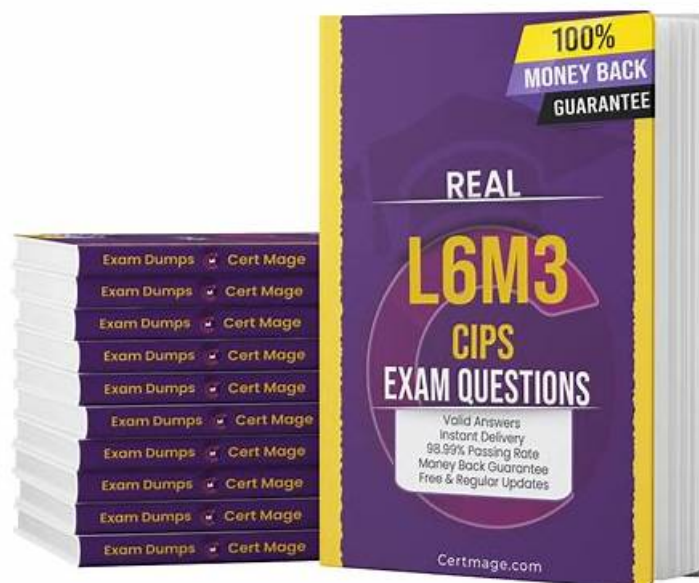


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CIPS L6M3 Exam Syllabus Topics:

Topic	Details

Topic 1	<ul style="list-style-type: none"> Understand how strategic supply chain management can support corporate business strategy: This section of the exam measures the skills of Supply Chain Managers and covers how strategic supply chain management aligns with corporate and business strategies. It examines the relationship between supply chain operations and corporate objectives, focusing on how supply chain decisions affect profitability, performance, and risk. Candidates are also evaluated on their ability to create competitive advantages through cost efficiency, outsourcing, and global sourcing strategies while assessing how changes in markets, technologies, and global conditions impact supply chain performance and sustainability.
Topic 2	<ul style="list-style-type: none"> Understand and apply methods to measure, improve and optimise supply chain performance: This section of the exam measures the skills of Logistics Directors and focuses on tools and methods to evaluate and enhance supply chain performance. It emphasizes the link between supply chain operations and corporate success, with particular attention to value creation, reporting, and demand alignment. The section also assesses the use of KPIs, benchmarking, technology, and systems integration for measuring and optimizing supply chain performance. Candidates are required to understand models for network optimization, risk management, and collaboration methods such as CPFR and BPR. It concludes with assessing tools that achieve strategic fit between supply chain design and business strategy, as well as identifying challenges like globalization, technological changes, and sustainability pressures in maintaining long-term alignment.
Topic 3	<ul style="list-style-type: none"> Understand and apply supply chain design tools and techniques. This section of the exam measures the skills of Operations Analysts and focuses on using supply chain design principles to achieve efficiency and responsiveness. It includes segmentation of customers and suppliers, management of product and service mixes, and tiered supply chain strategies. The section assesses understanding of network design, value chains, logistics, and reverse logistics. Candidates are expected to evaluate distribution systems, physical network configuration, and transportation management while comparing lean and agile supply chain models to improve demand planning, forecasting, and responsiveness using technology.
Topic 4	<ul style="list-style-type: none"> Understand and apply techniques to achieve effective strategic supply chain management: This section of the exam measures the skills of Procurement Specialists and covers collaborative and data-driven methods for managing supply chains. It explores the evolution from transactional approaches to collaborative frameworks like PADI and the use of shared services. Candidates are tested on stakeholder communication, resource planning, and managing change effectively. The section also includes performance measurement through KPIs, balanced scorecards, and surveys, as well as methods for developing skills, knowledge management, and continuous improvement within supply chain teams and supplier networks.

CIPS Global Strategic Supply Chain Management Sample Questions (Q19-Q24):

NEW QUESTION # 19

Describe THREE ways an organisation can match supply and demand.

