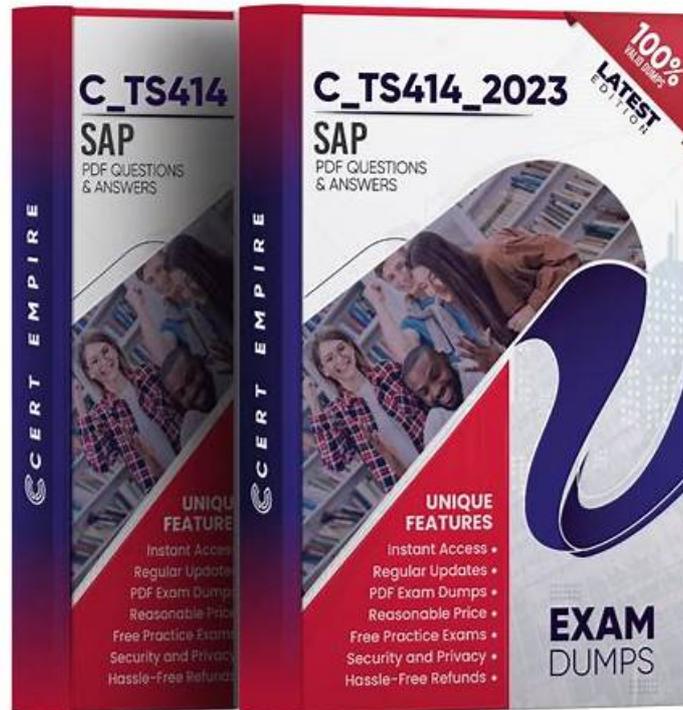


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SAP C_TS414_2023 Exam Syllabus Topics:

| Topic | Details |
|---------|---|
| Topic 1 | <ul style="list-style-type: none">Quality Improvement: It explains the configuration requirements of Quality Improvement. |

| | |
|---------|---|
| Topic 2 | <ul style="list-style-type: none"> • Quality Inspection: It explains the configuration requirements of Quality Inspection. |
| Topic 3 | <ul style="list-style-type: none"> • Quality Management in Procurement and Inventory Management: It focuses on the integration of QM integrates with Procurement and Inventory Management. |
| Topic 4 | <ul style="list-style-type: none"> • Quality Management in Sales and Distribution: The topic describes the integration of QM with Sales and Distribution. |

SAP Certified Associate - SAP S/4HANA Cloud Private Edition, Quality Management Sample Questions (Q72-Q77):

NEW QUESTION # 72

What is the difference audit between audit question and corrective preventive action? Correct 2

- A. Audit questions have no status
- B. Corrective actions have partners
- C. Audit question have no long texts
- D. Corrective actions have no search field

Answer: A,B

NEW QUESTION # 73

Which of the following does the system automatically do when you complete a stability? Correct 3

- A. Set the system status to completed
- B. Set the usage decision for all stability inspection lots
- C. Lock all the storage conditions
- D. Trigger a subsequent stability Study
- E. Lock the test schedule

Answer: A,C,E

NEW QUESTION # 74

The system assigns an active inspection type during inspection lot creation Where can the system choose the inspection type? Note : 3 correct answer

- A. From the inspection type assigned to an order type
- B. From the material specification
- C. From the Preferred inspection type in material master
- D. From the Quality level
- E. From the Quality info Record

Answer: A,C,D

NEW QUESTION # 75

The valuation mode defines the rules for accepting/rejecting inspection characteristics during the inspection results recording. Which valuation mode can be used for a qualitative inspection characteristic? Note: There are 2 correct answers to this question.

- A. Attributive inspection nonconforming units
- B. Variable inspection s-method
- C. Mean value within tolerance range
- D. Manual valuation

Answer: A,D

Explanation:

Valuation modes (set in the sampling procedure, transaction QDV1) for qualitative characteristics include:

* **Attributive Inspection Nonconforming Units (A)**: Used for qualitative characteristics (e.g., pass/fail), counting nonconforming units against a sample to determine acceptance (e.g., ANSI/ASQ Z1.4).

* **Manual Valuation (C)**: Allows manual acceptance/rejection of qualitative results (e.g., "Good" or "Bad"), a flexible option for subjective assessments.

* **Variable Inspection s-Method (B)**: Applies to quantitative characteristics using statistical variance, not qualitative ones.

* **Mean Value Within Tolerance Range (D)**: Specific to quantitative data, not applicable to qualitative characteristics.

Thus, "Attributive inspection nonconforming units" and "Manual valuation" are the correct answers.

References: SAP Help Portal - "Valuation Modes for Qualitative Characteristics"; SAP S/4HANA QM User Guide - "Sampling Procedures".

NEW QUESTION # 76

For which structure elements of a quality notification is the assignment of a status profile possible? Note:

There are 2 correct answers to this question.

- A. Activities
- **B. Tasks**
- C. Items
- **D. Header**

Answer: B,D

Explanation:

Status profiles in SAP QM (defined in SPRO > QM > Quality Notifications > Status Management) control the lifecycle of notification elements:

* **Header (B)**: The notification header (e.g., transaction QM01) can have a status profile assigned to manage overall statuses (e.g., "Open," "Completed").

* **Tasks (D)**: Tasks within the notification (e.g., "Investigate") can have their own status profile to track individual task progress (e.g., "Released," "Completed").

* **Activities (A)**: Activities log events but don't support status profiles directly.

* **Items (C)**: Items (defect details) use catalog types, not status profiles.

Thus, "Header" and "Tasks" are the correct answers. References: SAP Help Portal - "Status Profiles in QM Notifications"; SAP S/4HANA QM User Guide - "Notification Status".

NEW QUESTION # 77

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