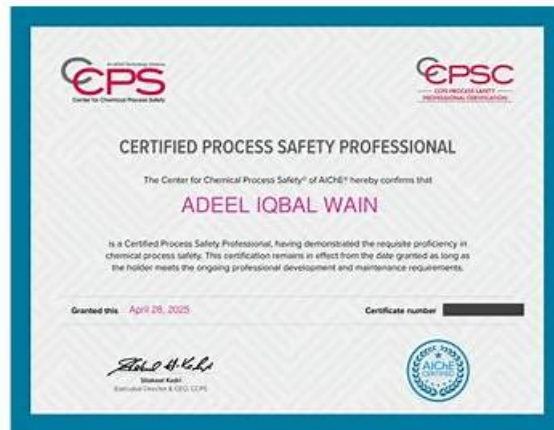


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AIChE CCPS Process Safety Professional Certification Sample Questions (Q79-Q84):

NEW QUESTION # 79

Process Safety Competency is not involved with succession planning. True or False?

- A. True
- B. False

Answer: B

Explanation:

The correct answer is B (False) because Process Safety Competency is directly linked to succession planning within CCPS Risk-Based Process Safety (RBPS) principles.

CCPS defines Process Safety Competency as ensuring that personnel have the knowledge, skills, and experience necessary to manage process safety risks effectively. A critical component of this is maintaining competency over time, which includes planning for retirements, promotions, and workforce turnover. This is where succession planning becomes essential.

Without proper succession planning, organizations risk losing critical institutional knowledge, especially in complex process industries where experience plays a key role in hazard recognition and safe decision-making.

CCPS emphasizes that companies must identify key roles affecting process safety and ensure that qualified personnel are available to

fill these roles in the future.

Effective succession planning includes training, mentoring, knowledge transfer, and competency assessment to ensure continuity. It also helps prevent gaps in expertise that could lead to increased risk of incidents.

Therefore, Process Safety Competency is not only involved in succession planning-it is a fundamental aspect of sustaining long-term process safety performance and organizational resilience .

NEW QUESTION # 80

During a Risk Based Process Safety audit, one operator states that refresher training should be provided more frequently. What actions should the auditor take? (Select all that apply)

- A. The auditor should interview additional operators before deciding whether to classify the observation as a finding
- B. The auditor should not classify this as a finding because the operator should not have been interviewed
- C. The auditor should classify this as a finding. No additional information is required
- D. The auditor should record this input, but not classify this as a finding based on a single observation

Answer: A,D

Explanation:

The correct answers are B and D because CCPS emphasizes that audit findings must be based on sufficient, corroborated evidence , not isolated observations.

Option B is correct because the auditor should capture and document all relevant input , including operator concerns. However, a single statement is not enough to justify a formal finding. It should be treated as potential evidence requiring further evaluation .

Option D is also correct because auditors are expected to seek additional information and validate observations . Interviewing more operators, reviewing training records, and examining performance data helps determine whether the concern represents a systemic issue or an isolated opinion .

Option A is incorrect because immediately classifying a finding without verification contradicts the CCPS principle of evidence-based auditing . Option C is incorrect because operator interviews are a critical part of audits , providing insight into how systems function in practice.

CCPS highlights that effective audits rely on triangulation of evidence -combining interviews, documentation, and observations-to ensure findings are accurate, objective, and meaningful for continuous improvement.

NEW QUESTION # 81

Which of the following considerations should be addressed when developing a process safety Audit system?
(select all that apply)

- A. Scheduling audits
- B. Documenting audit results
- C. Performing audits
- D. Staffing of audit teams

Answer: A,B,C,D

Explanation:

The correct answer is A, B, C, and D because all listed items are essential components of an effective process safety audit system , as defined by CCPS within the RBPS framework.

Option A (documenting audit results) is critical because audit findings must be clearly recorded to ensure traceability, accountability, and follow-up of corrective actions . Without proper documentation, lessons learned may be lost and improvements may not be implemented.

Option B (scheduling audits) ensures that audits are conducted at appropriate intervals. CCPS emphasizes that audits should be planned, periodic, and risk-based , rather than ad hoc.

Option C (performing audits) refers to the actual execution of the audit process, including data collection, interviews, field verification, and evaluation of system effectiveness . This is the core activity of the audit system.

Option D (staffing of audit teams) is also essential because audits must be conducted by qualified, competent, and objective personnel . Proper team composition ensures technical expertise, independence, and credibility of findings.

CCPS highlights that a robust audit system includes planning, execution, documentation, and follow-up , all supported by competent personnel to ensure continuous improvement in process safety performance.

NEW QUESTION # 82

An organization with strong Conduct of Operations is able to minimize: (select all that apply)

- A. Misunderstanding of expectations
- B. The frequency of process safety audits
- C. The normalization of deviation
- D. The frequency of process safety incidents
- E. The frequency of operator refresher training

Answer: A,C,D

Explanation:

The correct answers are A, C, and D because strong Conduct of Operations (CoO) ensures disciplined, consistent, and well-understood operational practices, which directly reduce errors and unsafe behaviors.

Option A (misunderstanding of expectations) is minimized because CoO emphasizes clear communication, defined roles, and standardized procedures, ensuring that operators understand exactly what is expected of them.

Option C (normalization of deviation) is also minimized. One of the key goals of CoO is to prevent gradual acceptance of unsafe practices. By enforcing strict adherence to procedures and promoting a questioning attitude, organizations avoid drifting away from safe operating limits.

Option D (frequency of process safety incidents) is reduced because consistent and disciplined operations lower the likelihood of human error, procedural violations, and unsafe conditions, all of which are major contributors to incidents.

Option B is incorrect because CoO does not aim to reduce training frequency; in fact, it may reinforce the need for ongoing training.

Option E is also incorrect because audits are a management system requirement and are not reduced by CoO.

CCPS highlights that strong Conduct of Operations promotes operational discipline, reliability, and safety, directly improving process safety performance.

NEW QUESTION # 83

A facility has several processes that need to be audited. There are 120 P & IDs (Piping and Instrumentation Diagrams) for the processes to be audited. The auditor responsible for Process Knowledge Management should:

- A. Request assistance from the lead auditor to distribute the load
- B. Only review P & IDs from the processes with the highest process safety risk
- C. Review a representative sampling of P & IDs from all processes
- D. Plan to extend the time required to do the audit

Answer: C

Explanation:

Comprehensive Explanation (CCPS-based):

The correct answer is C because CCPS auditing guidance emphasizes the use of representative sampling when the volume of information is large. Reviewing all 120 P & IDs is typically impractical and unnecessary for an audit, while reviewing only high-risk processes (Option A) could overlook systemic issues in lower-risk areas.

A representative sample ensures that the auditor evaluates consistency, completeness, and quality of process knowledge management across the entire facility, not just selected areas. This approach allows identification of systemic weaknesses, such as outdated drawings, missing information, or inconsistencies between documents and actual installations.

Option B may help logistically but does not address the audit methodology, which is the focus of the question. Option C is efficient and not aligned with standard audit practices, which prioritize effectiveness and practicality.

CCPS promotes audits that are risk-informed, efficient, and evidence-based, using sampling techniques to draw valid conclusions about the overall health of a system without reviewing every single document.

NEW QUESTION # 84

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