Answer:

Explanation:

See the Explanation for complete answer.

Explanation:

Matching supply and demand is one of the core challenges in supply chain management. It refers to the process of aligning production, inventory, and logistics capacity with customer demand to ensure that the right products are available at the right time - without creating shortages, excess stock, or unnecessary costs.

Effective alignment of supply and demand improves service levels, reduces waste, enhances profitability, and contributes to a more resilient and responsive supply chain.

Organisations can use various strategies to achieve this balance. The three most effective approaches are demand forecasting and planning, flexible supply and capacity management, and inventory management and buffering.

1. Demand Forecasting and Planning

Description:

Demand forecasting is the process of predicting future customer demand using historical data, market trends, and analytical models. It enables an organisation to plan production, procurement, and distribution proactively rather than reactively.

How It Helps Match Supply and Demand:

- * Provides a forward-looking view of customer needs, helping ensure that production and inventory levels align with expected sales.
- * Reduces the risk of stockouts or overproduction.
- * Supports cross-functional planning across sales, marketing, operations, and procurement.

Methods Used:

- * Quantitative Forecasting: Uses statistical techniques (e.g., time series, regression, moving averages).
- * Qualitative Forecasting: Uses expert judgement, market intelligence, and customer feedback.
- * Collaborative Planning, Forecasting and Replenishment (CPFR): A joint approach with key suppliers and customers to share information and coordinate replenishment.

Example:

A toy retailer analyses sales data from the previous five Christmas seasons to forecast seasonal peaks, allowing the company to plan production and logistics capacity in advance.

Elimination of Mismatch:

Accurate forecasting ensures supply chain decisions are driven by real demand patterns, improving service levels and reducing costs associated with excess stock or missed sales opportunities.

2. Flexible Supply and Capacity Management

Description:

Flexible supply and capacity management enables an organisation to adjust its production, labour, and sourcing levels quickly in response to fluctuations in demand.

This approach focuses on building agility into the supply chain so that it can scale up or down efficiently.

How It Helps Match Supply and Demand:

- * Allows quick response to short-term demand surges or declines.
- * Avoids bottlenecks and underutilisation by balancing resources with actual needs.
- * Reduces the risk of carrying unused capacity or inventory.

Techniques Used:

- * Flexible Manufacturing Systems (FMS): Modular production setups that can adapt to different product types and volumes.
- * Dual Sourcing Strategies: Maintaining multiple suppliers to enable rapid switching when demand changes.
- * Outsourcing and Subcontracting: Engaging third-party partners to expand capacity temporarily.
- * Workforce Flexibility: Using part-time or contract labour during peak periods.

Example:

A packaging company increases production capacity during holiday seasons by using contract manufacturers, ensuring that supply matches temporary spikes in demand.

Elimination of Mismatch:

By incorporating flexibility into its supply network, an organisation can manage variability efficiently, maintaining high service levels without the cost of permanent overcapacity.

3. Inventory Management and Buffering

Description:

Inventory acts as a buffer between fluctuating supply and demand. Effective inventory management ensures that stock levels are optimised - sufficient to meet demand but not excessive to the point of increasing costs or obsolescence.

How It Helps Match Supply and Demand:

- * Provides a cushion against variability in demand, lead times, or supply disruptions.
- * Enables consistent product availability even when production or delivery is delayed.
- * Balances the trade-off between holding costs and service level performance.

Techniques Used:

- * Safety Stock: Holding a reserve inventory to protect against demand or supply uncertainty.
- * Reorder Point Systems: Automatic replenishment based on real-time stock levels and demand rates.
- * ABC Inventory Classification: Focusing management attention on high-value or high-impact items.
- * Just-in-Time (JIT) and Kanban: Minimising stock while ensuring flow through controlled replenishment triggers.

Example:

A stationery supplier holds additional inventory of high-demand items like printer paper during the school year while maintaining leaner stock levels during quieter periods.

