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Simulated Exam

**QUESTIONS ARE DISTRIBUTED BY TOPIC
APPROXIMATELY PROPORTIONAL TO THAT
INDICATED IN THE CSSBB BODY OF KNOWLEDGE.**

(The CSSBB exam allows four hours for 150 questions.)

1. A frequent cause of system suboptimization is:
 - A. optimizing individual processes.
 - B. failing to draw a system flowchart.
 - C. using data with outliers.
 - D. failing to consider the normal distribution.
2. Dr. W. Edwards Deming:
 - A. lectured in Japan after World War II.
 - B. was an author of several books in the U.S.
 - C. lectured widely in the U.S.
 - D. is considered an expert in the quality field.
 - E. all of the above.
 - F. none of the above.
3. Successful Six Sigma projects always:
 - A. use designed experiments.
 - B. impact the bottom line of the enterprise.
 - C. are completed in a short time frame.
 - D. all of the above.
 - E. none of the above.

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ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q204-Q209):

NEW QUESTION # 204

The method of Steepest Ascent guides you toward a target inside the original inference space.

- A. False
- B. True

Answer: A

NEW QUESTION # 205

The Lean toolbox includes all of the following items except _____.

- A. Standard Operating Procedures
- B. Kaizen
- C. 5S the work area
- D. Poke-Yoke

Answer: A

NEW QUESTION # 206

Statistical Difference is the magnitude of difference or change required to distinguish between a true difference, brought about by change or improvement, and one that could have occurred by chance.

- A. False
- B. True

Answer: B

NEW QUESTION # 207

Following process modifications, the Null Hypothesis states that no improvement to the process has occurred. If we discover the Null Hypothesis Test was rejected when it was false that would be a(n)

- A. Alpha Error
- B. Type I Error
- C. Type III Error
- D. Type II Error

Answer: D

NEW QUESTION # 208

A team has completed a brainstorming session that has generated a large number of ideas. The team needs to organize these ideas in natural groupings. Which tool is most appropriate?

- A. interrelationship digraph
- B. prioritization matrix
- C. process decision program chart
- D. tree diagram
- E. activity network diagram
- F. affinity diagram
- G. cause and effect diagram
- H. matrix diagram
- I. matrix diagram

Answer: F

NEW QUESTION # 209

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