

Quiz 2026 C-TS422-2023: SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing–High Pass-Rate Pdf Free



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SAP C-TS422-2023 Exam Syllabus Topics:

Topic	Details
Topic 1	<ul style="list-style-type: none">• Introduction to SAP S• 4HANA Production Planning: This section covers an overview of production planning components, functions, and planning approaches. Exploration of emerging trends.
Topic 2	<ul style="list-style-type: none">• Master Data in SAP S• 4HANA: This section covers the exploration of crucial production-related master data elements, with emphasis on bill of material, routing, and production version.
Topic 3	<ul style="list-style-type: none">• Managing Clean Core: This section covers the application of clean core principles to enhance business process agility, reduce adaptation efforts, and drive innovation in ERP systems.
Topic 4	<ul style="list-style-type: none">• Material Requirements Planning in SAP S• 4HANA: This part of the exam covers an examination of planning strategies, tools, and long-term planning concepts. Overview of MRP fundamentals and lot size procedures.

Topic 5	<ul style="list-style-type: none"> • Capacity Planning in SAP S • 4HANA: This section covers a discussion of SAP S • 4HANA best practices, SAP HANA database concept, SAP Fiori user experience, and embedded analytics capabilities.
Topic 6	<ul style="list-style-type: none"> • Demand Management in SAP S • 4HANA: This section covers a comparison of production methods in various manufacturing environments.

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New C-TS422-2023 Test Questions - C-TS422-2023 Practice Test Fee

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SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q67-Q72):

NEW QUESTION # 67

Which time elements are part of a routing operation? Note: There are 3 correct answers to this question.

- A. Wait time
- B. Processing time
- C. Float before production
- D. Setup time
- E. Pick time

Answer: A,B,D

Explanation:

In SAP S/4HANA, a routing (transaction CA01/CA02) defines operation times for production, calculated using standard values and work center formulas. The time elements include:

* Wait time(A): Defined in the routing (Operation Details, Standard Values), wait time is the duration an operation must wait after processing before moving to the next step (e.g., drying time). It's part of interoperation times and affects scheduling.

* Processing time(C): Also in the routing (Standard Values, e.g., Machine Time), this is the core time to perform the operation (e.g., machining), calculated via the work center's processing formula (CR02, Capacity tab). It's quantity-dependent and critical for lead time.

* Setup time(E): Entered in the routing (Standard Values), setup time is the duration to prepare the work center (e.g., tool change), independent of quantity. It's calculated using the setup formula in the work center and impacts total operation duration.

Float before production(B) is a scheduling margin in the material master (MRP 2 view) or production order, not an operation-specific time in the routing. Pick time(D) is not a standard routing term-it may relate to warehouse processes (e.g., WM), not production operations. This is per SAP's routing structure.

NEW QUESTION # 68

What happens when you set up detailed scheduling with the finite scheduling mode Insert Operation?

Note: There are 2 correct answers to this question.

- A. Sequencing on multiactivity resources is automatically updated.
- B. Scheduling of an operation takes place as close as possible to the desired date.
- C. Changes are automatically implemented in the complete collective order.
- D. Neighboring operations can be moved in both directions in order to create a slot.

Answer: B,C

NEW QUESTION # 69

How can you limit the validity of a bill of material (BOM)? Note: There are 2 correct answers to this question.

- A. By plant
- B. By period
- C. By material status
- D. By material type

Answer: A,B

NEW QUESTION # 70

Which information is required when you create a product master in SAP S/4HANA Cloud Private Edition?

Note: There are 2 correct answers to this question.

- A. Industry sector
- B. Base unit of measure
- C. Selection screen for views
- D. Product type

Answer: A,B

Explanation:

Creating a material master (referred to here as a "product master") in SAP S/4HANA Cloud Private Edition (transaction MM01) requires mandatory fields to establish the material's identity and usage:

* Base unit of measure(A): This field (Basic Data 1 view, field: Base Unit of Measure) is mandatory and defines the primary unit (e.g., "PC," "KG") for stockkeeping, procurement, and production. Without it, the system cannot process quantities, making it a required input during creation.

* Industry sector(B): Selected on the initial MM01 screen (field: Industry Sector), this determines the material's business context (e.g., "M" for Mechanical Engineering) and influences the available views and field layouts. It's mandatory to proceed with material creation.

Selection screen for views(C) is a step in MM01 where you choose views (e.g., MRP, Purchasing), but it's not "information" entered- it's a navigation choice. Product type(D) is likely a misnomer for "Material Type" (e.g., FERT, ROH), which is required on the initial screen, but the question's phrasing aligns with SAP's term "Material Type," not "Product Type." A and B are the clearest matches per SAP's material creation process.

NEW QUESTION # 71

Which alternative item strategies are available in bills of material (BOMs) in SAP S/4HANA.

Note: there are 2 correct answers to this question.

- A. First in First out (FIFO).
- B. Simultaneous
- C. 100% check
- D. Manual maintenance

Answer: C,D

Explanation:

Alternative item strategies are used to define how the system selects the alternative items in a BOM during the planning run or the order creation. The following alternative item strategies are available in SAP S/4HANA:

Manual maintenance: The system does not select any alternative item automatically. You have to manually select the alternative item in the BOM or the order. This strategy is useful when you want to have full control over the alternative item selection and when the selection depends on factors that are not known to the system

100% check: The system checks the availability of all alternative items and selects the one with the highest priority and sufficient stock. If none of the alternative items has enough stock, the system selects the one with the highest priority and the smallest shortage quantity. This strategy is useful when you want to optimize the material availability and reduce the procurement costs
2 First in First out (FIFO): The system selects the alternative item with the highest priority and the earliest availability date. If several alternative items have the same availability date, the system selects the one with the highest priority. This strategy is useful when you want to use

the oldest stock first and avoid obsolescence³ Simultaneous: The system selects all alternative items simultaneously and distributes the requirement quantity among them according to the usage probability. The usage probability is a percentage value that indicates how often an alternative item is used. This strategy is useful when you want to balance the demand and supply of multiple alternative items and when the usage probability is known.

Alternative Item Group - SAP Help Portal

Alternative Item Group - SAP Help Portal

NEW QUESTION # 72

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