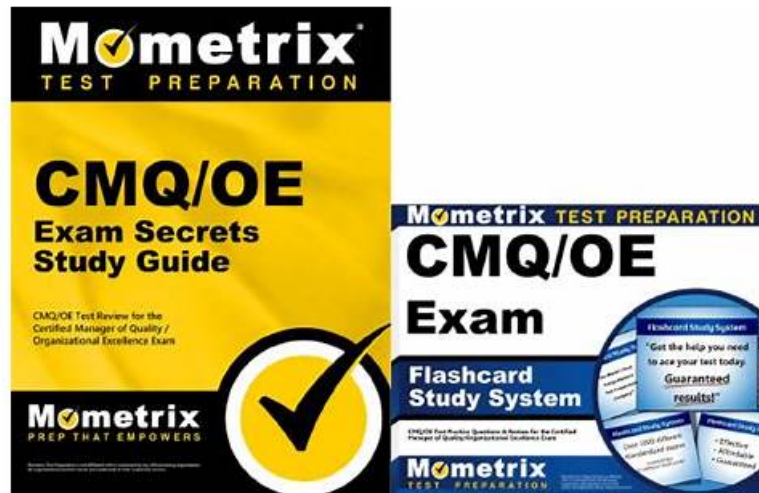


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The vendor has specific prerequisites that candidates are required to meet to be eligible for the CMQ-OE exam. Thus, candidates are required to show 10 years of full-time work experience in at least one area of the Certified Manager of Quality/Organizational Excellence Body of Knowledge. Out of these 10 years of experience, candidates must have 5 years of experience in a decision-making role. Note ASQ defines a decision-making role as a position where the individual has the power to define, implement, or manage projects and processes and be accountable for the results. An individual already accredited by this certification vendor as a quality auditor, software quality engineer, or quality engineer can use the same experience as a pre-requisite for the CMQ-OE test. To add more, a portion of the required 10-year experience will be waived off by ASQ if the individual has an educational background. So, a diploma from a technical school will be eligible for a 1-year waiver, an associate degree for a two-year waiver, a bachelor's degree for four years, and a master's or doctorate for five years.

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ASQ Certified Manager of Quality/Organizational Excellence Exam Sample Questions (Q200-Q205):

NEW QUESTION # 200

Process analysis is to a flowchart as brainstorming is to a:

- A. Checklist
- **B. Mind map**
- C. Scatter diagram
- D. Pareto chart

Answer: B

NEW QUESTION # 201

Which of the following is true?

- A. The concepts of TQM are passe
- B. A kaizen event is held in celebration of a significant process improvement
- **C. Benchmarking should be an ongoing process contributing to continual improvement**
- D. Six Sigma methodology is only applicable to large problems causing variation in manufactured product

Answer: C

NEW QUESTION # 202

In medical device manufacturing and in pharmaceutical production, strict traceability is mandated by regulation. What type of actions may draw upon this requirement?

- I. Fulfillment of an unconditional guarantee
- II. Replacement of failed product under warranty
- III. A product recall that is needed to safeguard product users
- IV.

Analysis of problems leads to process improvement

- **A. III and IV only**
- B. II, III, and IV only
- C. I, II, and III only
- D. I, II, III, and IV

Answer: A

NEW QUESTION # 203

All except one of the following is a technique used in assessing training needs. Which one is not?

- A. Focus group
- B. Critical incident analysis
- **C. Performance problem analysis**
- D. Task analysis

Answer: C

NEW QUESTION # 204

The chart below shows planned costs and actual expenditures. Between times 4 and B the chart indicates which type of cost?

- A. Control
- B. Overrun
- C. Out of control
- **D. Benefit**

Answer: D

NEW QUESTION # 205

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