Elimination of Mismatch:

Properly balanced inventory reduces both stockouts (lost sales) and overstocking (waste and capital lock-up), maintaining alignment between supply and customer demand across varying conditions.

4. Integrated Planning and Collaboration (Supporting Element)

Although the question asks for three methods, it is important to note that these approaches are most effective when combined through Sales and Operations Planning (S&OP) - a structured, cross-functional process that integrates demand forecasting, supply capacity planning, and inventory management.

This ensures that all departments within the organisation are working toward a single, aligned plan for balancing supply and demand.

5. Summary

In summary, matching supply and demand requires a strategic, data-driven, and flexible approach.

The three key methods are:

- * Demand Forecasting and Planning- to anticipate customer needs accurately.
 - * Flexible Supply and Capacity Management- to adjust resources in response to demand variation.
 - * Inventory Management and Buffering- to balance short-term mismatches and ensure continuity of service.
- When integrated within a structured S&OP framework, these methods enable organisations to maintain operational efficiency, customer satisfaction, and financial stability, even in volatile market environments.

NEW QUESTION # 20

Describe seven wastes that can be found in the supply chain and explain how a company can eliminate wastes.

Answer:

Explanation:

See the Explanation for complete answer.

Explanation:

In supply chain management, waste refers to any activity or resource that does not add value to the product or service from the customer's perspective.

The concept originates from the Lean philosophy (specifically the Toyota Production System) and identifies seven classic types of waste, known in Japanese as "Muda." Eliminating waste is essential for achieving efficiency, reducing costs, improving quality, and enhancing overall value creation in the supply chain.

1. The Seven Wastes in the Supply Chain (The '7 Muda')

(i) Overproduction

Definition: Producing more than is required or before it is needed.

Impact: Creates excess inventory, storage costs, and potential obsolescence.

Example: A supplier manufacturing paper products ahead of actual demand, leading to warehouse overflow.

Elimination Methods:

- * Implement Just-in-Time (JIT) production systems.
- * Improve demand forecasting accuracy.
- * Use pull-based scheduling driven by actual customer demand.

(ii) Waiting

Definition: Idle time when materials, components, or information are waiting for the next process step.

Impact: Reduces process flow efficiency and increases lead time.

Example: Goods waiting for quality inspection, transport, or approval.

Elimination Methods:

- * Streamline process flow through value stream mapping.
- * Balance workloads to minimise bottlenecks.
- * Improve coordination between functions (procurement, production, logistics).

(iii) Transportation

Definition: Unnecessary movement of materials or products between locations.

Impact: Increases fuel costs, carbon footprint, and risk of damage.

Example: Shipping goods between multiple warehouses before final delivery.

Elimination Methods:

- * Optimise distribution networks and warehouse locations.
- * Use route planning software to reduce mileage.
- * Consolidate shipments and use cross-docking.

(iv) Excess Inventory

Definition: Holding more raw materials, work-in-progress (WIP), or finished goods than necessary.

Impact: Ties up working capital, increases storage costs, and risks obsolescence.

Example: A retailer keeping surplus seasonal stock that becomes outdated.

Elimination Methods:

- * Apply Kanban systems to control stock levels.
- * Use demand-driven replenishment strategies.
- * Improve supplier lead-time reliability and forecasting accuracy.

(v) Over-Processing

Definition: Performing more work or adding more features than the customer requires.

Impact: Increases cost and complexity without adding value.

Example: Applying unnecessary packaging or inspections that don't affect customer satisfaction.

Elimination Methods:

- * Use Value Stream Mapping to identify non-value-adding steps.
- * Standardise processes to match customer requirements.
- * Implement continuous improvement (Kaizen) to simplify workflows.

(vi) Motion

Definition: Unnecessary movement of people or equipment within a process.

Impact: Reduces productivity and can lead to fatigue or safety risks.

