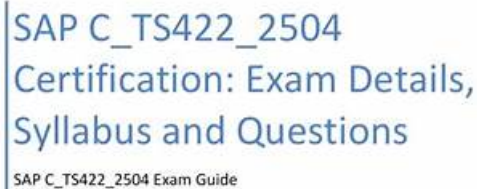


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Planning and Manufacturing Sample Questions (Q53-Q58):

NEW QUESTION # 53

Your company produces a finished good based on a forecast and expects it to be in stock when customers order it. If customers order more than the forecasted quantity, this must NOT have any impact on the production program. Which planning strategy do you use?

- A. Assembly processing with production orders (82)
- **B. Make-to-stock production (10)**
- C. Planning with final assembly (40)
- D. Planning without final assembly (50)

Answer: B

NEW QUESTION # 54

What is the focus of repetitive manufacturing?

- A. Detailed tracking of production orders
- B. Low volume production
- **C. Period and quantity-oriented production**
- D. Production of lot size one

Answer: C

NEW QUESTION # 55

What can you use standard heuristics in Advanced Planning (PP/DS) for?

- A. To set default values in production master data
- B. To automate material movements in material staging
- C. To optimize costs times in production plans
- **D. To solve planning problems for defined objects**

Answer: D

NEW QUESTION # 56

How can you support a GMP (Good Manufacturing Practice) compliant production process? Note: There are 3 correct answers to this question.

- A. GMPcompliant flag
- B. Approved resources
- **C. Digital signature**
- **D. Recipe approval**
- **E. Batch record**

Answer: C,D,E

NEW QUESTION # 57

You want to insert an operation at a certain time on a work center in the graphical planning table. The planning direction is forward. The desired dispatching time coincides with an operation that has previously been dispatched. How does the insertion take place?

- A. The previously dispatched operation stays as is; the new operation is inserted before the dispatched operation.
- B. The new operation is inserted at the desired time; the previously dispatched operation is moved forward.
- C. The previously dispatched operation stays as is; the new operation is inserted after the dispatched operation.
- **D. The new operation is inserted at the desired time; the previously dispatched operation is moved backward.**

Answer: D

NEW QUESTION # 58

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