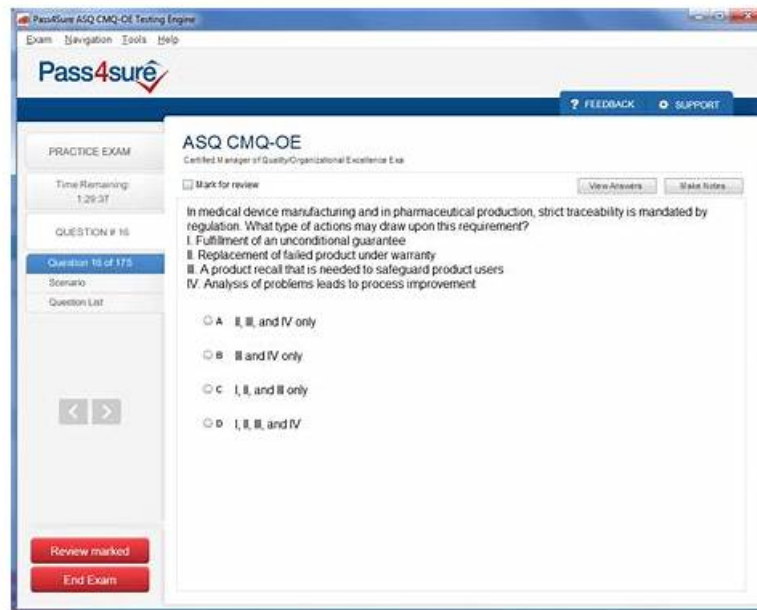


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## Preparation Materials for CMQ/OE Validation

You can succeed in passing the ASQ CMQ/OE exam if you follow an organized preparation routine and combine different training options that will help you develop the necessary skills. For example, you can try some of the following preparation options described below:

- **Certified Manager of Quality/Organizational Excellence Question Bank**

This material has the ID, which is QBCMQOE2020ASQ, and it is delivered in a virtual format. It includes hundreds of questions that will help you consolidate your knowledge of the tested topics and get used to the exam structure. Thus, you can simulate the test anytime, from the comfort of your home. The target audience for this e-learning material is formed of specialists or practitioners. Once you opt for this question bank, you will have access to the three sets of 165 items each for one year. After each exam simulation, you will receive the results immediately. This way, you will know exactly which areas you need to focus on. As for the prerequisites for this resource, the vendor recommends that the candidates should have experience in quality management. Finally, access to this question bank is possible if you pay a fee of \$119. In case you are a member of ASQ, then you will have to pay just \$109.

- **ASQ Certified Manager of Quality/Organizational Excellence Handbook, Fifth Edition**

This handbook has been written by **Sandra L. Furterer and Douglas C. Wood** and published in 2021. You can buy it for \$105 in case you are an ASQ member, or for \$150 if you are a non-member of this organization. This edition has been updated with the latest topics included in the ASQ CMQ/OE Body of Knowledge. Therefore, you will learn about the quality management concepts, terminology, and principles. You will also learn about the benefits that come with its application and the best practices available on the market. Also, the book is well-organized and can serve as a daily guide when you want to gain professional expertise in quality management-related topics. Besides, it includes different examples that have been adapted to the current business environment. So, it will be easier for you to apply the theoretical notions in a real-world situation.

- **Certified Manager of Quality/Organizational Excellence Certification Preparation**

This training is delivered in a face-to-face format and targets any candidate who wants to take the ASQ CMQ/OE exam. Overall, this course has a duration of three days. During this period, you will be exposed to different theoretical notions and practical situations that will reinforce the knowledge you have gathered so far for the ASQ CMQ/OE test. At the end of this class, you will also receive all the materials taught during training and also a copy of the fourth edition of the handbook dedicated to the ASQ CMQ/OE exam. You should consider this session as a refresher for the actual test as it doesn't cover all the topics included in the Body of Knowledge of the actual test. So, you should complement it with additional training resources if you want to get the passing score from the first attempt. Finally, the list price for this training is \$1,649. In case you are a member of ASQ, you will pay only \$1,349.

## ASQ Certified Manager of Quality/Organizational Excellence Exam Sample Questions (Q562-Q567):

### NEW QUESTION # 562

A production line has a dropped OEE by 10% from the previous week. The MTBF = 5.4 min, and MTTR = 17.8. Which of the following is the most appropriate step to take in order to solve this substantial 1% loss of performance based on the information available?