Example: Warehouse staff walking long distances between pick locations due to poor layout.

Elimination Methods:

* Optimise workspace and warehouse layout.

* Introduce ergonomic and automation solutions (e.g., conveyor systems, pick-to-light technology).

* Train staff in efficient work practices.

(vii) Defects

Definition: Products or services that do not meet quality standards, requiring rework, repair, or disposal.

Impact: Increases cost, delays deliveries, and damages reputation.

Example: Incorrectly printed paper batches requiring reprinting and re-shipment.

Elimination Methods:

* Implement Total Quality Management (TQM) and Six Sigma.

* Conduct root cause analysis (e.g., Fishbone or 5 Whys).

* Improve supplier quality assurance and process control.

2. Additional Waste in Modern Supply Chains (The "8th Waste")

Many modern supply chains also recognise an eighth waste - underutilisation of people's talent and creativity.

Failing to engage employees in problem-solving and continuous improvement can limit innovation and performance.

Elimination Methods:

* Empower employees to suggest improvements (Kaizen culture).

* Provide training and recognition programmes.

* Encourage cross-functional collaboration.

3. How a Company Can Systematically Eliminate Waste

To effectively eliminate waste, an organisation should adopt a structured Lean management framework that integrates tools, culture, and measurement.

(i) Value Stream Mapping (VSM)

* Map the end-to-end supply chain process to visualise value-adding and non-value-adding activities.

* Identify and prioritise areas for waste reduction.

(ii) Continuous Improvement (Kaizen)

* Involve employees at all levels in identifying inefficiencies.

* Encourage small, frequent improvements that lead to long-term gains.

(iii) Standardisation and 5S Methodology

* Apply 5S (Sort, Set in order, Shine, Standardise, Sustain) to maintain order, cleanliness, and process discipline.

(iv) Demand-Driven Planning

* Implement JIT and pull systems based on real-time customer demand to reduce overproduction and excess stock.

(v) Supplier and Partner Collaboration

* Work with suppliers to align deliveries, share forecasts, and reduce unnecessary transport or packaging.

(vi) Performance Measurement and KPIs

* Use Lean performance metrics such as Overall Equipment Effectiveness (OEE), Inventory Turnover, and On-Time Delivery to monitor and sustain improvements.

4. Strategic Benefits of Waste Elimination

* Cost Reduction: Lower operational and logistics costs.

* Improved Lead Times: Faster flow from supplier to customer.

* Quality Enhancement: Fewer defects and higher customer satisfaction.

* Employee Engagement: Empowered workforce contributing to innovation.

* Sustainability: Reduced waste and emissions align with ESG objectives.

* Competitive Advantage: A lean, efficient supply chain delivers superior value at lower cost.

5. Summary

In summary, these seven wastes - overproduction, waiting, transportation, inventory, over-processing, motion, and defects - represent inefficiencies that do not add value for customers.

By systematically applying Lean tools such as Value Stream Mapping, JIT, Kaizen, and 5S, companies can identify and eliminate these wastes, creating a supply chain that is faster, more efficient, and customer-focused.

Eliminating waste not only reduces costs but also strengthens the organisation's resilience, quality, and sustainability, thereby improving overall strategic performance.

NEW QUESTION # 21

Explain what is meant by knowledge transfer.

Answer:

Explanation:

See the Explanation for complete answer.

Explanation:

Knowledge transfer refers to the systematic process of sharing information, expertise, skills, and best practices from one individual, team, department, or organisation to another in order to improve performance, innovation, and decision-making.

It ensures that critical knowledge - whether technical, procedural, or experiential - is not lost but is used to strengthen organisational capability, continuity, and competitive advantage.

In essence, knowledge transfer enables an organisation to turn individual or tacit knowledge into collective organisational knowledge.

1. Definition and Concept

Knowledge transfer is a central concept in knowledge management, which focuses on the creation, sharing, and utilisation of knowledge to achieve business objectives.

