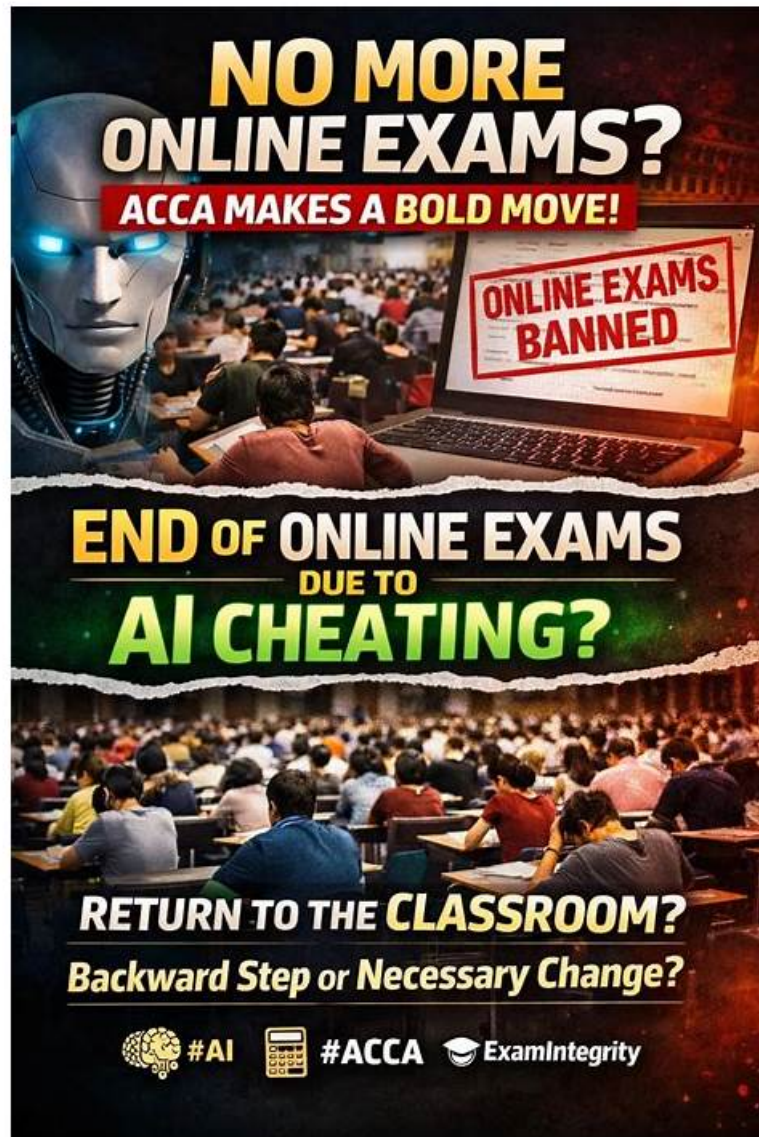


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API Corrosion and Materials Professional Sample Questions (Q12-Q17):

NEW QUESTION # 12

Corrosion in boiler feedwater and condensate return systems is usually the result of dissolved gases, oxygen and _____.

- A. H₂S
- **B. Carbon dioxide**
- C. Material properties
- D. Carbon monoxide

Answer: B

NEW QUESTION # 13

Naphthenic acid corrosion is most severe in _____ flow; in areas of high velocity or turbulence and in distillation towers where hot vapors condense to form liquid phase droplets.

- A. Single phase
- **B. Two phase**
- C. Three phase
- D. Negative phase

Answer: B

NEW QUESTION # 14

The most effective means of preventing caustic stress corrosion cracking is:

- **A. Postweld heat treatment**
- B. Reducing caustic concentration
- C. Controlling process temperature during steamouts
- D. Upgrading to 300 series stainless steel

Answer: A

Explanation:

According to API RP 571, under Caustic Stress Corrosion Cracking (Caustic Embrittlement):

"Cracking occurs in stressed components exposed to caustic (e.g., sodium hydroxide)."

"The most effective mitigation strategy is postweld heat treatment (PWHT), which relieves residual stress that promotes cracking."

"Upgrading materials or controlling concentration may help, but do not replace stress relief." (Reference: API RP 571, Section 4.2.2.3 - Caustic SCC) Thus, PWHT is the most effective prevention technique, making option A correct.

NEW QUESTION # 15

Spheroidization is a change in the microstructure of steels that can occur after exposure to a minimum temperature of:

- A. 850°F (455°C)
- **B. 650°F (345°C)**
- C. 700°F (370°C)
- D. 1000°F (540°C)

Answer: B

Explanation:

According to API RP 571 Section 5.3.2.3 (Spheroidization):

"Spheroidization is a microstructural degradation that occurs in carbon steels and low alloy steels when exposed to elevated temperatures for long periods, typically beginning at temperatures as low as 650°F (345° C). It involves the transformation of

lamellar pearlite into spherical cementite particles, reducing strength and hardness." Thus, Option A (650°F / 345°C) is the minimum threshold temperature for spheroidization to begin.

NEW QUESTION # 16

Cracks associated with brittle fracture will typically be _____.

- A. Branching
- B. Jagged
- C. Straight
- D. Perpendicular

Answer: C

NEW QUESTION # 17

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