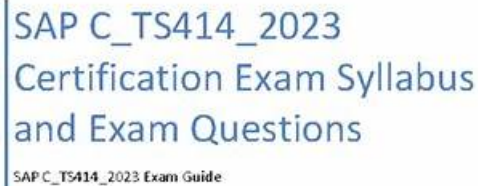


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SAP Certified Associate - SAP S/4HANA Cloud Private Edition, Quality Management Sample Questions (Q31-Q36):

NEW QUESTION # 31

To what can you assign the inspection method in the inspection planning? Note: There are 2 correct answers to this question.

- A. Selected set
- **B. Inspection characteristic in an operation of an inspection plan**
- C. Work center
- **D. Master inspection characteristic**

Answer: B,D

Explanation:

Inspection methods in SAP S/4HANA QM (transaction QK01) define how an inspection is performed and can be assigned to specific objects in inspection planning:

* Master Inspection Characteristic (B): In the MIC master data (transaction QS21/QS23), you can assign an inspection method to specify the procedure (e.g., "Visual inspection"). This is a standard assignment to ensure consistency across plans.

* Inspection Characteristic in an Operation of an Inspection Plan (D): Within an inspection plan (transaction QP01), you can assign an inspection method directly to a characteristic in an operation.

This overrides or supplements the MIC's method if needed, providing flexibility during planning.

* Selected Set (A): Selected sets (transaction QS51) are for qualitative codes, not for assigning inspection methods.

* Work Center (C): Work centers define where an inspection occurs but do not directly accept inspection method assignments in standard SAP QM.

Thus, "Master inspection characteristic" and "Inspection characteristic in an operation of an inspection plan" are the correct answers. References: SAP Help Portal - "Inspection Methods in QM"; SAP S/4HANA QM User Guide - "Inspection Planning".

NEW QUESTION # 32

Which QM basic data can be used in the material specification? Note: There are 3 correct answers to this question.

- A. Selected set
- **B. Sampling procedures**
- **C. Master inspection characteristics**
- D. Dynamic modification rule
- **E. Inspection methods**

Answer: B,C,E

Explanation:

Material specifications in SAP QM (transaction QS61) define inspection requirements directly in the material master, independent of task lists. They integrate specific QM basic data:

* Master Inspection Characteristics (A): MICs are the core of material specifications, defining what is inspected (e.g., length, pH). They are assigned to the material spec to set tolerances or qualitative codes.

* Sampling Procedures (C): These determine the sample size for the material spec's characteristics (e.g., fixed sample of 5). They are assigned to MICs within the material specification.

* Inspection Methods (E): Inspection methods (e.g., "Visual check") can be linked to MICs in the material spec to specify how the inspection is performed.

* Dynamic Modification Rule (B): This governs inspection scope changes (e.g., skip lots) and is assigned to inspection types or plans, not material specs directly.

* Selected Set (D): Selected sets are used for qualitative valuations (e.g., UD codes) but are not directly assigned to material specs; they link via MICs instead.

Thus, "Master inspection characteristics," "Sampling procedures," and "Inspection methods" are the correct answers. References: SAP Help Portal - "Material Specifications in QM"; SAP S/4HANA QM User Guide - "Basic Data".

NEW QUESTION # 33

To use an inspection plan without multiple specification , you must assign a material master and plant. What additional data can you assign to an inspection plan?(2 correct Ans)

- A. Search field
- B. Inspection type
- C. Notification type
- **D. Vendor**
- **E. Customer**

Answer: D,E

NEW QUESTION # 34

What must you do in configuration to enable defects recording during an inspection with inspection lots? Note : 2 correct answer

- **A. Define the defect report type**
- B. Activate the work flow template
- C. Activate reference to Existing notifications.
- **D. Assign the notification type to the inspection type.**

Answer: A,D

NEW QUESTION # 35

Which valuation mode can be used for a quantitative inspection characteristic?Note: There are 3 correct answers to this question.

- **A. Manual valuation**
- **B. Valuation according to characteristic attribute code**
- **C. Attributive inspection number of defects**
- D. Attributive inspection nonconforming units
- E. Mean value within tolerance range

Answer: A,B,C

NEW QUESTION # 36

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