- A. Estimate the inherent availability to determine the relationship between reliability and maintainability
- **B. Understand what the main problem is causing OEE loss, MTBF, and MTTR**
- C. Evaluate the statistical process control of the line
- D. Understand the bathtub curve of the line

**Answer: B**

Explanation:

To address a substantial loss of performance in a production line, it's crucial to first understand the root cause of the problem. OEE (Overall Equipment Effectiveness) is a measure of manufacturing productivity, and a 10% drop indicates a significant issue. MTBF (Mean Time Between Failures) and MTTR (Mean Time To Repair) are metrics related to equipment reliability and maintenance. A decrease in MTBF and an increase in MTTR can both contribute to lower OEE. By investigating the underlying issues causing changes in these metrics, one can identify specific areas for improvement, whether they be in the processes, equipment, or human factors.

References: The answer is based on general quality management principles that focus on problem-solving and continuous

improvement, which are core components of the ASQ Manager Of Quality/Organizational Excellence body of knowledge.

#### NEW QUESTION # 563

The mission statement for a quality function would best focus on:

- A. **Companywide and departmental activities that collectively result in product and/or service quality.**
- B. Reducing defects.
- C. Leading small teams that break down barriers and reach higher organizational goals.
- D. Assessing the performance of production workers.

**Answer: A**

#### NEW QUESTION # 564

Which of the following activities is a main objective for quality function deployment?

- A. Measuring customer satisfaction
- B. Improving customer-supplier relations
- C. Determining the resources necessary for the quality function
- D. **Identifying critical quality characteristics at the design stage**

**Answer: D**

Explanation:

Quality Function Deployment (QFD) is a structured approach to design and development processes that focuses on customer requirements. The main objective of QFD is to ensure that the voice of the customer is heard and translated into specific, actionable design features. Identifying critical quality characteristics at the design stage is essential in QFD because it allows for the development of products or services that meet or exceed customer expectations. By doing so, QFD aligns product characteristics with customer desires, ensuring that the final product is designed with the customer's needs in mind<sup>123</sup>.

References: The explanation provided is based on the general principles of QFD as described in various quality management resources. For detailed and specific references, one should consult the ASQ Certified Manager Of Quality/Organizational Excellence study guide and handbook.

#### NEW QUESTION # 565

In order for a supplier certification program to be successful for all parties, the first step in the process should be to

- A. identify opportunities for expediting the certification process by reviewing historical inspection data
- B. perform an audit of the supplier 's quality system to identify potential problems
- C. **identify key players for the certification team and define their roles and responsibilities**
- D. educate management and the supplier about what is required to complete the certificate process

**Answer: C**

Explanation:

Ship-to-stock (STS) systems are used to streamline the transfer of goods between ships. Let's break down the key phases:

\* Candidacy: This stage includes all the preparations required before approaching the port of operation. It involves obtaining permission from local authorities, creating a Joint Plan of Operation based on risk assessment, considering environmental conditions, available water space, communication, crew training, vessel size, and cargo risk factors. Ballasting/deballasting operations are also completed during this stage.

\* Qualification: During the approach and mooring stage, detailed calculations are conducted considering environmental conditions, vessel size, and arrangements. Controlled speed and effective use of available means (such as tug boats, line boats, and fenders) are essential for safe berthing. An officer experienced in STS operations should be appointed to control the conduct of the operation.

\* Maintenance: Once the berthing phase begins, the "Guide" vessel (usually the larger ship) steers the "Lighting Course" at steady revs to maintain the "lighting speed." Yokohama fenders are used, and STS procedures must be thoroughly understood aboard both ships by the Master.

In summary, the STS system involves careful planning, safe berthing, and effective control to ensure successful cargo transfer between ships.

References:

Procedures: Step-by-step stages of a proper STS transfer<sup>1</sup>.

**NEW QUESTION # 566**

Supply chain management should focus on

- A. optimizing the processes of the supply chain
- B. reducing costs to the consumer
- C. Improving individual elements of the supply chain
- D. driving costs back through the supply chain

**Answer: A**

**NEW QUESTION # 567**

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