It can occur:

- * Internally- between employees, departments, or business units.

- * Externally- between organisations and their supply chain partners, customers, or consultants.

Effective knowledge transfer ensures that expertise is shared, retained, and reused, supporting continuous improvement and innovation.

2. Types of Knowledge in Knowledge Transfer

Knowledge can be broadly classified into two categories, both essential in the transfer process:

(i) Tacit Knowledge

- * Personal, experience-based, and often difficult to formalise or document.

- * Includes intuition, judgement, skills, and insights gained through practical experience.

- * Typically transferred through direct interaction, mentoring, or shared practice.

Example:

An experienced supply chain manager teaching a new employee how to negotiate effectively with suppliers by demonstrating and guiding in real scenarios.

(ii) Explicit Knowledge

- * Formalised and codified knowledge that can be easily documented and shared.

- * Includes written policies, manuals, databases, reports, and standard operating procedures (SOPs).

Example:

A company maintaining a central digital database of procurement procedures, supplier evaluations, and contract templates for all employees to access.

3. Importance of Knowledge Transfer in Business

Knowledge transfer plays a crucial role in organisational success for several reasons:

(i) Prevents Knowledge Loss

When key employees retire or leave the organisation, valuable knowledge can be lost.

Effective knowledge transfer ensures continuity through documentation, mentoring, and succession planning.

(ii) Enhances Organisational Learning

By sharing lessons learned and best practices, knowledge transfer helps the organisation to learn from successes and failures, leading to continuous improvement.

(iii) Promotes Innovation and Collaboration

Collaborative knowledge sharing encourages creativity and innovation by combining diverse ideas and expertise.

(iv) Improves Efficiency and Decision-Making

Access to accurate and relevant information enables faster and more informed decisions, reducing duplication of effort and errors.

(v) Strengthens Supply Chain Relationships

When organisations share knowledge with suppliers and partners (e.g., through joint training or performance reviews), it improves coordination, quality, and long-term collaboration.

4. Methods of Knowledge Transfer

Different methods are used depending on the type of knowledge and organisational culture:

Method

Description

Example

Training and Mentoring

Experienced staff coach or mentor newer employees.

A senior buyer mentoring a junior in contract negotiation.

Documentation and Manuals

Formal written procedures, templates, and case studies.

Procurement manuals or supplier evaluation checklists.

Knowledge Management Systems (KMS)

IT systems storing and sharing data and insights.

Shared databases, intranets, or collaboration tools like SharePoint.

Workshops and Communities of Practice

Forums for sharing expertise across departments.

Monthly supply chain meetings to share lessons learned.

Job Rotation and Cross-Functional Projects

Exposes employees to different functions to enhance understanding.

Moving logistics staff into procurement roles temporarily.

After-Action Reviews (AARs)

Reviewing completed projects to capture lessons learned.

Post-project debriefs documenting best practices and challenges.

5. Barriers to Effective Knowledge Transfer

Despite its importance, knowledge transfer often faces challenges, including:

* Cultural resistance: Employees may fear losing power by sharing knowledge.

* Lack of systems or structure: No formal mechanism for documentation or sharing.

* Time constraints: Employees prioritise operational tasks over knowledge sharing.

* Loss of tacit knowledge: Difficult to capture or codify intuitive, experience-based skills.

To overcome these, organisations should:

* Build a knowledge-sharing culture based on trust and collaboration.

* Recognise and reward employees who contribute to knowledge sharing.

* Use technology platforms to make information accessible and up to date.

* Embed knowledge transfer into onboarding, training, and project closure activities.

6. Strategic Value of Knowledge Transfer

Effective knowledge transfer contributes to:

* Organisational Resilience: Retains critical know-how during staff turnover or change.

* Innovation Capability: Encourages creative problem-solving and cross-functional collaboration.

* Operational Consistency: Ensures best practices are applied organisation-wide.

