use stock transfer reservations for stock transfer(B): For stock transfer between storage locations, the control cycle defines a replenishment strategy (e.g., "0002" - Stock Transfer). When triggered, a stock transfer reservation (visible in MB23) is created to move stock from a source storage location to the Kanban bin, managed via goods movement (e.g., MIGO).
- \* Use purchase orders for external procurement(C): For external procurement, the control cycle links to a scheduling agreement or contract (ME31K). Setting a Kanban to "Empty" generates a purchase order or schedule line (visible in ME38), triggering replenishment from the vendor.

Use quotations(D) isn't a standard Kanban supply source-quotations (ME47) are pre-procurement documents, not direct replenishment triggers. Use purchasing costs for automated source prioritization(E) isn't a Kanban feature-source selection is manual or via control cycle settings, not cost-based automation. This is per SAP's Kanban setup documentation.

#### NEW QUESTION # 16

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