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## ASQ Certified Quality Inspector Sample Questions (Q309-Q314):

### NEW QUESTION # 309

Which of the following gages would be used for checking inside dimensions?

Response:

- A. Plug
- B. Spline
- C. Ring
- D. Limit

Answer: A

### NEW QUESTION # 310

Advantages of digital scales versus dial and vernier scales are:

Response:

- A. All of the above
- B. A greater number of digits of display resolution

- C. Reduced errors in reading values
- D. The reduction in cosine error

**Answer: A**

**NEW QUESTION # 311**

Given the following steps of a process capability study, what is the proper order?

1. Verify process in control
2. Calculate process control limits
3. Collect measurement data
4. Reduce common cause variation
5. Estimate process capability
6. Maintain process at current level

Response:

- A. 3, 4, 2, 5, 1, 6
- B. 3, 2, 1, 5, 4, 6
- C. 2, 1, 5, 4, 3, 6
- D. 1, 2, 3, 4, 5, 6

**Answer: B**

**NEW QUESTION # 312**

In which of the following situations would a balance be recalled before the recalibration due date?

Response:

- A. When the balance was moved
- B. When test weights are recalibrated
- C. None of the above
- D. Prior to a new operator using it

**Answer: A**

**NEW QUESTION # 313**

Solve for x.  $x / 7 - 8 = 33$

Response:

- A. 0
- B. 1
- C. 5.9
- D. 2

**Answer: D**

**NEW QUESTION # 314**

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Once you are familiar with Swift, and the Cocoa and Cocoa CQI Touch frameworks, I think that learning some Objective-C may be necessary, if not at least very beneficial.

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