* Supply Chain Excellence: Facilitates stronger collaboration with suppliers and partners.

* Sustainable Competitive Advantage: Builds a culture of learning and continuous improvement.

7. Summary

In summary, knowledge transfer is the process of sharing and disseminating expertise, information, and experience within and across organisations to improve performance, innovation, and decision-making.

It involves both tacit and explicit knowledge and can be achieved through mentoring, documentation, technology systems, and collaborative learning practices.

By embedding effective knowledge transfer into its culture and systems, an organisation can build resilience, agility, and long-term strategic capability, ensuring that valuable knowledge remains a shared corporate asset rather than an individual possession.

NEW QUESTION # 22

Discuss THREE challenges facing global supply chain management today.

Answer:

Explanation:

See the Explanation for complete answer.

Explanation:

In an increasingly interconnected and volatile global economy, supply chain management (SCM) has become more complex and risk-prone than ever before.

Global supply chains span multiple countries, time zones, and regulatory environments, making them highly susceptible to economic shocks, geopolitical tensions, environmental disruptions, and technological changes.

Today's supply chain leaders must manage not only cost and efficiency but also resilience, sustainability, and agility.

Three of the most pressing challenges currently facing global supply chains are:

* Supply chain disruption and geopolitical instability,

* Sustainability and ethical compliance, and

* Digital transformation and data management.

1. Challenge One: Supply Chain Disruption and Geopolitical Instability

Description:

Global supply chains operate across multiple countries, each with unique risks such as political instability, trade restrictions, or transport bottlenecks.

Recent years have seen an increase in disruptions - from pandemics (COVID-19) and wars (e.g., Russia-Ukraine conflict) to natural disasters and shipping crises - exposing the fragility of global logistics networks.

Key Causes of Disruption:

- * Geopolitical conflicts: Trade sanctions, tariffs, and embargoes affect material flows.
- * Pandemics and global crises: Cause border closures, labour shortages, and port congestion.
- * Transport disruptions: Events like the Suez Canal blockage (2021) halted \$9 billion in trade per day.
- * Supply shortages: Scarcity of critical materials (e.g., semiconductors, energy, raw inputs).

Impact on Global Supply Chains:

- * Extended lead times and stockouts.
- * Increased logistics costs due to route diversions and fuel price volatility.
- * Reduced customer service levels and brand reliability.
- * Shift toward nearshoring and regionalisation to reduce dependency on distant suppliers.

Strategic Response:

Supply chain managers must focus on resilience and risk mitigation, including:

- * Diversifying suppliers across regions.
- * Building strategic inventory buffers for critical inputs.
- * Using supply chain mapping to identify vulnerabilities.
- * Establishing contingency and scenario planning frameworks.

Example:

Following semiconductor shortages, major car manufacturers like Toyota and Ford began developing multiple sourcing strategies and investing in local production capacity.

2. Challenge Two: Sustainability and Ethical Compliance

Description:

Sustainability has become a strategic and regulatory imperative in global supply chain management.

Consumers, investors, and governments are increasingly demanding transparency, ethical sourcing, and carbon reduction from organisations.

Managing sustainability across a complex global supply chain - involving multiple tiers of suppliers - is a significant challenge.

Key Issues:

- * Environmental sustainability: Pressure to reduce carbon emissions, waste, and resource consumption.
- * Ethical sourcing: Ensuring fair labour practices, human rights protection, and supplier compliance.
- * Regulatory requirements: Adhering to ESG reporting, modern slavery laws, and environmental regulations (e.g., EU Green Deal, UK Modern Slavery Act).

Impact on Global Supply Chains:

- * Rising compliance and auditing costs.
- * Increased scrutiny from consumers and NGOs.
- * Difficulty ensuring visibility and traceability beyond Tier 1 suppliers.
- * Potential reputational damage from unethical supplier behaviour.

