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### ASQ Certified Quality Inspector Sample Questions (Q211-Q216):

#### NEW QUESTION # 211

You are on the production floor of a saw blade factory performing spot verifications of the in-process quality checks. At the saw-body grinding station the operator is verifying the plate thickness to +/- .005" with a pair of micrometers that are accurate to +/- .002".

What can you conclude about this in-process quality check?

Response:

- A. The check is acceptable because the micrometers have a higher resolution than the required specification.
- **B. The micrometers selected by the operator don't have the required resolution to determine if parts are in or out of specification.**
- C. Statistically, the odds of a saw blade not meeting the specification and not being caught at this stage are acceptable.
- D. The check is acceptable because a later quality check will weed out any saw blades that are out of specification.

**Answer: B**

**NEW QUESTION # 212**

Convert  $7.85 \times 10^5$  from scientific notation to floating point notation.

Response:

- A. 78.5
- B. 0.785
- C. 785 000
- D. 0785

**Answer: C**

**NEW QUESTION # 213**

In this stage of team maturity, members have a clear focus on the purpose of the team, and a sense of satisfaction from the team's achievements:

Response:

- A. Norming
- B. Forming
- C. Performing
- D. Storming

**Answer: C**

**NEW QUESTION # 214**

If  $2(x + 4) = x$  which of the following is true?

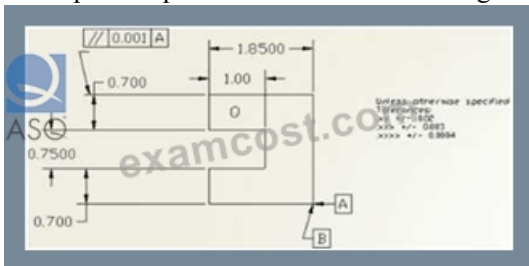
Response:

- A.  $2x + 8 = x$
- B.  $x = x/2 - 4$
- C.  $x + 4 = x/2$
- D.  $x/2 + 4 = x/2$

**Answer: A**

**NEW QUESTION # 215**

The inspector is presented with the above drawing of a component. What is the maximum thickness that element Q may be?



Response:

- A. Wall thickness is a uniform 0.850
- B. 0.7496
- C. 0.701
- D. 0.703

**Answer: D**

**NEW QUESTION # 216**

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