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API-936 Refractory Personnel Certification Exam covers a wide range of topics, including refractory materials, installation, inspection, testing, and repair. API-936 exam is designed to test the candidate's knowledge of the properties, characteristics, and behavior of refractory materials, as well as their ability to install, inspect, and repair refractory linings in various industrial settings. API-936 exam also covers safety guidelines and regulations related to refractory installations.

To be eligible for the API-936 Certification, candidates must have a minimum of five years of experience in refractory personnel work, with at least one year of experience in the installation, inspection, testing, or repair of refractory materials. Additionally, candidates must have a high school diploma or equivalent, or a two-year degree in a relevant field.

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API Refractory Personnel Sample Questions (Q20-Q25):

NEW QUESTION # 20

The increase in linear dimensions and volume which occurs when materials are heated and which is counterbalanced by contraction of equal amounts when the materials are cooled.

- A. None of the above
- B. Thermal conductivity
- C. Thermal expansion
- D. Thermal shock

Answer: B

NEW QUESTION # 21

Which of the following is the term for aggregate and/or cement that bounces away from a surface against which refractory is being projected by gunning?

- A. Trimmings
- B. Slurry
- C. Overspray
- D. Rebound

Answer: D

Explanation:

The term "rebound" is officially defined in API Std 936 as follows:

"Rebound: That portion of a refractory that does not adhere to the surface and falls away when a material is applied by gunning."

- API Std 936, Section 3, Definitions

This makes "rebound" the precise and correct term describing the material that fails to adhere during gunning.

The other options, such as "slurry," refer to different material states or applications, and "trimmings" or

"overspray" are not used with this specific meaning in the standard.

NEW QUESTION # 22

The welding method utilizing an arc-welding machine in conjunction with a timer and a gun is called

- A. None of the above
- B. V-anchor
- C. Footed anchor
- D. Stud weld

Answer: D

NEW QUESTION # 23

In API RP 936, the referenced ASTM standard procedure for cold crushing strength and modulus of rupture is

- A. None of the above
- B. C 133 - 97

- Answer: B**

Gunning test panels are constructed with removable backs as required for

- A. None of the above
- B. physical property test
- C. visual inspection of the castable
- D. laboratory test

Answer: C

NEW QUESTION # 25

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