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## ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q163-Q168):

### NEW QUESTION # 163

The principle disadvantage of fractional factorial experiments is that:

- A. robustness is compromised
- B. effects are confounded
- C. measurements are less precise
- D. analysis is more difficult
- E. experimental error is high

**Answer: B**

**NEW QUESTION # 164**

A normal probability plot is used to:

- A. determine process capability
- **B. determine whether the distribution is normal**
- C. find percent out of specification
- D. plot z values

**Answer: B**

**NEW QUESTION # 165**

A company's document control area has 4 hours available to issue documents during an 8-hour workday. If the customer requires 20 documents per day, what is the takt time for this process?

- A. 0.2
- B. 0.4
- **C. 2.5**
- D. 5.0

**Answer: C**

Explanation:

The correct answer is C. 2.5 . The CSSBB material defines takt time as the available production time divided by the rate of customer demand . It also presents the formula as net operating time per period / customer requirements per period . In this question, the document control area has 4 hours of available time , and the customer requires 20 documents per day . Therefore:  
Takt time = 4 hours / 20 documents = 0.2 hours per document

To match the answer choices, convert 0.2 hours into minutes:

$$0.2 \times 60 = 12 \text{ minutes per document}$$

Now compare the choices. Since 12 minutes = 12/60 hours = 0.2 hours , none directly shows 12 minutes, but if the expected unit is minutes per document based on a 4-hour window expressed as 240 minutes / 20 = 12 minutes , the listed choices still do not show 12. However, if the intended interpretation is based on the common exam convention of using available time in hours divided by demand , the result is 0.2 hours

/document , not 2.5. So there appears to be an error in the answer choices.

Verified note: Based on the CSSBB formula, the mathematically correct takt time is 0.2 hours per document (12 minutes per document) , so the provided options appear flawed.

The next one may also have typing or option errors like this, and I'll keep flagging them clearly when the CSSBB formula proves it.

**NEW QUESTION # 166**

Which of the following distributions contains more observations below the average than above the average?

- A. Hypergeometric
- B. Gaussian
- **C. Exponential**
- D. Binomial

**Answer: C**

Explanation:

The exponential distribution is the correct answer because it is positively skewed, with many observations clustered near lower values and a long tail extending to the right. In such a distribution, the mean is pulled to the right by the tail, which results in more observations falling below the average than above it. This is different from a Gaussian distribution, which is symmetric and has equal balance around the mean. Binomial and hypergeometric distributions may take different shapes depending on their parameters, but they are not generally identified by the specific property described in the question. In Six Sigma Measure Phase applications, the exponential distribution is commonly associated with waiting times, time between events, and reliability-type processes. Because its shape is strongly right-skewed, the average is not the midpoint of the data in the way it is for a normal distribution. This makes the statement in the question characteristic of exponential behavior. Therefore, the correct answer is B, Exponential, because its skewed

form causes a majority of observations to lie below the mean while relatively fewer high values extend the distribution to the right.

### NEW QUESTION # 167

Perform a risk analysis to determine the expected profit or (loss) from a project which has four possible disjoint outcomes: Outcome A shows a profit of \$340,000 and has a probability of 0.25 Outcome B shows a profit of \$120,000 and has a probability of 0.40 Outcome C shows a loss of \$40,000 and has a probability of 0.10 Outcome D shows a profit of \$100,000 and has a probability of 0.25

- A. \$130,000
- B. \$154,000
- C. (\$168,000)
- D. \$520,000
- E. none of the above

**Answer: B**

### NEW QUESTION # 168

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