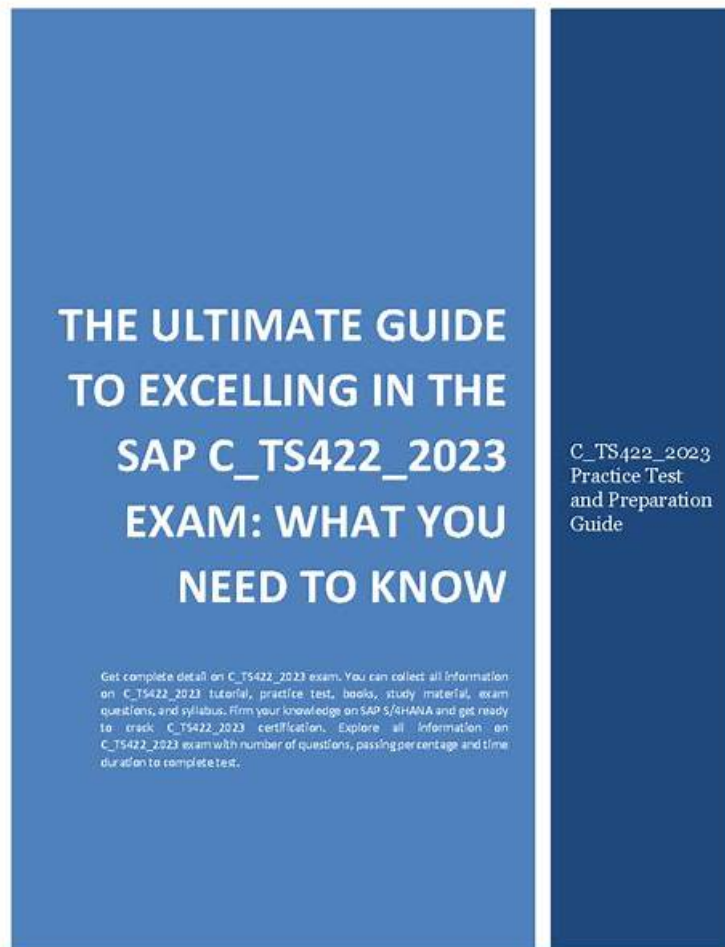# C_TS422_2023 Learning Materials & C_TS422_2023 Exam Resources & C_TS422_2023 Practice Test

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SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q79-Q84):

NEW QUESTION # 79

Mode selection is one of the scheduling options available with Advanced Planning in SAP S/4HANA.
When can you use mode selection?

- A. When multiple operations are maintained for one product
- B. When multiple production versions are maintained for one product
- C. When alternative resources are used within one operation
- D. When multiple planned orders exist on one resource

Answer: C

Explanation:
Mode selection is a feature that allows the system to choose the best mode for an activity based on the mode priority and the available capacity of the resources. A mode is a combination of a resource and a formula that determines the duration and quantity of an activity. An operation can have multiple activities, each with multiple modes. Mode selection can be used when an operation contains several activities, each of which is assigned several modes for different resources, and the system needs to determine which resource to use for each activity. Mode selection can also be used when an activity has several modes for the same resource, and the system needs to determine which formula to use for the activity. Mode selection can be performed during the planning explosion or during the interactive planning. Reference: Mode Selection | SAP Help Portal, Mode Selection | SAP Help Portal

NEW QUESTION # 80

Which of the following are features of the clean core dashboard? Note: There are 2 correct answers to this question.

- A. Customers can use the dashboard in the dev test production tenants.
- B. It can be accessed by using SAP For Me.
- C. It can be used in all SAP S/4HANA Cloud editions.
- D. Customers can grant access to the dashboard to partners.

Answer: B,D

NEW QUESTION # 81

Which time elements are part of a routing operation? Note: There are 3 correct answers to this question.

- A. Setup time
- B. Float before production
- C. Queue time
- D. Pick/pack time
- E. Move Time

Answer: A,C,E

Explanation:
A routing operation is a step in the production process that defines the work center, the duration, and the sequence of the operation.
A routing operation consists of several time elements that are used to calculate the operation start and finish dates, as well as the capacity requirements. The time elements that are part of a routing operation are:
Move time: The time required to move the material from one work center to another, or from the storage location to the work center.
Setup time: The time required to prepare the work center for the operation, such as changing tools, adjusting machines, or cleaning the work area.
Processing time: The time required to perform the operation, such as machining, assembling, or testing the product.
Teardown time: The time required to restore the work center to its original state after the operation, such as removing tools, resetting machines, or disposing of waste.
Queue time: The time that the material waits at the work center before the operation starts, due to the work center being occupied by another operation or having a fixed start date.
The pick/pack time and the float before production are not part of a routing operation. The pick/pack time is the time required to

pick the material from the storage location and pack it for delivery, which is usually part of the outbound logistics process. The float before production is the time buffer before the scheduled start date of the production order, which can be used to compensate for delays or changes in the production plan.

NEW QUESTION # 82

Which time elements are relevant for lead time scheduling of a production order?
Note: There are 2 correct answers to this question.

- A. Opening period
- B. Setup time
- C. Float after production
- D. Total replenishment lead time

Answer: B,C

NEW QUESTION # 83

Your company produces a finished good based on a forecast expects it to be in stock when customers order it. If customers order more than the forecasted quantity this must NOT have any impact on the production program.
Which planning strategy do you use?

- A. Planning with final assembly (40)
- B. Assembly processing with production orders (82)
- C. Maketostock production (10)
- D. Planning without final assembly (50)

Answer: C

NEW QUESTION # 84

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