Strategic Response:

Supply chain managers must embed sustainability into core strategy through:

- * Supplier codes of conduct and regular audits.
- * Sustainable procurement policies (e.g., prioritising eco-certified materials).
- * Lifecycle thinking - adopting circular economy practices such as reuse, recycling, and remanufacturing.
- * Technology adoption for traceability - such as blockchain for product provenance and carbon tracking.

Example:

Companies like Unilever and Patagonia have made sustainability a competitive advantage by enforcing ethical sourcing and publishing transparent supplier sustainability reports.

3. Challenge Three: Digital Transformation and Data Management

Description:

Digitalisation has revolutionised supply chain management - enabling real-time visibility, predictive analytics, and automation.

However, many organisations struggle to integrate digital technologies effectively, manage large volumes of data, and bridge skill gaps in digital literacy.

Key Digital Challenges:

- * System integration: Difficulty linking ERP, logistics, and supplier systems across global networks.
- * Data accuracy and visibility: Inconsistent or incomplete data across supply chain tiers.
- * Cybersecurity risks: Increased vulnerability to data breaches and cyberattacks.
- * Technology investment: High cost of implementing AI, IoT, blockchain, and robotics technologies.
- * Change management: Resistance among employees and partners to adopt new systems.

Impact on Global Supply Chains:

- * Lack of real-time visibility hinders agility and decision-making.
- * Inefficient coordination across international partners.
- * Risk of operational downtime or reputational loss due to data breaches.
- * Delays in achieving digital maturity compared to competitors.

Strategic Response:

To manage digital challenges, supply chain leaders should:

- * Develop a digital transformation roadmap aligned with business strategy.
- * Invest in integrated systems such as ERP and cloud-based analytics platforms.
- * Use AI and predictive analytics for demand forecasting and risk management.
- * Strengthen cybersecurity policies and data governance frameworks.
- * Upskill employees in digital competencies.

Example:

Amazon and Maersk have leveraged big data, IoT, and AI to improve visibility, automate logistics, and optimise delivery routes globally - reducing costs while enhancing responsiveness.

4. Summary of Challenges

Challenge

Key Risks

Strategic Response

Disruption & Geopolitical Instability

Supply interruptions, cost volatility, delays

Diversify suppliers, regionalise operations, risk management

Sustainability & Ethics

Compliance failures, reputational damage

Audits, supplier codes of conduct, circular economy, traceability

Digital Transformation & Data Management

Integration issues, cybersecurity threats, data inaccuracy

ERP systems, AI, data governance, workforce training

5. Strategic Implications

These three challenges are interconnected.

For example, digital transformation supports sustainability by enabling traceability, while resilience to geopolitical disruption requires both technological visibility and ethical supplier networks.

A successful global supply chain manager must therefore:

- * Build resilient, transparent, and technology-enabled networks,
- * Balance efficiency with agility, and
- * Integrate sustainability into strategic and operational decision-making.

6. Summary

In summary, global supply chains today face increasing complexity due to disruption, sustainability pressures, and digital transformation demands.

To remain competitive, organisations must shift from traditional cost-focused models to strategic, data-driven, and ethically responsible supply chain practices.

By diversifying supplier bases, embedding sustainability, and leveraging digital innovation, global supply chain managers can create resilient, adaptable, and future-ready supply chains capable of withstanding today's volatile and uncertain global environment.

NEW QUESTION # 23

Describe 4 internal and 4 external risks that can affect the supply chain. How should a supply chain manager deal with risks?

Answer:

Explanation:

See the Explanation for complete answer.

Explanation:

Supply chains operate within complex global networks and are exposed to a wide range of internal and external risks that can disrupt operations, increase costs, and damage reputation.

A strategic supply chain manager must identify, assess, and mitigate these risks proactively to ensure resilience and continuity.

1. Internal Risks

(i) Process Risk

This arises from inefficiencies or failures in internal processes such as production, quality control, or logistics.

