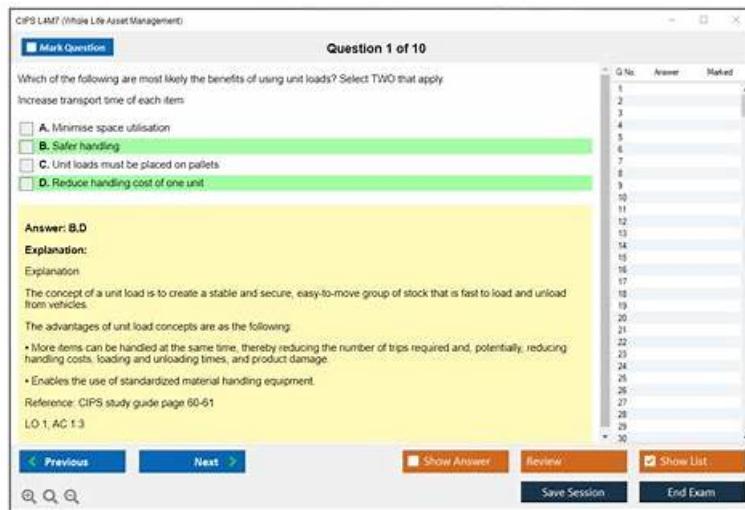


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## CIPS Whole Life Asset Management Sample Questions (Q156-Q161):

### NEW QUESTION # 156

Sidel Corp is a major food processor. It invested heavily on manufacturing facilities and processing machineries. Sidel's expenses on maintenance are exceptionally high. To minimise the total cost of maintenance, what should Sidel Corp do?

- A. Outsource corrective maintenance but in-source preventative maintenance.
- B. Only conduct preventative maintenance
- C. Balance between proactive maintenance and reactive maintenance**
- D. Replace every machineries at breakdowns

**Answer: C**

Explanation:

Maintenance can represent a significant portion of the cost in asset intensive organisations (such as Sidel - a food processor), as breakdowns have an impact on the capacity, quality and cost of operation. However, the formulation of a maintenance strategy depends on a number of factors, including the cost of down time, reliability characteristics and redundancy of assets. Consequently,

the balance between preventive maintenance (PM) and corrective maintenance (CM) for minimising costs varies between organisations and assets. Nevertheless, there are some rules of thumb on the balance between PM and CM, such as the 80/20 rule. Preventive maintenance is a type of proactive maintenance, while corrective maintenance is an example of reactive maintenance. Therefore, the answer should be "Balance between proactive maintenance and reactive maintenance".

#### NEW QUESTION # 157

In a manufacturing organisation, which of the following explains an 'indirect' stock classification of items?

- A. Where the stock has been acquired from a distributor rather than another manufacturer
- **B. Where the stock is not used as part of manufacturing of the finished product**
- C. Where the stock does not have to be paid for until it has been used by the manufacturer
- D. Where the stock is currently held in a warehouse owned by another organisation

**Answer: B**

#### NEW QUESTION # 158

Which of the following is the correct statement about total ordering cost?

- **A. Equal the number of orders placed times the cost of placing an order**
- B. Rise as the average stock level rises
- C. Rise as the order quantity rises
- D. Fall with the per period usage rate

**Answer: A**

Explanation:

Typically, ordering costs include expenses for a purchase order, labor costs for the inspection of goods received, labor costs for placing the goods received in stock, labor costs for issuing a supplier's invoice and labor costs for issuing a supplier payment. These costs are irrelevant from the size of the order and are incurred every time a firm places an order.

The total ordering cost will be equal to ordering cost per order multiply with number of orders.

Reference:

LO 2, AC 2.2

#### NEW QUESTION # 159

Which of the following allow the operators to access higher levels in warehouse facility? Select TWO that apply:

- A. Stacker crane
- B. Carousel
- **C. Scissor platform**
- D. Grab
- **E. Order picker**

**Answer: C,E**

Explanation:

It is important to ensure safe working in storage facilities, and access to higher shelves or racking presents a challenge. Lifting at full reach becomes a problem at relative low weight. There can also be danger for other workers who are around someone working at height, from the movement of equipment or dropping stock from a height.

Scissor platforms are used in high-roof warehouses to gain access to lighting, high-racking units and sections of wall and roof.

ORDER PICKER is manual or powered device - some with ride-on capability and some without. This allow for low-level, medium-level and high-level picking of various items. Many are equipped with forks to allow transfer capability of larger picked boxes. Higher-level and narrow or very narrow -aisle versions have the ability to elevate operators on the front platform to higher racking to pick items.

Grabs are designed to hold stock either width-wise or from above. These are either specific devices designed for grabbing materials or are available as an accessory to forklift trucks.

Carousels are space-efficient, rotating devices which allow access to a large range of product from a single location. Designs are variable, with carousels rotating horizontally or vertically until the required items can be retrieved.

Stacker-cranes are designed for the automated storage and retrieval of unit loads, in high-bay warehouses. They travel in aisles equipped with guide rails, electrical supply, data transmission and control systems. To ensure the storage and retrieval functions, the stacker-crane carries out three types of movement : long-travel, lifting and picking.

### NEW QUESTION # 160

Which of the following are warehouse layouts that allow the cross aisle to meet picking aisle at angles different from 90 degrees?

- 1. 'Fan' shaped layout
- 2. Herringbone-shaped layout
- 3. U-shape layout
- 4. L-shape layout

- A. 1 and 2 only
- B. 1 and 3 only
- C. 2 and 3 only
- D. 3 and 4 only

#### Answer: A

Explanation:

In a traditional warehouse, storage racks are arranged to create parallel picking aisles, perhaps with one or more cross aisles to allow workers to move quickly between picking aisles. This structure forces workers to travel rectilinear distances (north-south and east-west) to picking locations.

□ Kevin R. Gue and Russell D. Meller proposed alternative aisle designs:

- The 'Fan' shaped layout (or "Flying V"). This layout maintains parallel picking aisles, but allows the cross aisle to take on a different shape. If travel begins and ends at the bottom of the V, Gue and Meller expected distance to retrieve a single pallet is 10% less in this warehouse than in an equivalent traditional design.
- The Herringbone-shaped layout (or commonly referred as Fishbone layout) combines the vertical picking rows of a traditional warehouse with a second set of horizontal picking rows, divided by a V-shaped diagonal alley crossing the entire warehouse. This simple modification to the typical warehouse design allows employees (e.g. a forklift driver) to increase travel speed between picking locations. Efficiency gains achieved through a layout reconfiguration would reduce picking cost up to 23% compared to an equivalent warehouse using a traditional configuration.

□ Reference

Aisle Design - Kevin Gue

LO 1, AC 1.1

### NEW QUESTION # 161

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