

Quiz 2026 ASQ CSSBB: Marvelous 100% Six Sigma Black Belt Certification - CSSBB Correct Answers



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ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q46-Q51):

NEW QUESTION # 46

Data are collected in xy pairs and a scatter diagram shows the points are grouped very close to a straight line that tips down on its right hand end. A reasonable value for the coefficient of correlation is:

- A. 0
- B. 1
- C. .8
- D. 1.3
- E. -1.8
- F. -.9

Answer: F

NEW QUESTION # 47

Production Line 1 is able to complete 500 units per shift. Production Line 2 is able to finish 1,500 units per shift. Production Line 2 is 3 times faster than Production Line 1. This analysis is an example of _____ Scale Data.

- A. Interval
- B. Ordinal
- **C. Ratio**
- D. Nominal

Answer: C

NEW QUESTION # 48

Kaizens or Kaikakus and Six Sigma projects are intended to create breakthrough, significant process improvement versus minor, incremental improvements.

- **A. True**
- B. False

Answer: A

NEW QUESTION # 49

In a Fishbone Diagram the 6M's stand for Methods, Measurements, Machine, Man, Mother Nature and _____ .

- A. Medical
- B. Merger
- **C. Materials**
- D. Management

Answer: C

NEW QUESTION # 50

A _____ problem in the Measurement System suggests that there is a lack of consistency in the measurement over time.

- **A. Stability**
- B. Magnitude
- C. Bias
- D. Linearity

Answer: A

NEW QUESTION # 51

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