

Three Best SAP C-TS422-2023 Exam Dumps Formats - Pass Exam With Ease



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SAP C-TS422-2023 Exam Syllabus Topics:

Topic	Details
Topic 1	<ul style="list-style-type: none">• Capacity Planning in SAP S• 4HANA: This section covers a discussion of SAP S• 4HANA best practices, SAP HANA database concept, SAP Fiori user experience, and embedded analytics capabilities.
Topic 2	<ul style="list-style-type: none">• Material Requirements Planning in SAP S• 4HANA: This part of the exam covers an examination of planning strategies, tools, and long-term planning concepts. Overview of MRP fundamentals and lot size procedures.
Topic 3	<ul style="list-style-type: none">• Production Orders in SAP S• 4HANA: This section covers BOM item categorization, order status management, availability checks, routing selection, order type setup, and material handling processes.
Topic 4	<ul style="list-style-type: none">• Advanced Planning in SAP S• 4HANA: This section includes an overview of advanced planning fundamentals and master data. Explanation of key tools and processes. Discussion of planning evaluation concepts.
Topic 5	<ul style="list-style-type: none">• Demand Management in SAP S• 4HANA: This section covers a comparison of production methods in various manufacturing environments.

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SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q57-Q62):

NEW QUESTION # 57

What could be the reason for different combinations of components in a multiple bill of material (BOM)?

Note: There are 2 correct answers to this question.

- A. Manufacturing date
- B. BOM header status
- C. BOM item status
- D. Lot size

Answer: A,D

Explanation:

A multiple bill of material (BOM) is a type of BOM that allows for different combinations of components or raw materials for the same assembly or subassembly. The reason for different combinations of components in a multiple BOM could be the manufacturing date or the lot size. The manufacturing date determines the validity period of the BOM, which means that different BOMs can be valid for different time intervals. For example, a BOM can be changed due to a design modification or a change in the availability of components. The lot size determines the quantity-dependent explosion of the BOM, which means that different BOMs can be used for different production quantities. For example, a BOM can be optimized for different batch sizes or different production methods.

Reference: Multiple BOM, BOM Explosion

NEW QUESTION # 58

Mode selection is one of the scheduling options available with Advanced Planning in SAP S/4HANA.

When can you use mode selection?

- A. When multiple production versions are maintained for one product
- B. When multiple planned orders exist on one resource
- C. When multiple operations are maintained for one product
- D. When alternative resources are used within one operation

Answer: D

Explanation:

Mode selection is a feature that allows the system to choose the best mode for an activity based on the mode priority and the available capacity of the resources. A mode is a combination of a resource and a formula that determines the duration and quantity of an activity. An operation can have multiple activities, each with multiple modes. Mode selection can be used when an operation contains several activities, each of which is assigned several modes for different resources, and the system needs to determine which resource to use for each activity. Mode selection can also be used when an activity has several modes for the same resource, and the system needs to determine which formula to use for the activity. Mode selection can be performed during the planning explosion or during the interactive planning. Reference: Mode Selection | SAP Help Portal, Mode Selection | SAP Help Portal

NEW QUESTION # 59

Where do you maintain the work center that represents the production line for repetitive manufacturing? Note:

There are 2 correct answers to this question.

- A. Routing
- B. Production cost collector
- C. Repetitive manufacturing profile
- D. Production version

Answer: A,D

Explanation:

In SAP S/4HANA repetitive manufacturing, the production line is represented by a work center, and this is maintained in:

* Production version(B): The production version (material master, MRP 4 view, transaction C223) links a material to a specific production line by referencing a work center (via the routing or rate routing).

The "Production Line" field explicitly identifies the work center used for repetitive production, tying it to the planning table (MF50).

* Routing(D): In repetitive manufacturing, a rate routing (transaction CA21) or standard routing (CA01) defines the operations and assigns the work center (field: Work Center) that represents the production line. This work center is then referenced in the production version for planning and execution.

Production cost collector(A) (transaction KKF6N) collects costs for repetitive production but doesn't define the work center-it uses the production version's data. Repetitive manufacturing profile(C) (Customizing, transaction OSP2) controls REM settings (e.g., backflushing), not the specific work center assignment. This is per SAP's REM master data setup.

NEW QUESTION # 60

For a production version to be valid and consistent, what requirements must be fulfilled? Note: There are 3 correct answers to this question.

- A. The assigned routing must be a rate routing
- B. The assigned routing must NOT have alternative sequences
- C. The lot size range must be within the lot size range of the assigned routing
- D. The assigned routing and bill of material (BOM) must be valid in the entire validity period.
- E. The deletion flag must NOT be set for the bill of material (BOM) or the routing

Answer: C,D,E

Explanation:

A production version is a combination of a BOM and a routing that defines how a material is produced. For a production version to be valid and consistent, the following requirements must be fulfilled:

The deletion flag must NOT be set for the BOM or the routing. The deletion flag indicates that the BOM or the routing is no longer used and should be archived. If the deletion flag is set, the production version cannot be used for production planning or execution. The lot size range must be within the lot size range of the assigned routing. The lot size range specifies the minimum and maximum order quantity for which the production version is valid. The lot size range of the production version must match or be smaller than the lot size range of the routing, otherwise the system will not find a suitable routing for the production order.

The assigned routing and BOM must be valid in the entire validity period. The validity period defines the time frame for which the production version is valid. The validity period of the production version must be within or equal to the validity periods of the routing and the BOM, otherwise the system will not find a consistent BOM and routing combination for the production order. Reference: [SAP S/4HANA Production Planning and Manufacturing Certification Guide], page 113; [SAP Help Portal: Production Version].

NEW QUESTION # 61

You want to schedule an operation finitely, without removing other operations. Which scheduling strategy do you select?

- A. Insert operation
- B. Squeeze in
- C. Schedule in working time only
- D. Find Slot

Answer: D

Explanation:

The Find Slot scheduling strategy allows you to schedule an operation finitely, without removing other operations. It searches for a free slot in the resource's capacity that can accommodate the operation's duration and constraints. If no suitable slot is found, the operation is scheduled at the end of the resource's capacity. This strategy is useful for inserting urgent orders or operations into an existing schedule without disrupting it too much! Reference:

SAP S/4HANA Manufacturing for planning and scheduling - SAP Community

SAP S/4HANA Manufacturing for Planning & Scheduling - Implementation Guide

NEW QUESTION # 62

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