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ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q441-Q446):

NEW QUESTION # 441

A set of data from a process has 8 readings per sample and 50 samples. The mean of the 50 sample means is 12.62. The mean of the 50 ranges is 0.18. Find control limits for the R chart.

- A. none and 0.33
- B. none of the above

- C. 0.10 and 0.25
- D. 0.02 and 0.33

Answer: D

Explanation:

The formula required to calculate control limits for the R chart are as follows:

$$= 1.864 \times 0.18 = 0.33$$

$$= 0.1111 \times 0.18 = 0.02$$

n	D ₄	n	D ₄	n	D ₄
2	3.267	7	1.924	12	1.717
3	2.574	8	1.864	13	1.693
4	2.282	9	1.816	14	1.672
5	2.114	10	1.777	15	1.653
6	2.004	11	1.744		

NEW QUESTION # 442

A control chart is to be used to display the number of non-conducting diodes. Each point on the chart represent the number of bad diodes in a box of 1000. The appropriate control chart to use is:

- A. median
- B. x-bar and R
- C. p
- D. c
- E. u
- F. individual and moving range
- G. np

Answer: G

NEW QUESTION # 443

An operator checks that all boxes being packed contain enough products to fill the box.

However, each box getting filled has a different number of products in it. This is a Reproducibility problem, not a Repeatability problem.

- A. False
- B. True

Answer: A

NEW QUESTION # 444

A medicine with efficacy of .52 is given to five patients. Find the approximate probability that at least one of the patients is cured. (Hint: Use the binomial formula.)

- A. none of the above
- B. .975
- C. .416
- D. .480
- E. .531

Answer: B

NEW QUESTION # 445

The Mann-Whitney test is a powerful test and is unique to situations from which of the choices listed?
(Note: There are 2 correct answers).

- A. Testing the identity of two populations
- B. Less powerful than the traditional "t-test"
- C. Focuses on equality of the Median of the two populations
- D. More widely applicable than the traditional "t-test"

Answer: C,D

NEW QUESTION # 446

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