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SAP C_TS422_2023 Exam Syllabus Topics:

Topic	Details
Topic 1	• Material Requirements Planning in SAP S • 4HANA: This part of the exam covers an examination of planning strategies, tools, and long-term planning concepts. Overview of MRP fundamentals and lot size procedures.
Topic 2	• Managing Clean Core: This section covers the application of clean core principles to enhance business process agility, reduce adaptation efforts, and drive innovation in ERP systems.
Topic 3	• Introduction to SAP S • 4HANA Production Planning: This section covers an overview of production planning components, functions, and planning approaches. Exploration of emerging trends.
Topic 4	• Advanced Planning in SAP S • 4HANA: This section includes an overview of advanced planning fundamentals and master data. Explanation of key tools and processes. Discussion of planning evaluation concepts.
Topic 5	• Demand Management in SAP S • 4HANA: This section covers a comparison of production methods in various manufacturing environments.
Topic 6	• Lean Manufacturing in SAP S • 4HANA: This section covers repetitive manufacturing master data, line load planning, and Kanban systems.
Topic 7	• Process Orders in SAP S • 4HANA: This section covers an introduction to process order components, processing, and relevant master data objects. Overview of Good Manufacturing Practices (GMP) features.
Topic 8	• Production Orders in SAP S • 4HANA: This section covers BOM item categorization, order status management, availability checks, routing selection, order type setup, and material handling processes.

Topic 9	• Introduction to SAP S • 4HANA Supply Chain Planning: This part covers the background and motivation for SAP S • 4HANA, its main components, business applications, and user experience strategy.

Valid SAP C_TS422_2023 Dumps & C_TS422_2023 Valid Test Objectives

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SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q71-Q76):

NEW QUESTION # 71
Which master data fields can have an impact on whether MRP creates planned orders or purchase requisitions for a material? Note: There are 2 correct answers to this question.

- A. MRP group
- B. MRP type
- C. Procurement type
- D. Material type

Answer: C,D

NEW QUESTION # 72
What could be the reason for multiple commitments where several operations have the same scheduled dates on a work center after dispatching? Note: There are 2 correct answers to this question.

- A. The work center has several individual capacities.
- B. Alternative work centers are fully occupied.
- C. The Finite Scheduling indicator is NOT set in the strategy profile.
- D. The Change Planning Direction indicator is set in the strategy profile.

Answer: A,C

Explanation:
In SAP S/4HANA, dispatching operations (e.g., in CM21 or PP/DS Planning Board) assigns them to work centers. Multiple commitments on the same date indicate overlapping schedules, caused by:
* The Finite Scheduling indicator is NOT set in the strategy profile(A): In PP/DS (strategy profile, /SAPAPO/CDPSC11) or capacity planning (OPU5), if finite scheduling isn't active (e.g., work center CR02, Capacity tab, "Relevant to Finite Scheduling" unchecked), the system schedules operations infinitely, ignoring capacity limits and allowing overlaps on the same date.
* The work center has several individual capacities(B): If the work center (CR02, Capacity tab) has multiple individual capacities (e.g., 3 machines, field: No. of Individual Capacities), operations can be scheduled in parallel on the same date, each assigned to a separate capacity, resulting in multiple commitments.
Alternative work centers fully occupied(C) might force scheduling onto one center but doesn't inherently cause overlaps-it's a capacity issue, not a scheduling logic flaw.Change Planning Direction indicator(D) (e.
g., Forward/Backward in strategy profile) affects sequence, not overlapping commitments. This is per SAP's scheduling behavior.

NEW QUESTION # 73
Which time elements does MRP consider in backward scheduling to determine the order dates for components from dependent

requirements?
Note: There are 2 correct answers to this question

- A. Planned delivery time
- B. In-house production time
- C. Total replenishment lead time
- D. Operation duration

Answer: B,D

Explanation:
Backward scheduling is a method of determining the order dates for components from dependent requirements by starting from the requirement date of the finished product and working backwards through the production structure. Backward scheduling considers the following time elements:
Operation duration: This is the time required to perform an operation on a resource, such as a work center or a machine. Operation duration is influenced by various factors, such as the quantity, the lot size, the setup time, the processing time, the teardown time, and the operation scrap. Operation duration is subtracted from the requirement date of the finished product to determine the start date of the operation.
In-house production time: This is the time required to produce a material in-house, from the start of the first operation to the end of the last operation. In-house production time is influenced by various factors, such as the routing, the work center, the production version, and the scheduling margin key. In-house production time is subtracted from the start date of the first operation to determine the order start date of the material.
Backward scheduling does not consider the following time elements:
Total replenishment lead time: This is the time required to procure a material externally, from the creation of the purchase requisition to the receipt of the goods. Total replenishment lead time is influenced by various factors, such as the planned delivery time, the goods receipt processing time, the release time, and the scheduling margin key. Total replenishment lead time is used in forward scheduling, not backward scheduling, to determine the order dates for externally procured materials.
Planned delivery time: This is the time required to deliver a material from the vendor to the receiving plant. Planned delivery time is maintained in the purchasing info record or the material master record. Planned delivery time is a component of the total replenishment lead time, which is used in forward scheduling, not backward scheduling, to determine the order dates for externally procured materials. Reference: Backward Scheduling | SAP Help Portal, Scheduling | SAP Help Portal, SAP S/4HANA Production Planning and Manufacturing Certification Guide, page 77-78.

NEW QUESTION # 74
What are the prerequisites for a reporting point confirmation in repetitive manufacturing? Note: There are 2 correct answers to this question.

- A. Activating the reporting point backflush in the work centers
- B. Defining the operations as reporting points using the control key
- C. Defining the relevant work centers in the routing
- D. Activating the reporting point backflush in the order-dependent parameters

Answer: A,B

Explanation:
In SAP S/4HANA repetitive manufacturing, reporting point confirmation (e.g., via transaction MFBF) tracks progress at specific milestones. Prerequisites include:
* Activating the reporting point backflush in the work centers (B): The work center (transaction CR02, Basic Data tab, field: Backflush) must have backflushing activated (e.g., "Reporting Point Backflush" indicator). This enables goods movements (e.g., component consumption) at reporting points during confirmation, a key REM feature.
* Defining the operations as reporting points using the control key (D): In the rate routing (CA21), operations designated as reporting points require a control key (field: Control Key) with the "Reporting Point" indicator checked (configured in OPJ8). This marks the operation as a confirmation milestone (e.
g., RP01 control key).
Order-dependent parameters (A) apply to discrete manufacturing (OPL8), not REM, where the REM profile (OSP2) governs backflushing, not reporting points specifically. Defining work centers in the routing (C) is standard but insufficient without the control key specifying reporting points. This is per SAP's REM confirmation process.

NEW QUESTION # 75

Why would you use phantom assemblies?
Note: There are 3 correct answers to this question.

- A. To reduce the number of material masters
- B. To make the assignment of components easier
- C. To increase the number of planning levels
- D. To simplify the structure of bills of material
- E. To reduce the number of changes required in bills of material

Answer: B,D,E

NEW QUESTION # 76

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