Examples include machinery breakdowns, inaccurate demand forecasting, or delays in internal approvals.

Such risks can lead to stockouts, increased costs, and loss of customer trust.

Management approach: Apply process mapping, continuous improvement (Kaizen), and quality management systems (ISO 9001) to minimise process variability and strengthen internal controls.

(ii) Resource Risk

Internal resource shortages - such as lack of skilled labour, insufficient raw materials, or financial constraints - can affect production capacity.

Management approach: Build flexible workforce planning, maintain adequate working capital, and develop dual sourcing strategies to ensure material availability.

(iii) Information and Systems Risk

Failures in IT systems, cyber-attacks, data loss, or inaccurate information flows can paralyse decision-making and disrupt coordination with suppliers and customers.

Management approach: Invest in robust IT infrastructure, implement cybersecurity measures, and maintain real-time visibility through digital supply chain platforms.

(iv) Management and Governance Risk

Poor leadership, unclear accountability, or lack of cross-functional coordination can lead to strategic misalignment and poor risk responses.

Management approach: Strengthen governance frameworks, develop a risk-aware culture, and ensure alignment between corporate and supply chain objectives.

2. External Risks

(i) Supplier Risk

This occurs when suppliers fail to deliver goods on time, provide substandard quality, or experience financial or operational failure. This can interrupt production and increase procurement costs.

Management approach: Conduct supplier audits, develop long-term partnerships, use supplier scorecards, and establish contingency suppliers to reduce dependency.

(ii) Political and Regulatory Risk

Changes in trade laws, tariffs, sanctions, or political instability in supplier countries can disrupt international supply chains.

Management approach: Diversify sourcing across multiple regions, monitor geopolitical developments, and ensure compliance with international trade regulations.

(iii) Environmental and Natural Disaster Risk

Events such as earthquakes, floods, pandemics, or extreme weather conditions can damage infrastructure and delay logistics.

Management approach: Develop business continuity and disaster recovery plans, maintain safety stock in strategic locations, and invest in supply chain visibility tools.

(iv) Market and Demand Risk

Volatility in customer demand, changes in consumer preferences, or competitor actions can result in excess inventory or lost sales.

Management approach: Use demand forecasting tools, scenario planning, and agile supply chain models to adapt quickly to market changes.

3. How a Supply Chain Manager Should Deal with Risks

A strategic supply chain manager must apply a structured risk management process to anticipate, evaluate, and mitigate risks effectively. The following steps are aligned with professional best practice:

* **Risk Identification:** Map the end-to-end supply chain to identify potential sources of risk—internal and external—across procurement, logistics, operations, and distribution. Tools such as risk registers and failure mode and effects analysis (FMEA) can be used.

* **Risk Assessment and Prioritisation:** Evaluate the likelihood and potential impact of each risk using qualitative and quantitative tools. A risk matrix or heat map helps prioritise critical risks that require immediate attention.

* **Risk Mitigation and Control:** Develop mitigation strategies such as dual sourcing, buffer stock, supplier diversification, or investment in digital monitoring. Risk-sharing mechanisms such as insurance or long-term contracts can also be applied.

* **Monitoring and Review:** Continuously monitor key risk indicators and reassess risks as markets and conditions change. Regular reviews ensure the risk management framework remains effective and aligned with corporate strategy.

* **Building Supply Chain Resilience:** Beyond risk avoidance, supply chain managers should focus on resilience—creating flexibility, transparency, and adaptability across the network to recover quickly from disruptions.

Summary

In summary, internal risks stem from factors within the organisation—such as process inefficiencies, information system failures, or management weaknesses—while external risks arise from suppliers, markets, politics, and the environment.

An effective supply chain manager manages these through systematic risk identification, assessment, mitigation, and continuous monitoring, ensuring the supply chain remains resilient, cost-effective, and aligned with the organisation's strategic objectives.

NEW QUESTION # 24

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