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SAP C_TS414_2023 Exam Syllabus Topics:

Topic	Details
Topic 1	<ul style="list-style-type: none">Quality Management in Sales and Distribution: The topic describes the integration of QM with Sales and Distribution.
Topic 2	<ul style="list-style-type: none">Quality Management in Manufacturing: This topic describes the processes related to implementing QM in Manufacturing.
Topic 3	<ul style="list-style-type: none">Quality Inspection: It explains the configuration requirements of Quality Inspection.

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SAP Certified Associate - SAP S/4HANA Cloud Private Edition, Quality Management Sample Questions (Q76-Q81):

NEW QUESTION # 76

Which of the following can you set up in a certificate profile for outgoing quality certificates? Note: There are 2 correct answers to this question.

- **A. The print layout**
- B. The characteristics to be inspected
- **C. The print sequence of characteristics**
- D. The inspection operations to be executed

Answer: A,C

Explanation:

Certificate profiles for outgoing certificates (transaction QC01) define certificate content:

- * The Print Sequence of Characteristics (A): In the certificate profile, you set the order of characteristics (e.g., MICs or class characteristics) to appear on the certificate (SPRO > QM > Quality Certificates > Outgoing > Define Certificate Profiles).
- * The Print Layout (C): The profile links to a form (e.g., via SAPscript or Smart Forms), defining the layout of the printed certificate.
- * The Characteristics to be Inspected (B): Characteristics are selected, not inspected, within the profile; inspection occurs in lots.
- * The Inspection Operations to be Executed (D): Operations are part of plans, not certificate profiles.

Thus, "The print sequence of characteristics" and "The print layout" are the correct answers. References: SAP Help Portal - "Certificate Profiles for Outgoing Certificates"; SAP S/4HANA QM User Guide - "Quality Certificates".

NEW QUESTION # 77

For which catalog types is it mandatory to value the codes in the selected set? Note: There are 2 correct answers to this question.

- **A. Usage decisions**
- **B. Defect types**
- C. Activities (QM)
- D. Characteristic attributes

Answer: A,B

Explanation:

In SAP S/4HANA Quality Management, catalogs are used to manage predefined codes for qualitative data recording, and selected sets are subsets of code groups used in specific contexts (e.g., inspection plans).

Valuation of codes (assigning values like "Accepted" or "Rejected") is mandatory for certain catalog types to ensure consistent processing:

- * Usage Decisions (A): Catalog type "3" (Usage Decisions) requires valuation in the selected set because the usage decision (UD) determines the stock posting and quality score. In Customizing (SPRO > Quality Management > Quality Inspection > Usage Decision > Define Selected Sets), codes like "A" (Accepted) or "R" (Rejected) must be valued to trigger specific system actions (e.g., goods movement). This is mandatory for inspection lot completion.
- * Defect Types (C): Catalog type "9" (Defects) requires valuation in the selected set when used in defect recording (e.g., transaction QS51). Defect codes (e.g., "Scratch," "Dent") need valuation to classify severity or trigger follow-up actions like notifications, making it mandatory in quality processes.
- * Characteristic Attributes (B): Catalog type "1" (Characteristic Attributes) is used for qualitative MICs. Valuation is optional and depends on the characteristic's settings (e.g., "Good/Bad"), not mandatory in the selected set itself.
- * Activities (QM) (D): Catalog type "5" (Activities) is used for tasks or follow-ups in notifications.

Valuation is not mandatory in the selected set, as activities are typically descriptive rather than evaluative.

Thus, "Usage decisions" and "Defect types" are the correct answers, as valuation is a required step in their respective processes. References: SAP Help Portal - "Catalogs and Selected Sets in QM"; SAP S/4HANA QM Customizing Guide - "Catalog Management".

NEW QUESTION # 78

The valuation mode defines the rules for accepting/rejecting inspection characteristics during the inspection results recording. Which valuation mode can be used for a qualitative inspection characteristic? Note: There are 2 correct answers to this question.

- A. **Attributive inspection nonconforming units**
- B. Mean value within tolerance range
- C. **Manual valuation**
- D. Variable inspection s-method

Answer: A,C

Explanation:

Valuation modes (set in the sampling procedure, transaction QDV1) for qualitative characteristics include:

* Attributive Inspection Nonconforming Units (A): Used for qualitative characteristics (e.g., pass/fail), counting nonconforming units against a sample to determine acceptance (e.g., ANSI/ASQ Z1.4).

* Manual Valuation (C): Allows manual acceptance/rejection of qualitative results (e.g., "Good" or "Bad"), a flexible option for subjective assessments.

* Variable Inspection s-Method (B): Applies to quantitative characteristics using statistical variance, not qualitative ones.

* Mean Value Within Tolerance Range (D): Specific to quantitative data, not applicable to qualitative characteristics.

Thus, "Attributive inspection nonconforming units" and "Manual valuation" are the correct answers.

References: SAP Help Portal - "Valuation Modes for Qualitative Characteristics"; SAP S/4HANA QM User Guide - "Sampling Procedures".

NEW QUESTION # 79

During the creation of an inspection lot which quality management master data automatically trigger Physical sample documents?

- A. Sample procedure
- B. Sample Scheme
- C. Dynamic Modification rule
- D. **Sample drawing procedure**

Answer: D

NEW QUESTION # 80

The Determine Tasks function can be used during quality notification processing. What can be defined in the response profile? Note: There are 2 correct answers to this question.

- A. Notification type
- B. Cause code
- C. **Task code**
- D. **Task code group**

Answer: C,D

Explanation:

The response profile (transaction QMSM) in QM notifications defines automatic tasks via the "Determine Tasks" function:

* Task Code Group (A): Specifies the group (e.g., from catalog type 2) containing task codes, defining the task category (SPRO > QM > Quality Notifications > Response Profile).

* Task Code (C): The specific code within the group (e.g., "Investigate") is defined, detailing the task to be created.

* Cause Code (B): Cause codes (catalog type 5) are for problem analysis, not task definition.

* Notification Type (D): The type is set at the notification level, not in the response profile.

Thus, "Task code group" and "Task code" are the correct answers. References: SAP Help Portal - "Response Profiles in QM"; SAP S/4HANA QM User Guide - "Notification Tasks".

NEW QUESTION # 81

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