

C-TS422-2023 Test Questions - C-TS422-2023 Verified Answers

SAP C_TS422_2023 Certification Exam Syllabus and Exam Questions

SAP C_TS422_2023 Exam Guide

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SAP C-TS422-2023 Exam Syllabus Topics:

Topic	Details
Topic 1	<ul style="list-style-type: none">Master Data in SAP S4HANA: This section covers the exploration of crucial production-related master data elements, with emphasis on bill of material, routing, and production version.
Topic 2	<ul style="list-style-type: none">Demand Management in SAP S4HANA: This section covers a comparison of production methods in various manufacturing environments.

Topic 3	<ul style="list-style-type: none"> Introduction to SAP S 4HANA Supply Chain Planning: This part covers the background and motivation for SAP S 4HANA, its main components, business applications, and user experience strategy.
Topic 4	<ul style="list-style-type: none"> Lean Manufacturing in SAP S 4HANA: This section covers repetitive manufacturing master data, line load planning, and Kanban systems.
Topic 5	<ul style="list-style-type: none"> Introduction to SAP S 4HANA Production Planning: This section covers an overview of production planning components, functions, and planning approaches. Exploration of emerging trends.

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SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q65-Q70):

NEW QUESTION # 65

What time element of midpoint scheduled operations can be reduced by reduction strategy settings while dispatching? Note: There are 2 correct answers to this question.

- A. Queue time
- B. Move time
- C. Teardown time
- D. Setup time

Answer: A,B

NEW QUESTION # 66

You want to set up a maketoorder planning scenario for a finished product. The bill of material contains two components: one should be procured for each sales order individually the other should be procured jointly for all independent requirements. Forecasting for the finished product is NOT possible. Which settings do you make to achieve this?

- A. Choose planning strategy 20 (MaketoOrder) select the corresponding Mixed MRP indicator.
- B. Choose planning strategy 50 (Planning without final assembly) select the corresponding Mixed MRP indicator.
- C. Choose planning strategy 50 (Planning without final assembly) select the corresponding Individual/Collective indicator.
- D. Choose planning strategy 20 (MaketoOrder) select the corresponding Individual/Collective indicator.

Answer: D

NEW QUESTION # 67

How can you achieve a feasible production plan in case of capacity constraints? Note: There are 3 correct answers to this question.

- A. Form optimum sequences to reduce setup times.
- B. Determine a time period with available capacity on the planning board.
- C. Reduce the planning time interval.

- D. Increase the capacity supply in a time-phased interval.
- E. Execute an infinite production planning run for the critical resources.

Answer: A,B,D

Explanation:

In SAP S/4HANA PP/DS, achieving a feasible production plan under capacity constraints involves:

* Determine a time period with available capacity on the planning board(C): Using the DS Planning Board (/SAPAPO/CDPS0), planners can visually identify periods with free capacity on resources and manually or automatically schedule orders into those slots, ensuring feasibility.

* Increase the capacity supply in a time-phased interval(D): In the work center (CR02, Capacity tab) or PP/DS resource (/SAPAPO/RES01), you can define additional capacity (e.g., shifts, overtime) for specific time intervals via capacity variants, allowing more orders to fit within constraints.

* Form optimum sequences to reduce setup times(E): Using heuristics (e.g., SAP_PP_020) or the PP/DS Optimizer, you can sequence operations on resources to minimize setup times (defined in routing, CA02), maximizing throughput and resolving capacity bottlenecks.

Execute an infinite planning run(A) ignores capacity constraints, creating an unfeasible plan requiring later adjustment-not a solution. Reduce the planning time interval(B) (e.g., horizon in /SAPAPO/CDPSC11) limits scope but doesn't address capacity directly. This is per SAP's PP/DS capacity planning strategies.

NEW QUESTION # 68

What happens when you set up detailed scheduling with the finite scheduling mode Insert Operation? Note:

There are 2 correct answers to this question.

- A. Scheduling of an operation takes place as close as possible to the desired date.
- B. Sequencing on multi-activity resources is automatically updated.
- C. Changes are automatically implemented in the complete collective order.
- D. Neighboring operations can be moved in both directions in order to create a slot.

Answer: A,D

Explanation:

In SAP S/4HANA PP/DS, the Insert Operations scheduling mode (configured in the strategy profile, e.g., /SAPAPO/CDPSC11) is a finite scheduling option that inserts a new operation into an existing schedule while respecting capacity constraints. Effects include:

* Scheduling of an operation takes place as close as possible to the desired date(A): The system schedules the operation (e.g., in /SAPAPO/PPDS_DISP) at the earliest feasible time slot near the desired date (specified in the order or planning parameters), considering finite capacity and resource availability.

* Neighboring operations can be moved in both directions in order to create a slot(C): To accommodate the new operation, the system shifts existing operations forward or backward (within tolerances defined in the strategy profile), ensuring a feasible slot without overloading the resource.

Sequencing on multi-activity resources(B) isn't automatically updated-this requires a separate heuristic (e.g., /SAPAPO/HEUR_SEQUENCE). Changes in the complete collective order(D) don't occur automatically- collective orders require explicit rescheduling of linked orders, not an inherent feature of Insert Operation.

This is per SAP's PP/DS scheduling documentation.

NEW QUESTION # 69

Which alternative item strategies are available in bills of material (BOMs) in SAP S/4HANA Cloud Private Edition? Note: There are 2 correct answers to this question.

- A. First in first out (FIFO)
- B. Manual maintenance
- C. 100% check
- D. Simultaneous

Answer: B,C

Explanation:

In SAP S/4HANA Cloud Private Edition, alternative items in a BOM (transaction CS01/CS02) allow substitution of components

based on predefined strategies. These are maintained in the BOM item data (Alternative Item Group and Strategy fields). The available strategies are:

* Manual maintenance(C): This strategy (Strategy field: "1" - Manual Maintenance) allows planners to manually select which alternative item to use during production order processing (e.g., in CO02). The system does not automate selection, relying on user intervention based on availability or preference.

* 100% check(D): This strategy (Strategy field: "2" - 100% Check) ensures that only one alternative item is used per order, with the system checking availability (via ATP) for 100% of the required quantity. If the first item isn't fully available, it moves to the next in the priority sequence (Priority field).

First in first out (FIFO)(A) is a stock management concept (e.g., in WM or batch determination), not a BOM alternative item strategy. Simultaneous(B) is not a standard strategy-alternative items are sequential or selective, not used simultaneously unless custom-developed. This aligns with SAP's BOM functionality documentation.

NEW QUESTION # 70

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